

CONTENTS

CHAPTER-I : INTRODUCTION -

1 to 44

SECTION-I : History of ammonia production

SECTION-II : Importance of carbon dioxide removal in ammonia production

SECTION-III : Different carbon dioxide removal system

SECTION-IV : Corrosion characteristics of carbon steel in aqueous solutions

- a) Corrosion
- b) Inhibitors/ passivators
- c) Evaluation of inhibitors/ passivators

CHAPTER-II: PREAMBLE OF 'STUDIES ON CORROSION OF CARBON STEEL AND ITS CONTROL IN CARBON DIOXIDE REMOVAL SYSTEMS'

45 to 71

SECTION-I : Problems in carbon dioxide removal systems

- a) Hot potash/ GV system
- b) Alkanolamine system

SECTION-II : Corrosion control in carbon dioxide removal system

- a) General methods
- b) Corrosion control in hot potash/ GV system by inhibitors

SECTION-III : Corrosion problems in GV system at GSFC Ltd.

SECTION-IV : Basis of present work

- a) Outlines of the studies on corrosion problems and its control in CO₂ removal systems
- b) Scope of work

CHAPTER-III : INSTRUMENTATION TECHNIQUES AND EXPERIMENTAL PROCEDURES

72 to 90

SECTION-I : Instrumentation methods

- a) Open circuit potential measurements
- b) Polarization technique
- c) A C impedance technique

SECTION-II : Experimental procedures

- a) Sample preparation
- b) Polarization Cell

- c) Test solution preparation
- d) Aeration technique
- e) Pearlite leaching studies

CHAPTER-IV: EVALUATION OF CORROSION CHARACTERISTICS OF CARBON STEEL IN GV SOLUTION AND EFFECT OF INHIBITORS

91 to 219

- a) Introduction
- b) Visual observations
- c) Observations from open circuit potential values
- d) Observations from critical current density, passive current density, passive potential and primary passivating potential values
- e) Observations from corrosion current density values
- f) Observations from polarization resistance, corrosion rate and inhibitor efficiency values
- g) Observations from zonal characteristics graphs
- h) Observations from photomicrographs of pearlite leaching studies
- i) Observations from polarization resistance and double layer capacitance values from AC impedance studies
- j) Observations from experiments carried out using plant GVSL solutions after dosage of antimony trioxide
- k) Brief summary

CHAPTER-V : DISCUSSION

220 to 261

CHAPTER-VI: CONCLUSIONS AND SCOPE FOR FURTHER STUDY

262 to 265

- a) Conclusions
- b) Scope for further study

SUMMARY

I to X

LIST OF PUBLICATIONS/PRESENTATIONS

XI