| LIST OF | GRAPHS |
|---------|--------|
|---------|--------|

| Graph<br>No. | Title of Graph  | Page<br>No. |
|--------------|---|-------------|
| 4.1          | FTIR spectra of untreated banana fiber  | 102         |
| 4.2          | X-ray diffractogram of untreated banana fiber   | 103         |
| 4.3          | Evenness of raw banana fiber  | 104         |
| 4.4          | Load elongation curve of banana fibers (a) raw (b) enzyme<br>treated (c) chemical treated   | 119         |
| 4.5          | Stress strain curve of untreated and treated banana fibers  | 120         |
| 4.6          | Fiber evenness of untreated and treated banana fibers   | 123         |
| 4.7          | X-ray diffraction pattern of (a) raw, (b) enzyme treated, (c) chemical treated banana fiber.                                      | 130         |
| 4.8          | FTIR spectra of untreated and treated banana fibers   | 131         |
| 4.9          | Yarn evenness (a) raw yarn, (b) enzyme treated yarn, (c) chemical treated yarn  | 138         |
| 4.10         | Stress – strain curves derived from the load –extension curves<br>for untreated, enzyme treated and chemical treated banana fiber | 139         |
| 4.11         | Yarn evenness of blends of regenerated fibers and banana fibers   | 147         |
| 4.12         | Stress – strain curves derived from the load –extension curves<br>for regenerated fiber and banana union fabrics                  | 148         |
| 4.13         | Percent warp and weft shrinkage of untreated and treated banana fabrics   | 153         |
| 4.14         | Bending length of cotton banana untreated and treated fabrics of category 1   | 159         |
| 4.15         | Bending length of regenerated/ banana fabrics of category III   | 161         |
| 4.16         | Cover factor of union banana fabrics  | 162         |
| 4.17         | Stress strain curve for untreated cotton banana fabric I  | 164         |
| 4.18         | Stress strain curve for enzyme treated cotton banana fabric I   | 164         |
| 4.19         | Stress strain curve for chemical treated cotton banana fabric I   | 165         |
| 4.20         | Stress strain curve for untreated cotton banana fabric II   | 165         |
| 4.21         | Stress strain curve for enzyme treated cotton banana fabric II  | 165         |
| 4.22         | Stress strain curve for chemical treated cotton banana fabric II  | 166         |
| 4.23         | Stress strain curve for viscose banana chemical treated fabric III  | 166         |
| 4.24         | Stress strain curve for modal banana chemical treated fabric III  | 166         |
| 4.25         | Stress strain curve for excel banana chemical treated fabric III  | 167         |
| 4.26         | Stress strain curve for viscose banana enzyme treated fabric III  | 167         |