## **CONTENTS**

CHAPTER No.	TITLE	PAGE No.
CHAPTER 1	INTRODUCTION	1-39
1.1	Towards a workable definition	01
1.2	Catalyst development and commercialization	03
1.3	Catalysis concepts and terminologies	06
1.4	Catalyst characterization	12
1.5	Present trends in catalysis	14
1.6	Solid acid catalysts - An alternate approach to liquid acid catalysts	16
1.7	Some important solid acid catalysts	18
1.8	Tetravalent metal acid salts as solid acid catalysts	20
1.9	Aim and scope of the present work	27
	References	33
CHAPTER 2	SYNTHESIS AND CHARACTERIZATION OF SOLID ACID CATALYSTS POSSESSING INHERENT AND INDUCED ACIDITY	40-77
2.1	Introduction	40
2.2	Sol-gel process	40
2.3	Experimental	47
2.4	Material characterization	50
	References	77
CHAPTER 3	APPLICABILITY OF INHERENT AND INDUCED SOLID ACID CATALYSTS IN THE SYNTHESIS OF MONOESTERS AND DIESTERS	78-117
3.1	Introduction	78
3.2	Monoesters	79
3.3	Literature survey in the current area of study (Monoesters)	80
3.4	Objectives of the present work (Monoesters)	83
3.5	Experimental (Monoesters)	83
3.6	Results and Discussion (Monoesters)	85
3.7	Diesters	96
3.8	Literature survey in the current area of study (Diesters)	97
3.9	Objectives of the present work (Diesters)	98
3.10	Experimental (Diesters)	98
3.11	Results and Discussion (Diesters)	99
	References	111

CHAPTER 4	APPLICABILITY OF INHERENT AND INDUCED	
	SOLID ACID CATALYSTS IN THE SYNTHESIS OF	
	COUMARIN DERIVATIVES VIA PECHMANN CONDENSATION	118-149
4.1	Introduction	118-149
4.1	Synthetic routes to coumarins	118
4.2	Literature survey in the current area of study	122
4.3	·	125
4.4	Objectives of the present work	125
4.5	Experimental Results and Discussion	125
4.0	References	146
CHAPTER 5	APPLICABILITY OF INHERENT AND INDUCED	140
CHAPTER 5	SOLID ACID CATALYSTS IN FRIEDEL-CRAFTS	
	REACTIONS	150-189
5.1	Friedel-crafts alkylation and acylation (Part-I)	150
5.2	Literature survey in the current area of study (Part - I)	152
5.3	Objectives of the present work (Part - I)	157
5.4	Experimental (Part - I)	158
5.5	Results and Discussion (Part - I)	159
5.6	Synthesis of anthraquinone derivatives (Part-II)	170
5.7	Literature survey in the current area of study (Part-II)	171
5.8	Objectives of the present work (Part-II)	171
5.9	Experimental (Part-II)	172
5.10	Results and Discussion (Part-II)	173
	References	185
CHAPTER 6	APPLICABILITY OF INHERENT AND INDUCED	
	SOLID ACID CATALYSTS FOR ACETALIZATION	
- 1	OF CARBONYL COMPOUNDS	190-214
	Introduction	190
6.2	Literature survey in the current area of study	191
6.3	Objectives of the present work	193
6.4	Experimental	193
6.5	Results and Discussion	194
	References	210
CHAPTER 7	CONCLUSIONS	215-222
SUMMARY	and a	
PUBLICATION APPENDIX	DNS	