

# **Chapter 4**

## **ZrO<sub>2</sub> : RE –Polyacrylic acid Nanocomposites**

## 4.1 Introduction:

Synthesis as well as characterization of ZrO<sub>2</sub>:RE - polyacrylicacid nanocomposites are discussed in this part. This chapter gives the process of synthesizing rare earth RE (Ce, Dy, Er, Eu, Pr, Tb, Tm) doped ZrO<sub>2</sub> nano crystallites by hydrothermal technique with 0.1mol% & 0.2mol% doping concentration of rare earth elements. Fourteen such samples were synthesized and incorporated with polyacrylicacid (PAA) to develop thin films of polyacrylicacid- ZrO<sub>2</sub>:RE nanocomposites. The samples were characterized by various techniques, which are described in Chapter 2.

## 4.2 Synthesis of Samples:

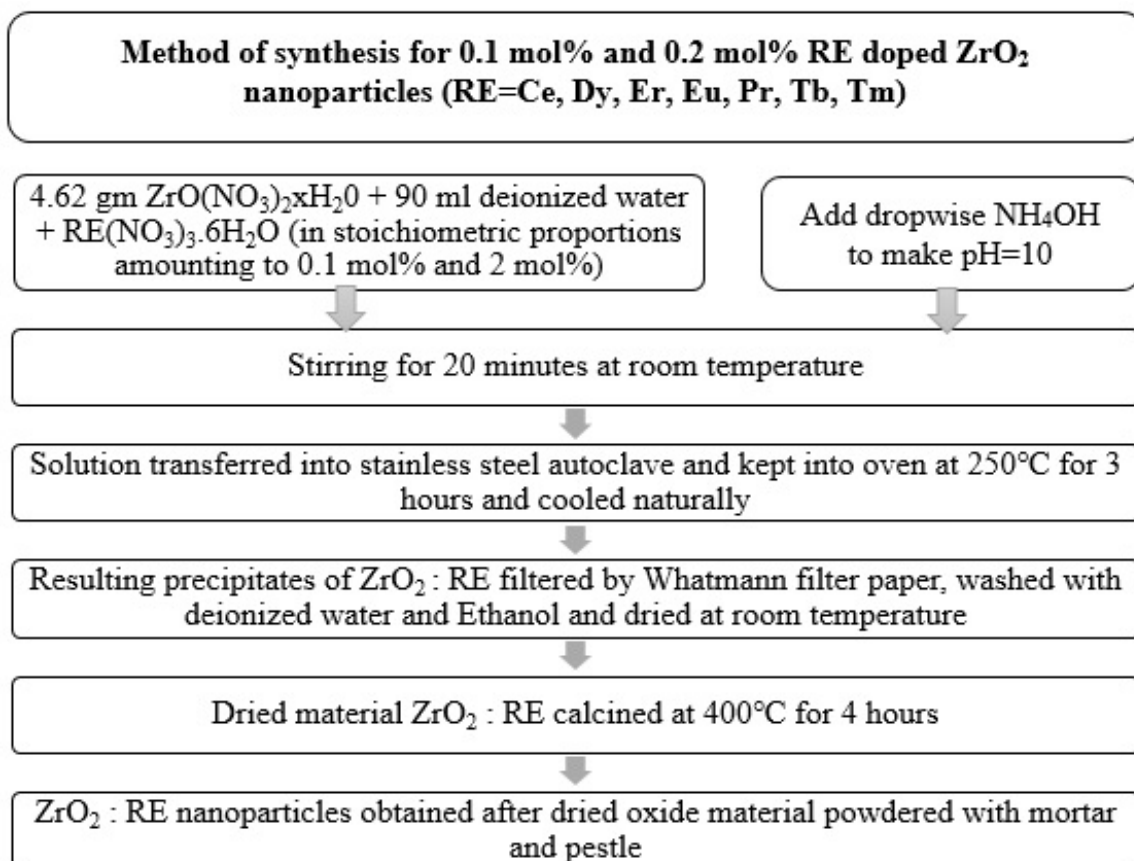
### Precursors

Zirconyl Nitrate	ZrO(NO <sub>3</sub> ) <sub>2</sub> .H <sub>2</sub> O
Liquor Ammonia	NH <sub>4</sub> OH
Cerium Nitrate Hexa Hydrate	Ce(NO <sub>3</sub> ) <sub>3</sub> .6H <sub>2</sub> O
Dysprosium Nitrate Hexa Hydrate	Dy(NO <sub>3</sub> ) <sub>3</sub> .6H <sub>2</sub> O
Erbium Nitrate Hexa Hydrate	Er(NO <sub>3</sub> ) <sub>3</sub> .6H <sub>2</sub> O
Europium Nitrate Hexa Hydrate	Eu(NO <sub>3</sub> ) <sub>3</sub> .6H <sub>2</sub> O
Praseodymium Nitrate Hexa Hydrate	Pr(NO <sub>3</sub> ) <sub>3</sub> .6H <sub>2</sub> O
Terbium Nitrate Hexa Hydrate	Tb(NO <sub>3</sub> ) <sub>3</sub> .6H <sub>2</sub> O
Thulium Nitrate Hexa Hydrate	Tm(NO <sub>3</sub> ) <sub>3</sub> .6H <sub>2</sub> O
De-Ionized Water	H <sub>2</sub> O
Acrylicacid (Monomer)	CH <sub>2</sub> CHCOOH
Potassium Persulfate (KPS)	K <sub>2</sub> S <sub>2</sub> O <sub>8</sub>

All these chemicals are of analytical grade and used as received.

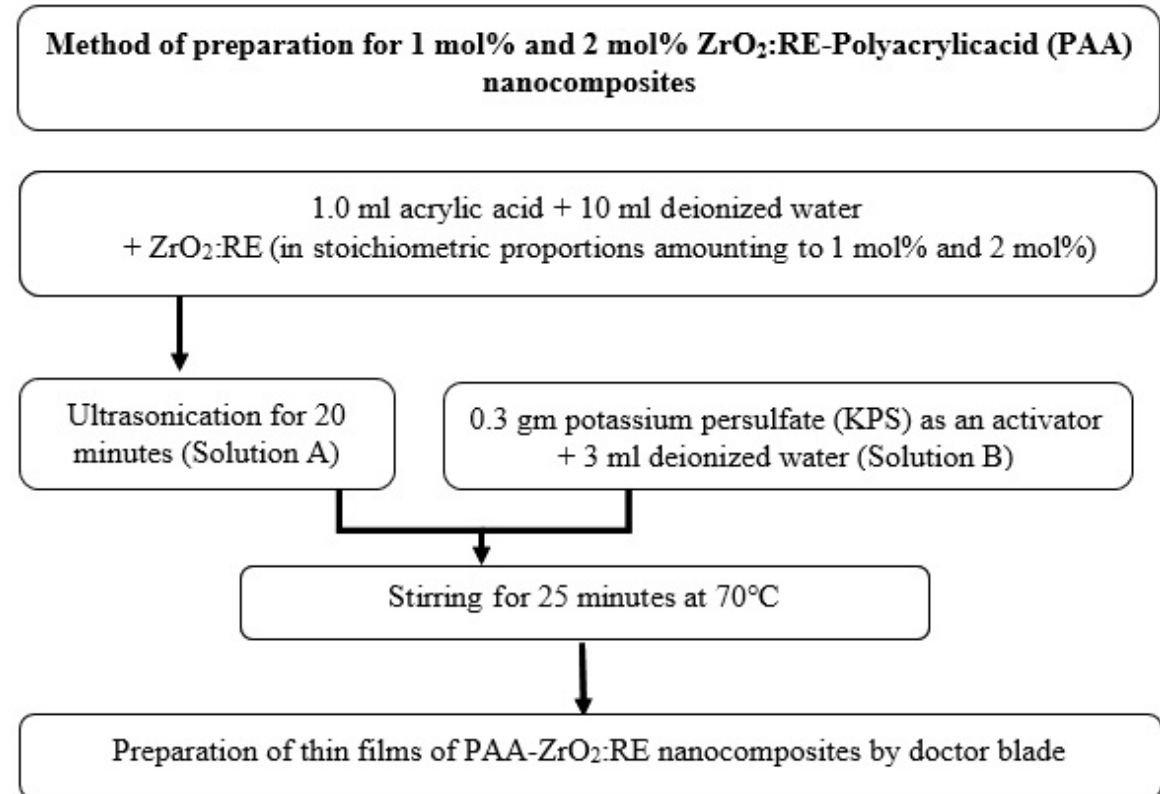
### Preparation of RE (Ce, Dy, Er, Eu, Pr, Tb, Tm) doped ZrO<sub>2</sub> nanoparticles

RE (Ce, Dy, Er, Eu, Pr, Tb, Tm) doped ZrO<sub>2</sub> nanoparticles with 0.1 mol% & 0.2 mol% doping concentration of rare earth elements (for 20 mmol) were prepared by hydrothermal method. Fourteen such samples were synthesized and the process is shown in a flowchart given below.



**Preparation of polyacrylicacid- ZrO<sub>2</sub>:RE nanocomposites**

Synthesized [RE (Ce, Dy, Er, Eu, Pr, Tb, Tm) doped ZrO<sub>2</sub>] samples were incorporated with polyacrylicacid (PAA) with 1 mol% & 2 mol% to develop thin films of material. The process is shown in the flowchart given below. Fourteen samples were prepared using doctor blade method with uniform thickness for two different concentrations of the seven-doped samples.



Samples of the prepared nanocomposites are as under.

**Table 4.1:** Samples labelled and their descriptions

Sample Label	Description
<b>ZCe1</b>	0.1 mol% Ce doped ZrO <sub>2</sub> nanoparticles
<b>ZDy1</b>	0.1 mol% Dy doped ZrO <sub>2</sub> nanoparticles
<b>ZEr1</b>	0.1 mol% Er doped ZrO <sub>2</sub> nanoparticles
<b>ZEu1</b>	0.1 mol% Eu doped ZrO <sub>2</sub> nanoparticles
<b>ZPr1</b>	0.1 mol% Pr doped ZrO <sub>2</sub> nanoparticles
<b>ZTb1</b>	0.1 mol% Tb doped ZrO <sub>2</sub> nanoparticles
<b>ZTm1</b>	0.1 mol% Tm doped ZrO <sub>2</sub> nanoparticles
<b>ZCe2</b>	0.2 mol% Ce doped ZrO <sub>2</sub> nanoparticles
<b>ZDy2</b>	0.2 mol% Dy doped ZrO <sub>2</sub> nanoparticles
<b>ZEr2</b>	0.2 mol% Er doped ZrO <sub>2</sub> nanoparticles
<b>ZEu2</b>	0.2 mol% Eu doped ZrO <sub>2</sub> nanoparticles
<b>ZPr2</b>	0.2 mol% Pr doped ZrO <sub>2</sub> nanoparticles
<b>ZTb2</b>	0.2 mol% Tb doped ZrO <sub>2</sub> nanoparticles
<b>ZTm2</b>	0.2 mol% Tm doped ZrO <sub>2</sub> nanoparticles
<b>PZCe1</b>	1 mol% ZrO <sub>2</sub> :Ce-PAA nanocomposites
<b>PZDy1</b>	1 mol% ZrO <sub>2</sub> :Dy-PAA nanocomposites
<b>PZEr1</b>	1 mol% ZrO <sub>2</sub> :Er-PAA nanocomposites
<b>PZEu1</b>	1 mol% ZrO <sub>2</sub> :Eu-PAA nanocomposites
<b>PZPr1</b>	1 mol% ZrO <sub>2</sub> :Pr-PAA nanocomposites
<b>PZTb1</b>	1 mol% ZrO <sub>2</sub> :Tb-PAA nanocomposites
<b>PZTm1</b>	1 mol% ZrO <sub>2</sub> :Tm-PAA nanocomposites
<b>PZCe2</b>	2 mol% ZrO <sub>2</sub> :Ce-PAA nanocomposites
<b>PZDy2</b>	2 mol% ZrO <sub>2</sub> :Dy-PAA nanocomposites
<b>PZEr2</b>	2 mol% ZrO <sub>2</sub> :Er-PAA nanocomposites
<b>PZEu2</b>	2 mol% ZrO <sub>2</sub> :Eu-PAA nanocomposites
<b>PZPr2</b>	2 mol% ZrO <sub>2</sub> :Pr-PAA nanocomposites
<b>PZTb2</b>	2 mol% ZrO <sub>2</sub> :Tb-PAA nanocomposites
<b>PZTm2</b>	2 mol% ZrO <sub>2</sub> :Tm-PAA nanocomposites

### 4.3 Characterization:

X-Ray Diffraction (XRD), Energy Dispersive X-ray Spectroscopy (EDS) and Particle Size Analyser (DLS) studied the structural and elemental properties of the powder samples. Fourier Transformation Infra-Red Spectroscopy (FTIR) studies the functional groups in the samples.

#### 4.3.1 Structural and Elemental properties of powder nanoparticles (X-Ray Diffraction, Energy Dispersive X-ray Spectroscopy and Particle Size Analyzer)

X-ray powder diffraction of the powder samples was carried out on a GNR APD 2000 PRO X-ray Diffractometer. The  $2\theta$  range was taken from  $10^\circ$  to  $80^\circ$  in scan mode with step increment of  $0.020^\circ$  at room temperature.

The Energy Dispersive X-ray Spectroscopy (EDS) of the samples was carried out on a spectrometer attached to the Scanning Electron Microscope JEOL make JSM 5810 LV. The distribution of the hydrodynamic diameters of the nanoparticles were determined using a Malvern Nano ZS particle size analyzer by Dynamic Light Scattering (DLS) technique.

**Figure 4.1(a)** shows the XRD pattern of 0.1 mol% Ce doped ZrO<sub>2</sub> nanoparticles (ZCe1), which has sharp peaks. The pattern indicates high degree of crystallinity. These peaks can be ascribed to ZrO<sub>2</sub>. The structure is in mixed phase of Monoclinic and Tetragonal. The observed XRD peaks are indexed as (110), ( $\bar{1}11$ ), (101), (020), ( $\bar{2}11$ ), (112), ( $\bar{1}22$ ), (013), ( $\bar{3}02$ ), (311), (320) and (400). The peak at  $2\theta$  value of  $30.06^\circ$  has the highest intensity, which is the most prominent peak of (101) plane of tetragonal phase matching with JCPDS card no. 79-1770. The second highest value of intensity of 614.95 is seen at  $2\theta$  value of  $50.53^\circ$  corresponding to ( $\bar{1}22$ ) plane match with JCPDS card no. 83-0944 for ZrO<sub>2</sub> monoclinic phase. Thereafter, third highest peak intensity observed at  $2\theta$  value of  $28.28^\circ$  is for ( $\bar{1}11$ ) plane of monoclinic phase as shown in **Table 4.2** [2]. Only the highest and fifth highest peak match with JCPDS card no. 79-1770 for ZrO<sub>2</sub> tetragonal phase. The d-values of all the other peaks match with those reported in the JCPDS card no. 83-0944 for ZrO<sub>2</sub> monoclinic phase.

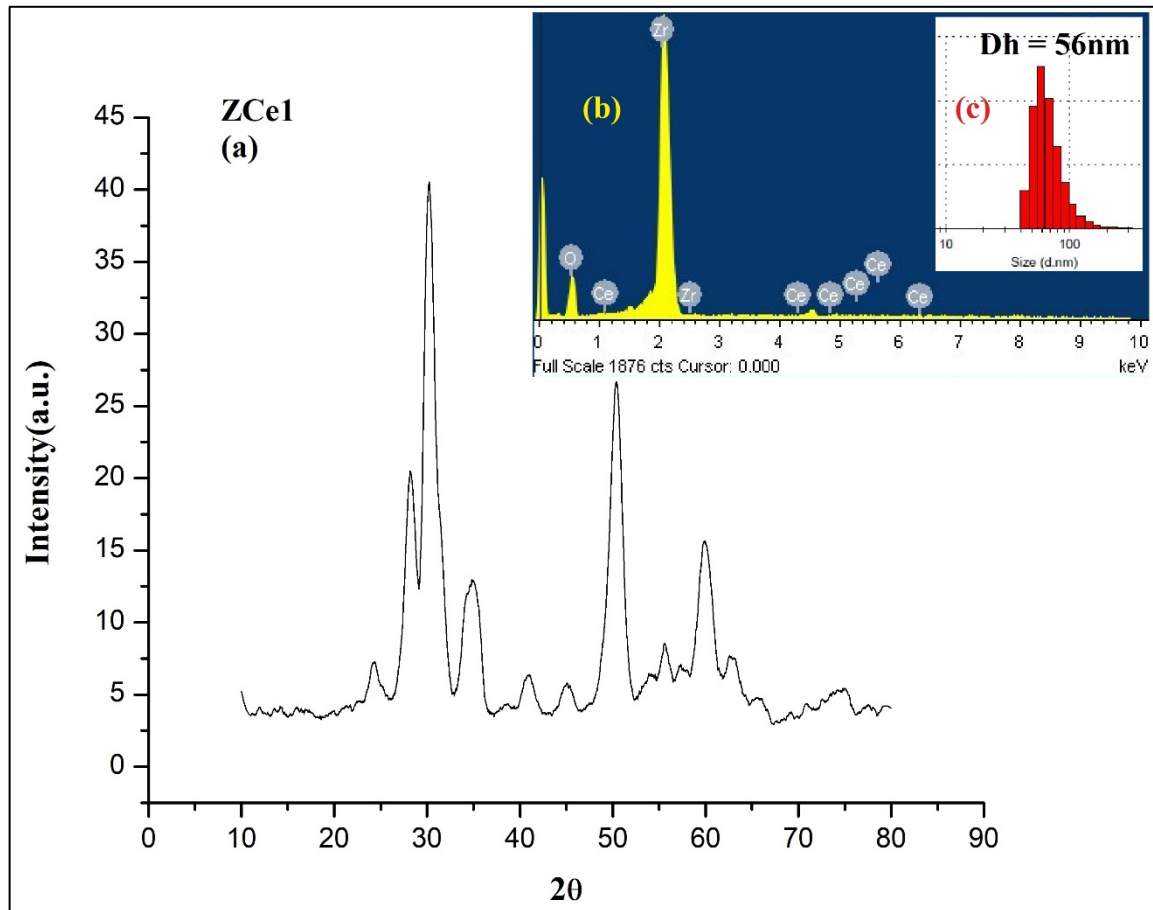
**Figures 4.2(a) to 4.7(a)** show the XRD pattern for samples ZRE1 (RE= Dy, Er, Eu, Pr, Tb, Tm). These patterns are identical to the XRD pattern of sample ZCe1. They also indicate high degree of crystallinity. The peak at  $2\theta$  value around  $30^\circ$  has the highest intensity in all the samples corresponding to (101) plane of tetragonal ZrO<sub>2</sub>. Only the highest and fifth highest peak match with JCPDS card no. 79-1770 for ZrO<sub>2</sub> tetragonal phase. The d-values of all the other peaks match with those reported in the JCPDS card no. 83-0944 for ZrO<sub>2</sub> monoclinic phase as shown in **Tables 4.3 to 4.8**.

There are no other peaks detected in these XRD patterns. It confirms the formation of material in pure form with good amount of crystallinity. The peaks are broad, which might be due to the formation of material in nano scale.

The average crystallite size of the samples is calculated by Scherrer formula [1]. The average crystallite size, evident from the broadening of XRD peaks, is found to be in nanometer. The calculated values are given in **Table 4.9**.

**Figures 4.1(b) to 4.7(b)** show the EDS spectra of 0.1 mol% RE doped ZrO<sub>2</sub> (ZRE1) sample. They indicate the presence of Zirconium, Oxygen and rare earth dopant. The results obtained from EDS are shown in **Table 4.11** in terms of Atomic%. It is observed that synthesized samples are slightly oxygen rich, which may be due to calcination of the samples.

The average diameter for 0.1 mol% RE doped ZrO<sub>2</sub> (ZRE1) samples dispersed in water were also measured using particle size analyzer by Dynamic Light Scattering (DLS) technique. **Figures 4.1(c) to 4.7(c)** show the DLS results of the samples. The majority of the particles are distributed in the range of 54-69 nm. There is a short tail towards the larger particle size showing the residual particles. These larger particles could not be eliminated even after extended sonication. The distribution of diameter of the particles is shown in **Table 4.10**.

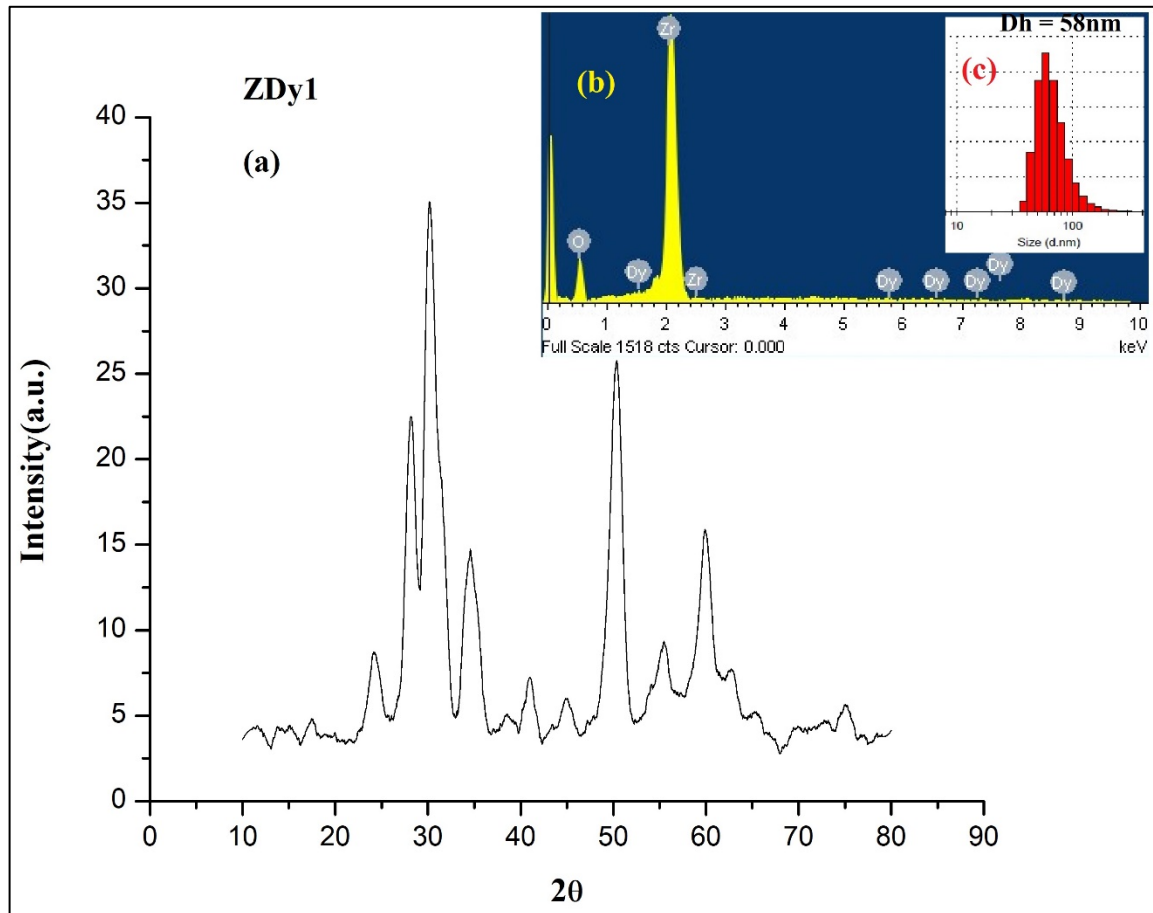


**Figure 4.1:** XRD pattern (a), EDS spectra (b) and DLS pattern (c) of ZCe1

**Table 4.2:** Structural parameters of Ce doped ZrO<sub>2</sub> sample (ZCe1)

2θ ZCe1	Intensity I/I0	Calculated d values	JCPDS d values 83-0944 M 79-1770 T	hkl
24.69	133.84	3.6475	3.6323	(110)
28.28	512.84	3.1556	3.1598	( $\bar{1}11$ )
30.06	1000	2.9727	2.9529	(101)
34.57	260.68	2.5946	2.5907	(002)
40.89	97.37	2.2069	2.2110	( $\bar{2}11$ )
45.01	99.06	2.0141	2.0187	(112)
50.53	614.95	1.8062	1.8012	( $\bar{1}22$ )
55.59	180.04	1.6533	1.6565	(013)
60.41	308.02	1.5323	1.5381	( $\bar{3}02$ )
63.09	158.04	1.4737	1.4764	(311)
65.60	106.66	1.4231	1.4187	(320)
74.77	81.83	1.2698	1.2690	(400)

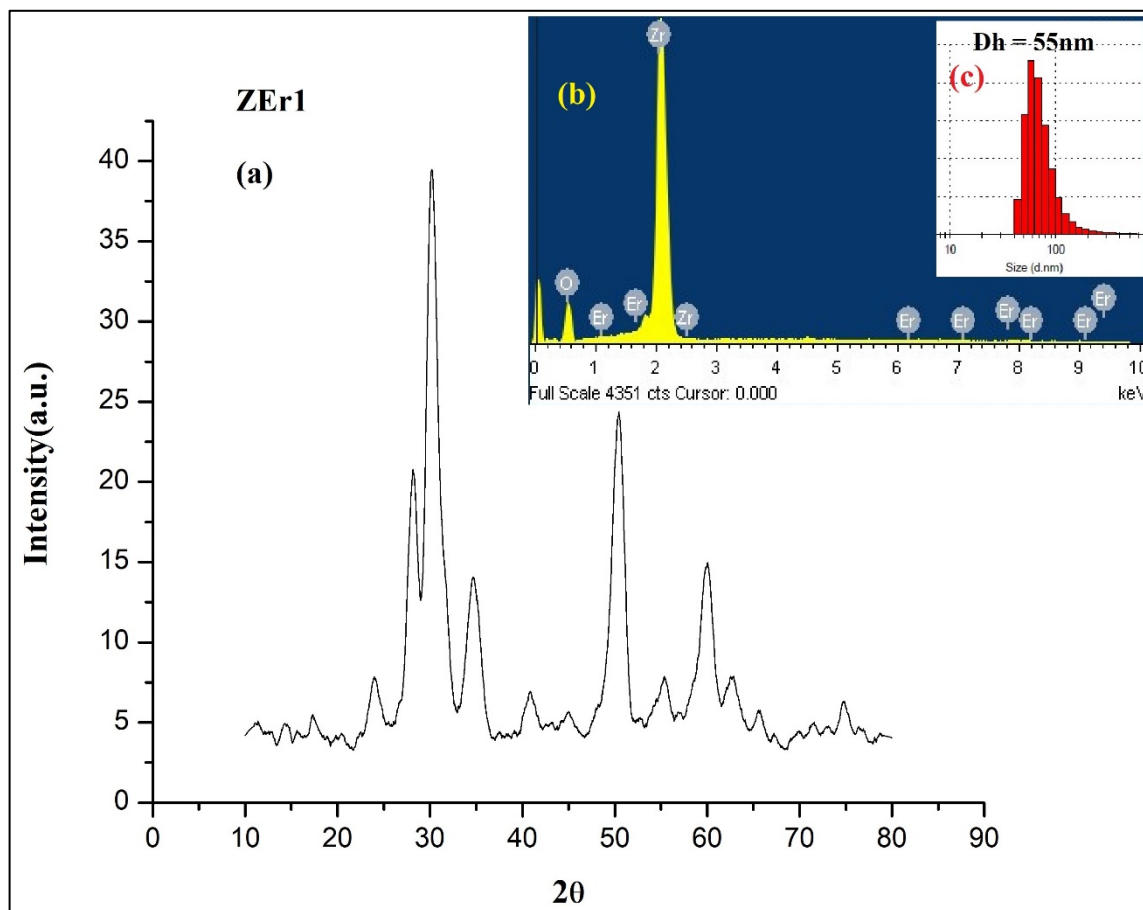




**Figure 4.2:** XRD pattern (a), EDS spectra (b) and DLS pattern (c) of ZDy1

**Table 4.3:** Structural parameters of Dy doped ZrO<sub>2</sub> sample (ZDy1)

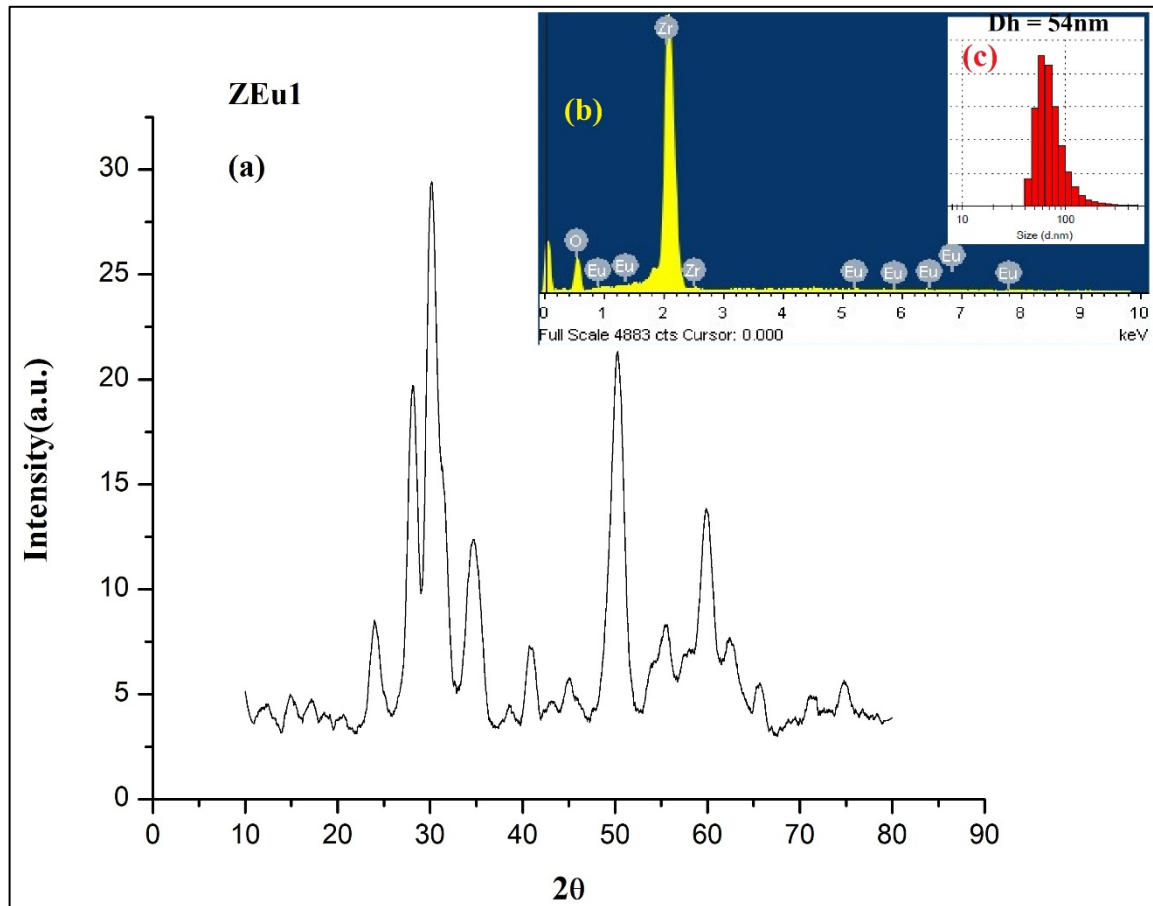
2θ ZDy1	Intensity I/I0	Calculated d values	JCPDS d values 83-0944 M 79-1770 T	hkl
24.60	180.76	3.6182	3.6323	(110)
28.06	664.21	3.1803	3.1598	( $\bar{1}11$ )
30.06	1000	2.9729	2.9529	(101)
35.04	349.46	2.5610	2.5411	(110)
40.70	158.83	2.2170	2.2110	( $\bar{2}11$ )
44.86	98.64	2.0207	2.0187	(112)
50.28	747.69	1.8146	1.8161	(220)
55.39	188.19	1.6586	1.6565	(013)
60.20	267.69	1.5372	1.5381	( $\bar{3}02$ )
62.50	160.11	1.4861	1.4764	(311)
65.82	91.71	1.4189	1.4187	(320)
74.78	99.84	1.2695	1.2690	(400)



**Figure 4.3:** XRD pattern (a), EDS spectra (b) and DLS pattern (c) of ZEr1

**Table 4.4:** Structural parameters of Er doped ZrO<sub>2</sub> sample (ZEr1)

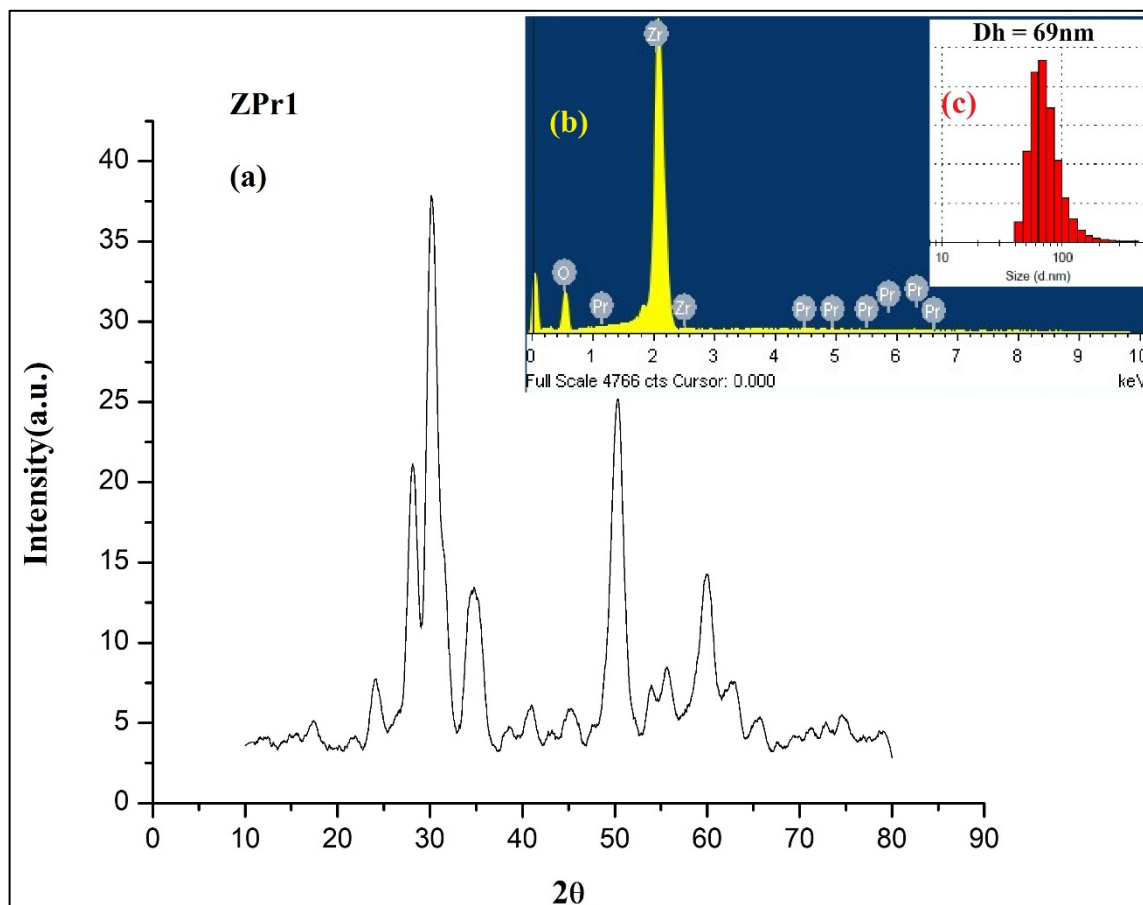
2θ ZEr1	Intensity I/I0	Calculated d values	JCPDS d values 83-0944 M 79-1770 T	hkl
24.07	169.55	3.6972	3.6919	(011)
28.19	459.18	3.1656	3.1598	( $\bar{1}11$ )
30.19	1000	2.9605	2.9529	(101)
34.70	255.87	2.5850	2.5907	(002)
41.04	138.58	2.1995	2.1906	(102)
44.77	105.68	2.0243	2.0187	(112)
50.41	568.02	1.8103	1.8161	(220)
55.26	132.63	1.6623	1.6565	(013)
60.00	369.21	1.5419	1.5381	( $\bar{3}02$ )
62.68	170.24	1.4822	1.4764	(311)
65.88	102.54	1.4177	1.4187	(320)
75.23	95.04	1.2630	1.2690	(400)



**Figure 4.4:** XRD pattern (a), EDS spectra (b) and DLS pattern (c) of ZEu1

**Table 4.5:** Structural parameters of Eu doped ZrO<sub>2</sub> sample (ZEu1)

2θ ZEu1	Intensity I/I0	Calculated d values	JCPDS d values 83-0944 M 79-1770 T	hkl
24.04	221.16	3.7018	3.6919	(011)
28.08	622.77	3.1648	3.1598	( $\bar{1}11$ )
30.16	1000	2.9631	2.9529	(101)
34.72	322.15	2.5919	2.5907	(002)
41.07	210.27	2.1979	2.1906	(102)
44.76	148.40	2.0248	2.0187	(112)
50.38	669.27	1.8112	1.8161	(220)
54.90	190.83	1.6724	1.6752	(122)
60.08	347.54	1.5401	1.5381	( $\bar{3}02$ )
62.70	180.08	1.4817	1.4764	(311)
65.76	108.86	1.4201	1.4187	(320)
75.00	122.91	1.2664	1.2690	(400)



**Figure 4.5:** XRD pattern (a), EDS spectra (b) and DLS pattern (c) of ZPr1

**Table 4.6:** Structural parameters of Pr doped ZrO<sub>2</sub> sample (ZPr1)

2θ ZPr1	Intensity I/I0	Calculated d values	JCPDS d values 83-0944 M 79-1770 T	hkl
24.52	133.20	3.6303	3.6323	(110)
28.09	536.43	3.1766	3.1598	( $\bar{1}11$ )
30.23	1000	2.9632	2.9529	(101)
35.49	298.82	2.5294	2.5411	(110)
40.89	120.06	2.2069	2.2110	( $\bar{2}11$ )
45.06	144.61	2.0122	2.0187	(112)
50.20	652.91	1.8175	1.8161	(220)
55.98	163.39	1.6427	1.6457	(031)
59.94	312.34	1.5433	1.5429	(131)
62.28	122.24	1.4909	1.4948	( $\bar{2}13$ )
65.81	71.27	1.4192	1.4187	(320)
74.94	70.34	1.2672	1.2690	(400)

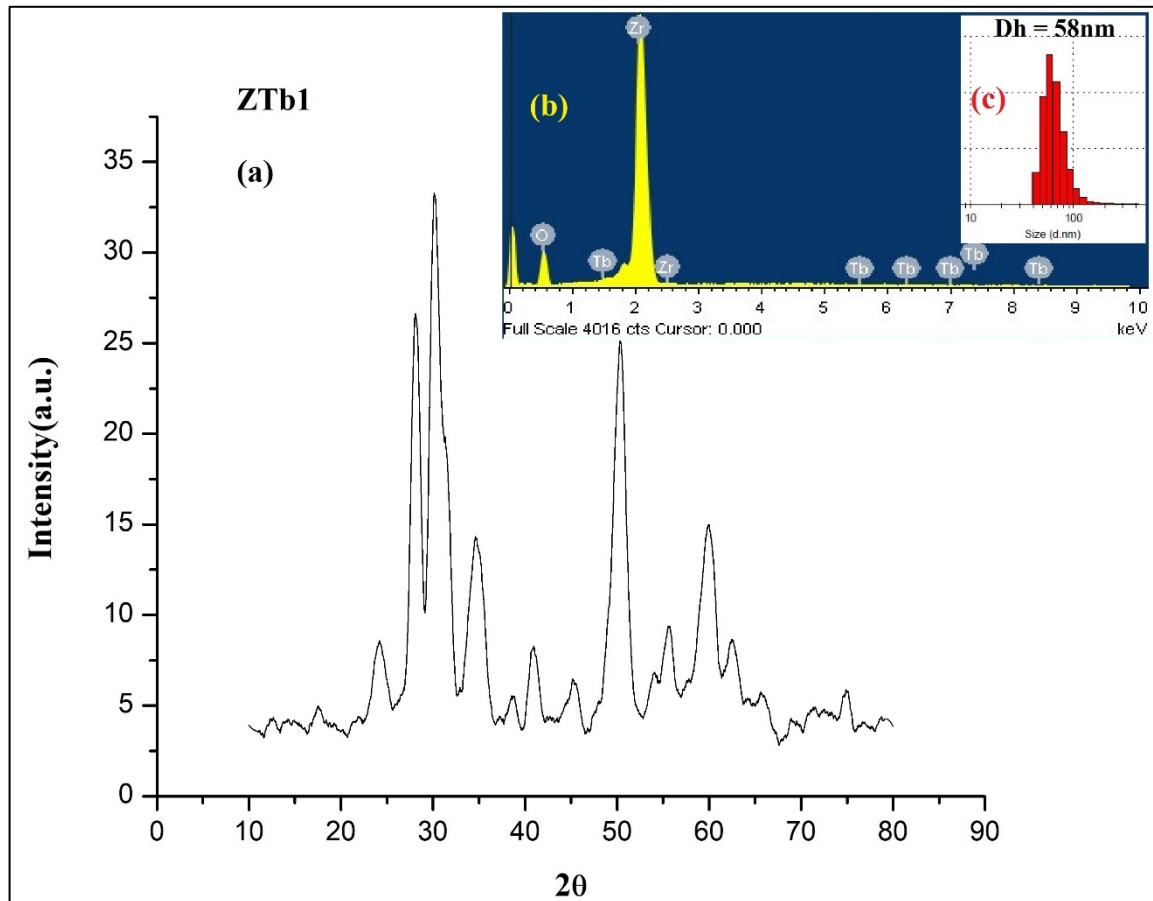


Figure 4.6: XRD pattern (a), EDS spectra (b) and DLS pattern (c) of ZTb1

Table 4.7: Structural parameters of Tb doped ZrO<sub>2</sub> sample (ZTb1)

2θ ZTb1	Intensity I/I0	Calculated d values	JCPDS d values 83-0944 M 79-1770 T	hkl
24.13	186.58	3.6879	3.6919	(011)
28.23	776.07	3.1613	3.1598	( $\bar{1}11$ )
30.32	1000	2.9475	2.9529	(101)
34.48	329.48	2.6014	2.5907	(002)
41.32	169.44	2.1851	2.1906	(102)
44.10	139.20	2.0535	2.0622	(121)
50.25	643.79	1.8156	1.8161	(220)
55.34	218.43	1.6601	1.6565	(013)
60.13	407.42	1.5388	1.5381	( $\bar{3}02$ )
62.79	196.61	1.4800	1.4764	(311)
65.87	127.70	1.4179	1.4187	(320)
74.78	124.71	1.2696	1.2690	(400)

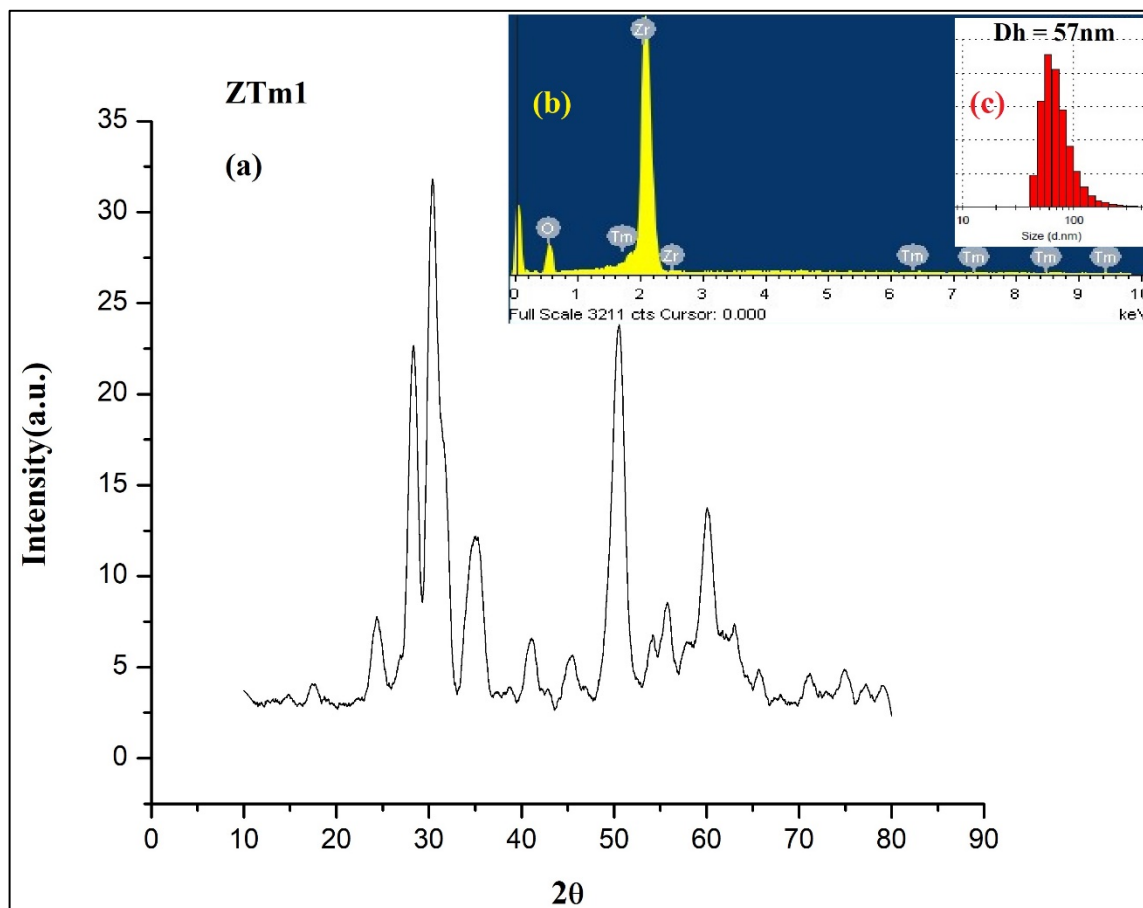


Figure 4.7: XRD pattern (a), EDS spectra (b) and DLS pattern (c) of ZTm1

Table 4.8: Structural parameters of Tm doped ZrO<sub>2</sub> sample (ZTm1)

$2\theta$ ZTm1	Intensity I/I <sub>0</sub>	Calculated d values	JCPDS d values 83-0944 M 79-1770 T	hkl
24.29	213.93	3.6939	3.6919	(011)
28.38	633.17	3.1447	3.1598	( $\bar{1}11$ )
30.35	1000	2.9454	2.9529	(101)
34.89	314.02	2.5809	2.5907	(002)
40.63	121.86	2.2206	2.2110	( $\bar{2}11$ )
45.43	137.92	1.9965	1.9893	(211)
50.40	659.34	1.8107	1.8161	(220)
55.55	239.71	1.6544	1.6565	(013)
60.38	372.68	1.5330	1.5381	( $\bar{3}02$ )
61.93	180.98	1.4985	1.4948	( $\bar{2}13$ )
65.87	148.55	1.4179	1.4187	(320)
75.23	140.28	1.2632	1.2690	(400)

The average crystallite sizes, thus calculated and given in **Table 4.9**. The results clearly indicate that the samples are in nanocrystalline phase, and the crystallite size varies from 5.18 nm to 8.11 nm.

**Table 4.9:** Crystallite size for ZRE1 (RE= Ce, Dy, Er, Eu, Pr, Tb, Tm) samples

Sample	Crystallite Size (nm)
ZCe1	7.87
ZDy1	6.24
ZEr1	8.11
ZEu1	6.42
ZPr1	5.78
ZTb1	7.20
ZTm1	5.18

**Table 4.10:** Distribution of Diameter of ZRE1 samples

Sample	Diameter $D_h$ (nm)
ZCe1	56
ZDy1	58
ZEr1	55
ZEu1	54
ZPr1	69
ZTb1	58
ZTm1	57

**Table 4.11:** Elemental composition of ZRE1 samples obtained from EDS

Sample	Atomic %	
	Zr	O
ZCe1	24.89	74.97
ZDy1	25.26	74.54
ZEr1	26.33	73.53
ZEu1	26.74	73.14
ZPr1	25.78	74.09
ZTb1	26.26	73.58
ZTm1	26.92	72.87

The XRD patterns of 0.2 mol% RE doped ZrO<sub>2</sub> nanoparticles (ZRE2) are shown in **Figures 4.8(a) to 4.14(a)**. The structural parameters are given in **Table 4.12 to 4.18**.

**Figures 4.8(a) to 4.14(a)** represent the XRD pattern for ZRE2 (RE= Ce, Dy, Er, Eu, Pr, Tb, Tm) samples. They are quite identical with each other and to the XRD pattern of TRE1 samples as well. The structure is in mixed phase of Monoclinic and Tetragonal. The peak at  $2\theta$  value around  $30^\circ$  has the highest intensity in all the samples corresponding to (101) plane of tetragonal ZrO<sub>2</sub>. Only the highest and fifth highest peak match with JCPDS card no. 79-1770 for ZrO<sub>2</sub> tetragonal phase. The d-values of all the other peaks match with those reported in the JCPDS card no. 83-0944 for ZrO<sub>2</sub> monoclinic phase as shown in **Tables 4.12 to 4.18**.

The average crystallite size for ZrO<sub>2</sub>:RE samples with 0.2 mol% doping concentration of rare earth elements (ZRE2) are given in **Table 4.19**.

**Figures 4.8(b) to 4.14(b)** show the EDS spectra of 0.2 mol% RE doped ZrO<sub>2</sub> (ZRE2) sample which indicates the presence of Zirconium, Oxygen and rare earth elements thus showing the purity of the sample. The results of EDS are shown in **Table 4.21** in terms of Atomic%. It is observed that synthesized samples are slightly oxygen rich which may be due to calcination of the samples.



The average diameter ( $D_h$ ) for 0.2 mol% RE doped ZrO<sub>2</sub> (ZRE2) samples dispersed in water were also measured using particle size analyzer by Dynamic Light Scattering (DLS) technique. **Figures 4.8(c) to 4.14(c)** show the DLS results of ZRE2 samples indicating the range of distribution is 55 nm to 64 nm with a short tail towards the larger particle size shown in particle size histogram. The larger particles could not be eliminated even after extended sonication. The distribution of diameter of the particles are found in nanometer range as shown in **Table 4.20**.

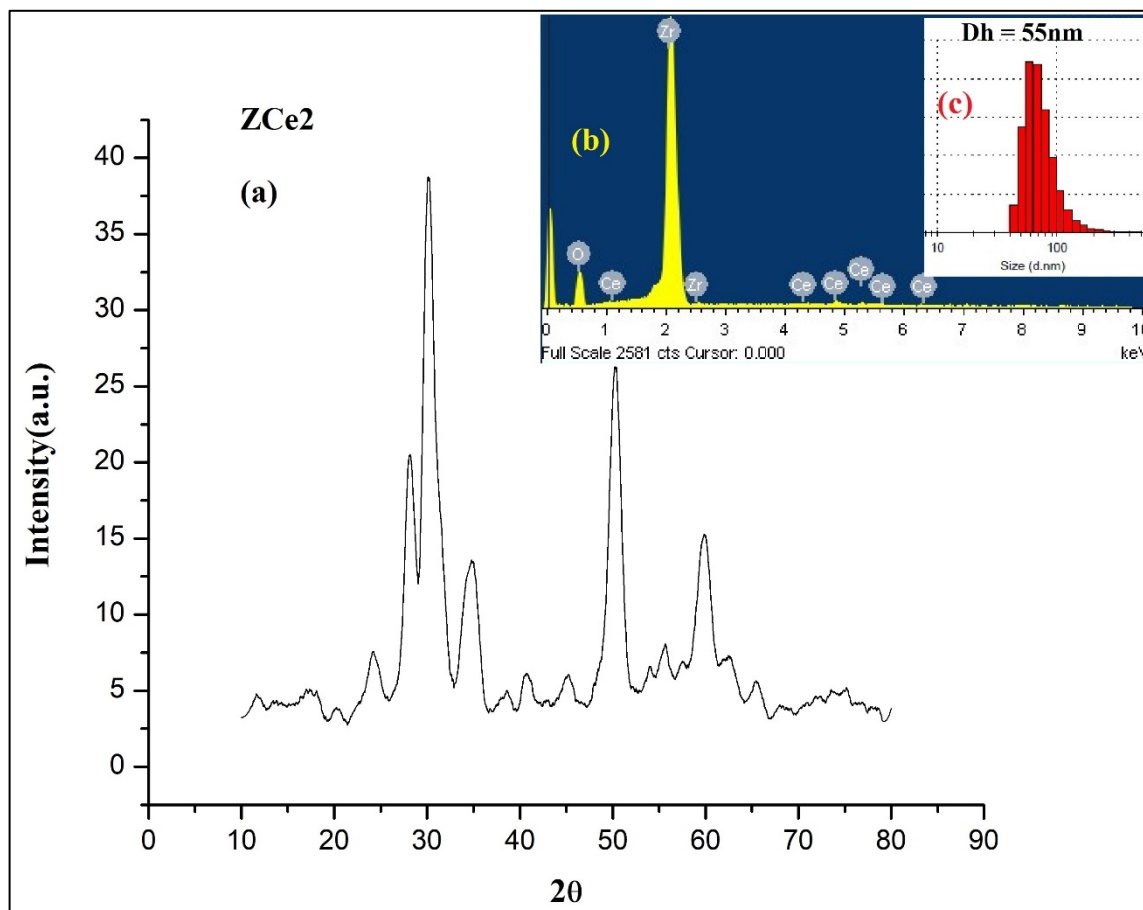
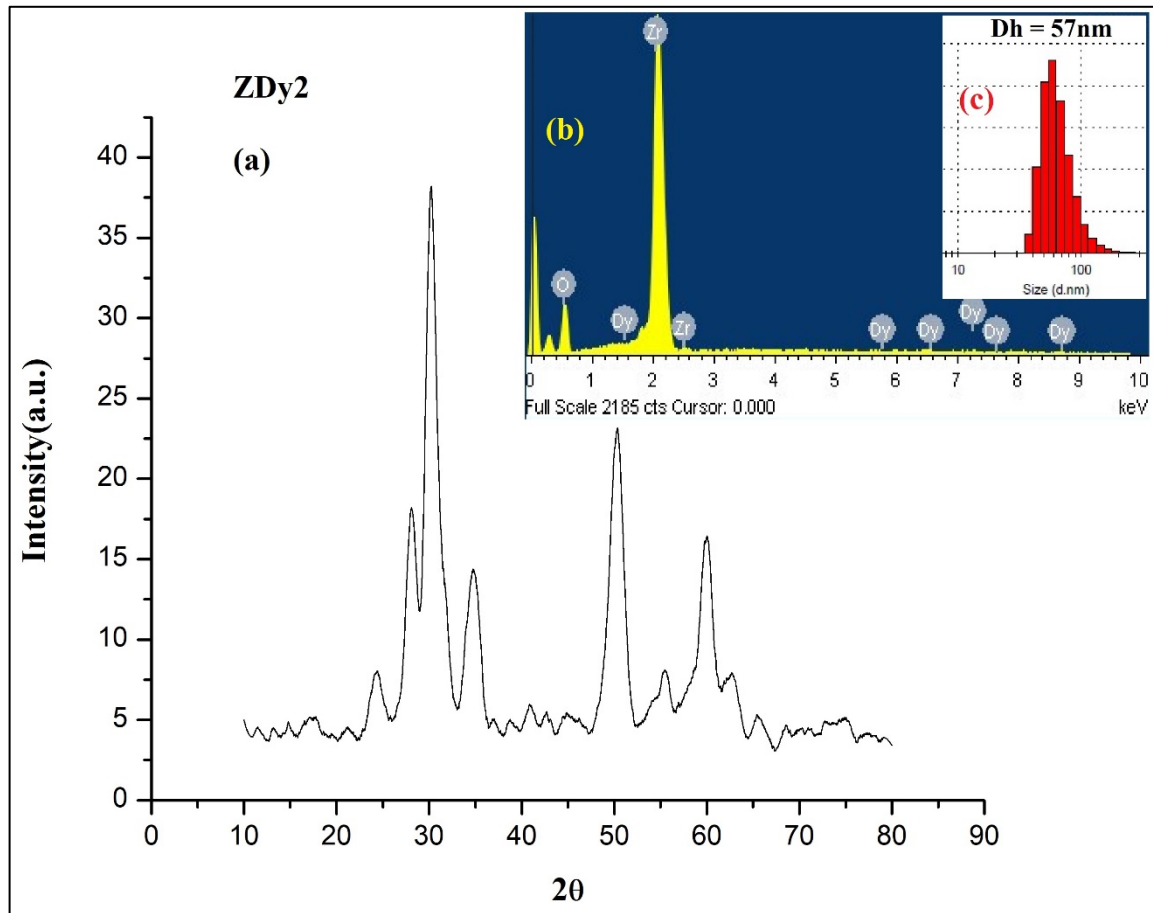


Figure 4.8: XRD pattern (a), EDS spectra (b) and DLS pattern (c) of ZCe2

Table 4.12: Structural parameters of Ce doped ZrO<sub>2</sub> sample (ZCe2)

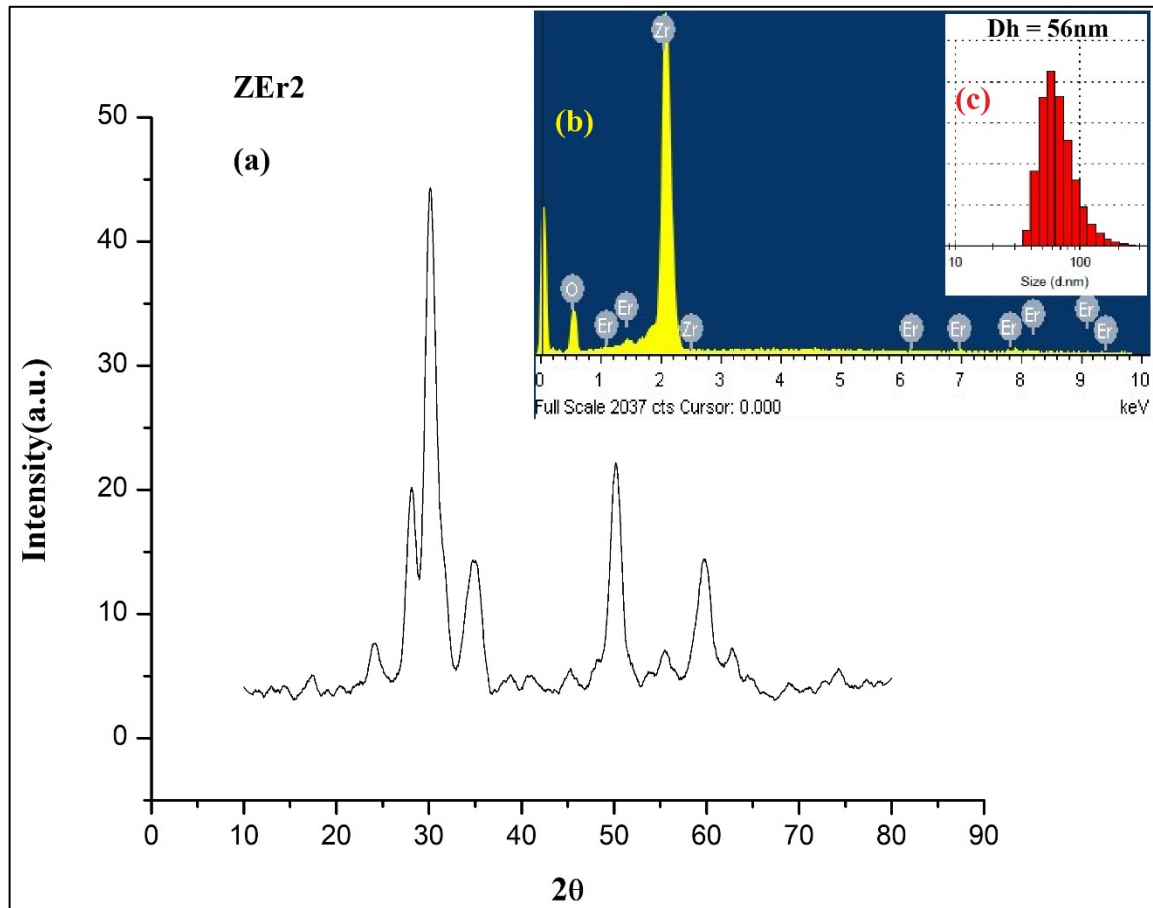
2θ ZCe2	Intensity I/I0	Calculated d values	JCPDS d values 83-0944 M 79-1770 T	hkl
24.28	156.19	3.6952	3.6919	(011)
28.40	475.82	3.1602	3.1598	( $\bar{1}11$ )
30.11	1000	2.9685	2.9529	(101)
34.78	269.94	2.5998	2.5907	(002)
40.51	104.06	2.2268	2.2110	( $\bar{2}11$ )
45.28	81.92	2.0028	2.0187	(112)
50.15	610.00	1.8190	1.8161	(220)
55.55	144.84	1.6545	1.6565	(013)
60.00	349.84	1.5420	1.5381	( $\bar{3}02$ )
61.76	107.93	1.5021	1.5087	(113)
65.34	73.67	1.4281	1.4240	( $\bar{1}32$ )
73.82	90.30	1.2837	1.2850	( $\bar{3}13$ )



**Figure 4.9:** XRD pattern (a), EDS spectra (b) and DLS pattern (c) of ZDy2

**Table 4.13:** Structural parameters of Dy doped ZrO<sub>2</sub> sample (ZDy2)

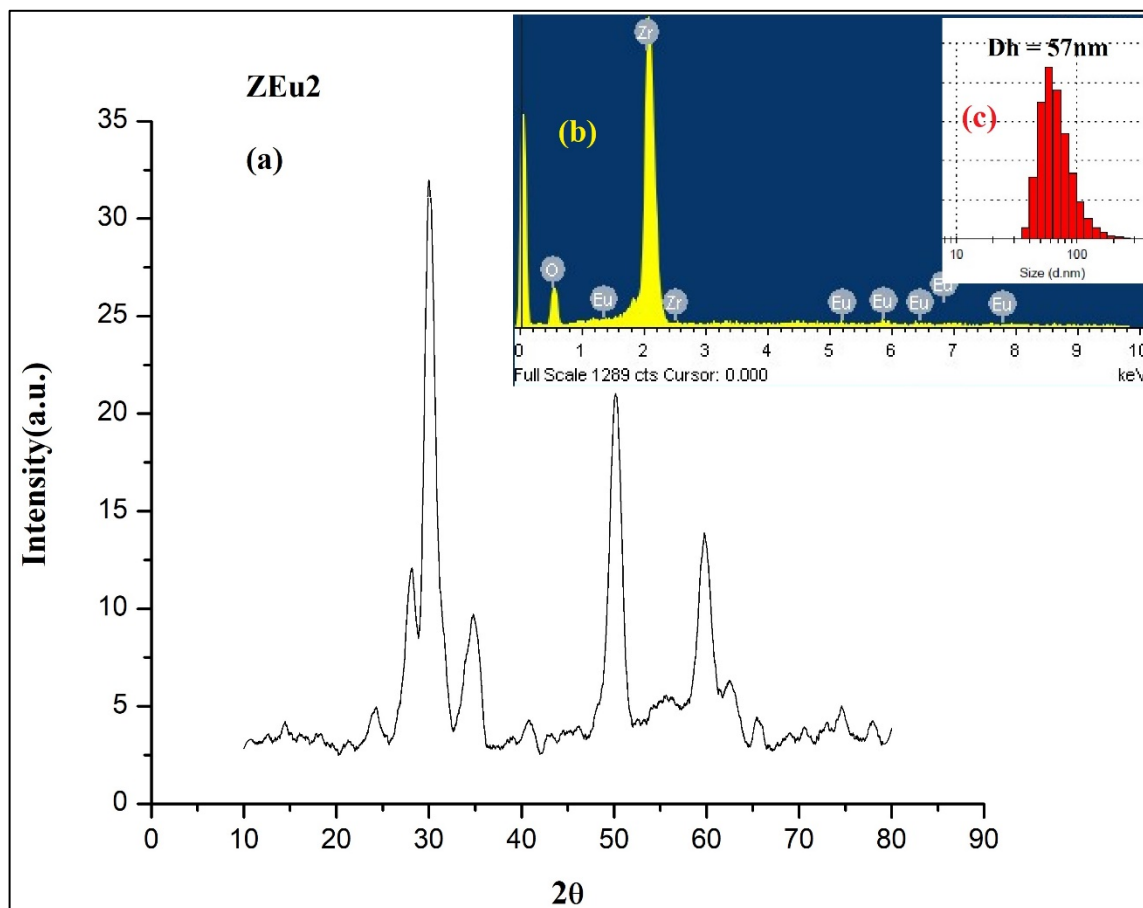
2θ ZDy2	Intensity I/I0	Calculated d values	JCPDS d values 83-0944 M 79-1770 T	hkl
24.29	136.78	3.7050	3.6919	(011)
28.03	417.35	3.1667	3.1598	( $\bar{1}11$ )
30.33	1000	2.9474	2.9529	(101)
35.01	345.81	2.5462	2.5411	(110)
40.87	105.27	2.2083	2.2110	( $\bar{2}11$ )
43.78	110.44	2.0676	2.0622	(121)
50.28	558.08	1.8149	1.8161	(220)
55.73	166.50	1.6496	1.6503	( $\bar{1}13$ )
59.91	410.63	1.5441	1.5429	(131)
62.52	162.63	1.4857	1.4764	(311)
65.31	94.98	1.4287	1.4240	( $\bar{1}32$ )
75.37	111.00	1.2611	1.2617	(041)



**Figure 4.10:** XRD pattern (a), EDS spectra (b) and DLS pattern (c) of ZEr2

**Table 4.14:** Structural parameters of Er doped ZrO<sub>2</sub> sample (ZEr2)

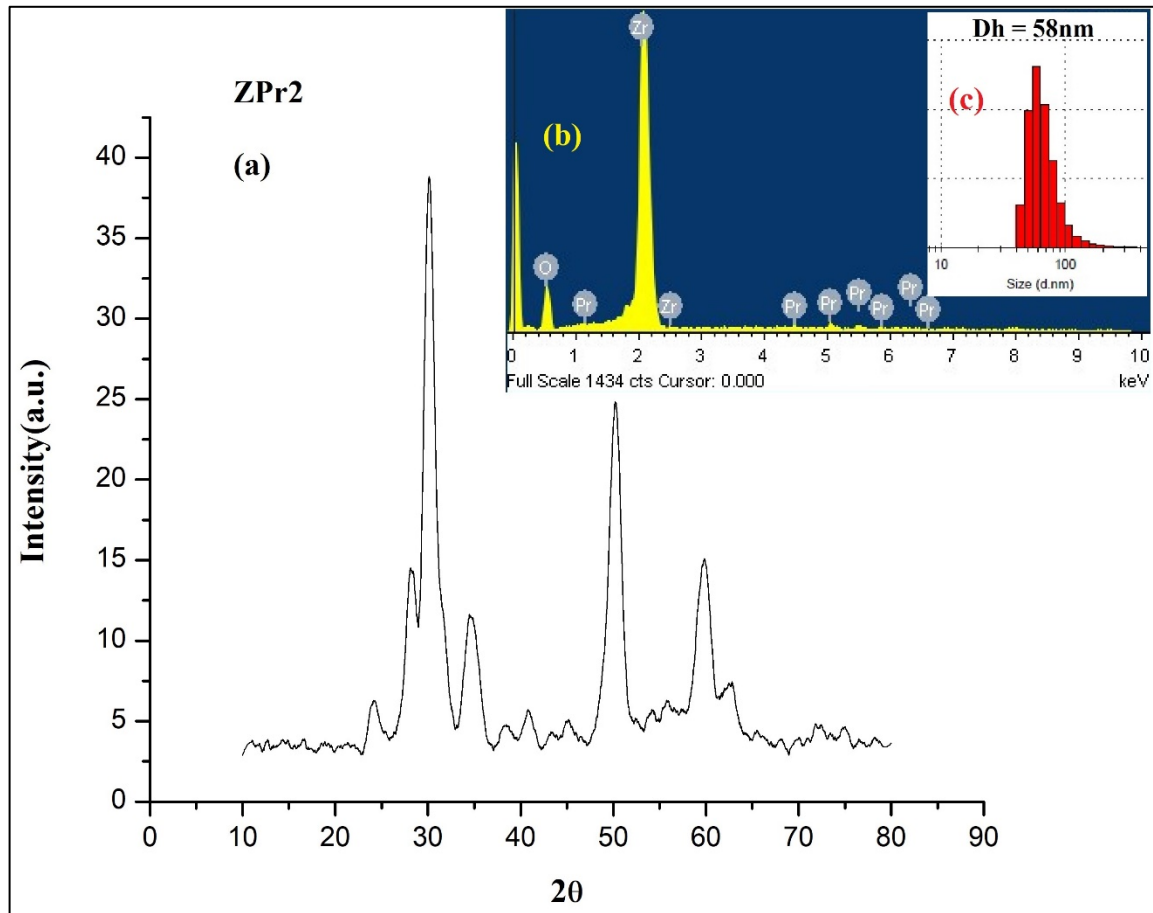
2θ ZEr2	Intensity I/I0	Calculated d values	JCPDS d values 83-0944 M 79-1770 T	hkl
24.36	174.20	3.6536	3.6323	(110)
28.26	458.99	3.1578	3.1598	( $\bar{1}11$ )
30.24	1000	2.9557	2.9529	(101)
35.04	282.56	2.5367	2.5411	(110)
40.72	111.62	2.2161	2.2110	( $\bar{2}11$ )
43.98	70.65	2.0589	2.0622	(121)
50.27	614.98	1.8152	1.8161	(220)
55.51	152.88	1.6554	1.6565	(013)
60.33	405.38	1.5343	1.5381	( $\bar{3}02$ )
62.76	170.29	1.4804	1.4764	(311)
65.73	93.11	1.4206	1.4187	(320)
75.00	113.95	1.2665	1.2690	(400)



**Figure 4.11:** XRD pattern (a), EDS spectra (b) and DLS pattern (c) of ZEu2

**Table 4.15:** Structural parameters of Eu doped ZrO<sub>2</sub> sample (ZEu2)

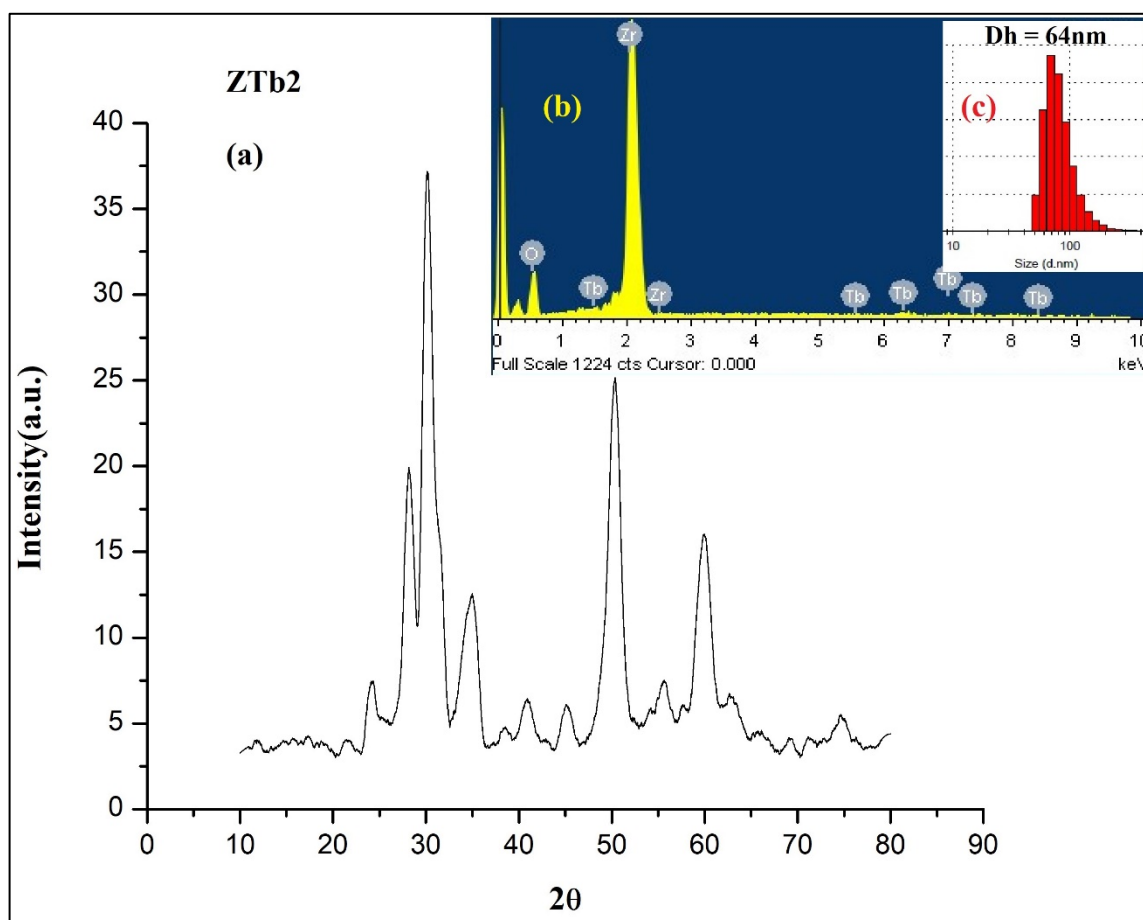
2θ ZEu2	Intensity I/I0	Calculated d values	JCPDS d values 83-0944 M 79-1770 T	hkl
24.24	128.12	3.6762	3.6919	(011)
28.17	363.36	3.1677	3.1598	( $\bar{1}11$ )
30.05	1000	2.9738	2.9529	(101)
34.89	253.55	2.5718	2.5907	(002)
40.86	102.48	2.2087	2.2110	( $\bar{2}11$ )
46.44	107.72	1.9552	1.9893	(211)
50.29	643.43	1.8145	1.8161	(220)
54.38	152.35	1.6872	1.6752	(122)
59.94	412.45	1.5434	1.5429	(131)
62.62	187.80	1.4835	1.4764	(311)
65.59	156.08	1.4234	1.4187	(320)
74.60	132.29	1.2722	1.2690	(400)



**Figure 4.12:** XRD pattern (a), EDS spectra (b) and DLS pattern (c) of ZPr2

**Table 4.16:** Structural parameters of Pr doped ZrO<sub>2</sub> sample (ZPr2)

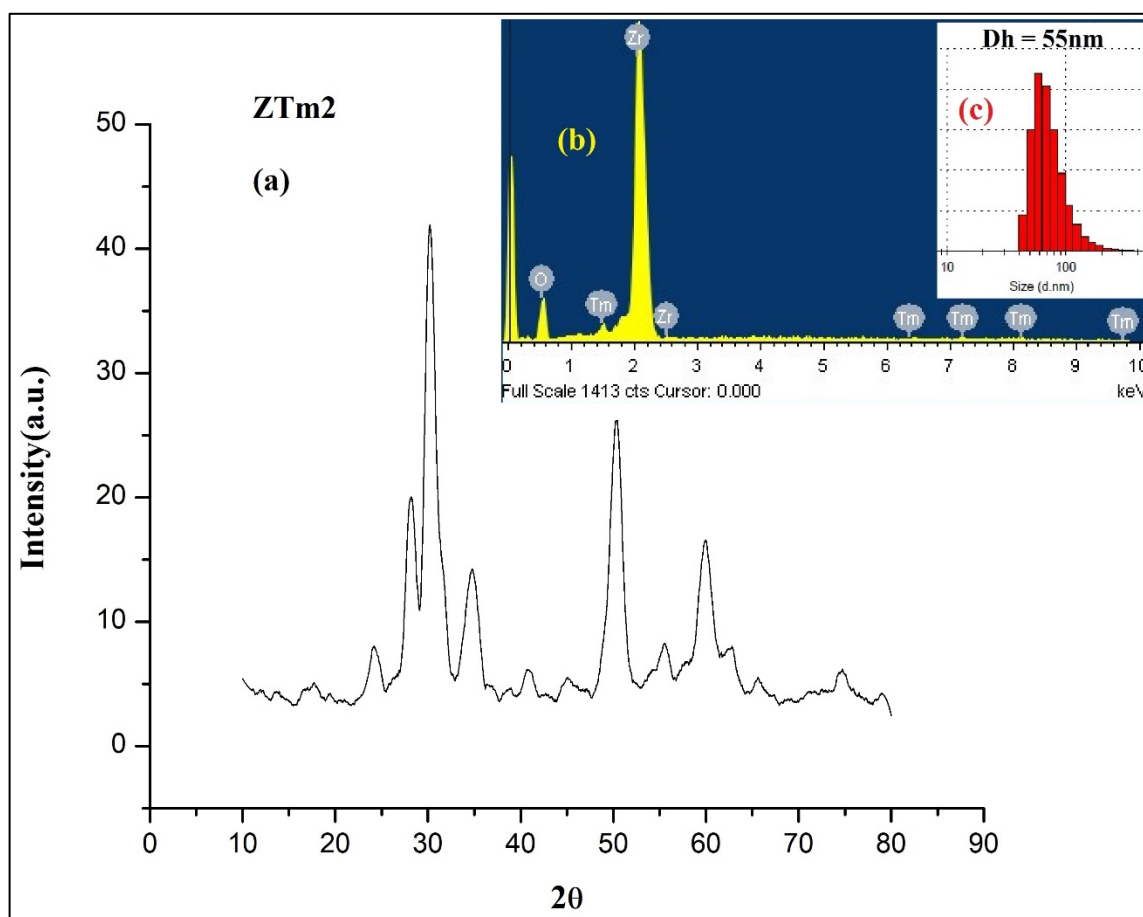
2θ ZPr2	Intensity I/I <sub>0</sub>	Calculated d values	JCPDS d values 83-0944 M 79-1770 T	hkl
23.87	143.01	3.7180	3.6919	(011)
28.12	383.72	3.1733	3.1598	( $\bar{1}11$ )
30.10	1000	2.9691	2.9529	(101)
34.84	249.14	2.5749	2.5907	(002)
40.54	129.60	2.2253	2.2110	( $\bar{2}11$ )
45.32	127.92	2.0010	2.0187	(112)
50.20	599.76	1.8174	1.8161	(220)
55.50	174.87	1.6558	1.6565	(013)
59.64	350.55	1.5503	1.5429	(131)
62.64	165.86	1.4831	1.4764	(311)
65.94	119.46	1.4166	1.4187	(320)
74.95	113.85	1.2671	1.2690	(400)



**Figure 4.13:** XRD pattern (a), EDS spectra (b) and DLS pattern (c) of ZTb2

**Table 4.17:** Structural parameters of Tb doped ZrO<sub>2</sub> sample (ZTb2)

2θ ZTb2	Intensity I/I0	Calculated d values	JCPDS d values 83-0944 M 79-1770 T	hkl
24.00	163.25	3.7085	3.6919	(011)
28.26	544.45	3.1580	3.1598	( $\bar{1}11$ )
30.13	1000	2.9662	2.9529	(101)
35.37	282.15	2.5380	2.5411	(110)
41.04	152.35	2.1993	2.1906	(102)
44.35	110.15	2.0425	2.0187	(112)
50.25	643.38	1.8157	1.8161	(220)
55.52	191.24	1.6553	1.6565	(013)
60.08	390.01	1.5399	1.5381	( $\bar{3}02$ )
62.80	175.99	1.4798	1.4764	(311)
65.71	122.69	1.4211	1.4187	(320)
75.26	105.45	1.2627	1.2690	(400)



**Figure 4.14:** XRD pattern (a), EDS spectra (b) and DLS pattern (c) of ZTm2

**Table 4.18:** Structural parameters of Tm doped ZrO<sub>2</sub> sample (ZTm2)

2θ ZTm2	Intensity I/I0	Calculated d values	JCPDS d values 83-0944 M 79-1770 T	hkl
24.54	151.10	3.6280	3.6323	(110)
28.23	463.29	3.1617	3.1598	( $\bar{1}$ 11)
30.35	1000	2.9455	2.9529	(101)
35.28	273.98	2.5443	2.5411	(110)
41.02	129.18	2.2003	2.1906	(102)
44.77	152.97	2.0244	2.0187	(112)
50.31	583.44	1.8137	1.8161	(220)
55.59	172.56	1.6534	1.6565	(013)
59.67	310.29	1.5497	1.5429	(131)
62.65	180.44	1.4829	1.4764	(311)
65.62	114.39	1.4227	1.4187	(320)
74.76	132.99	1.2699	1.2690	(400)



**Table 4.19:** Crystallite size for ZRE2 (RE= Ce, Dy, Er, Eu, Pr, Tb, Tm) samples

Sample	Crystallite Size (nm)
ZCe2	7.35
ZDy2	5.74
ZEr2	7.92
ZEu2	6.28
ZPr2	5.69
ZTb2	6.86
ZTm2	5.57

**Table 4.20:** Distribution of Diameter of ZRE2 samples

Sample	Diameter $D_h$ (nm)
ZCe2	55
ZDy2	57
ZEr2	56
ZEu2	57
ZPr2	58
ZTb2	64
ZTm2	55

**Table 4.21:** Elemental composition of ZRE2 samples obtained from EDS

Sample	Atomic %	
	Zr	O
ZCe2	26.49	72.90
ZDy2	24.23	75.34
ZEr2	26.18	73.27
ZEu2	25.96	73.71
ZPr2	25.90	73.40
ZTb2	23.61	76.00
ZTm2	25.89	73.52

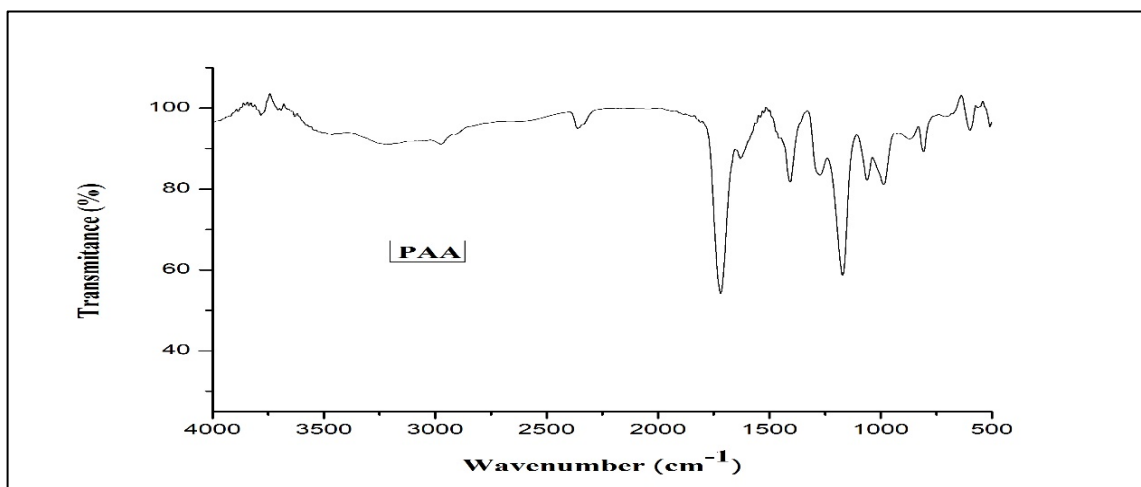
# Study of Composites

## Samples

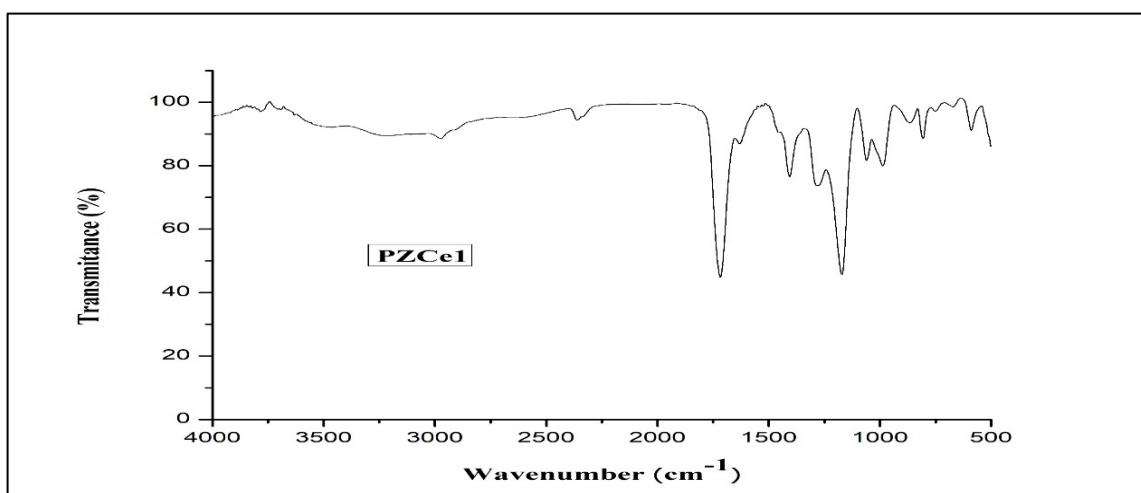
1. 1 mol% of RE doped ZrO<sub>2</sub> blended with PAA(Poly Acrylic Acid)
2. 2 mol% of RE doped ZrO<sub>2</sub> blended with PAA(Poly Acrylic Acid)

### 4.3.2 Fourier Transformation Infra-Red Spectroscopy (FTIR)

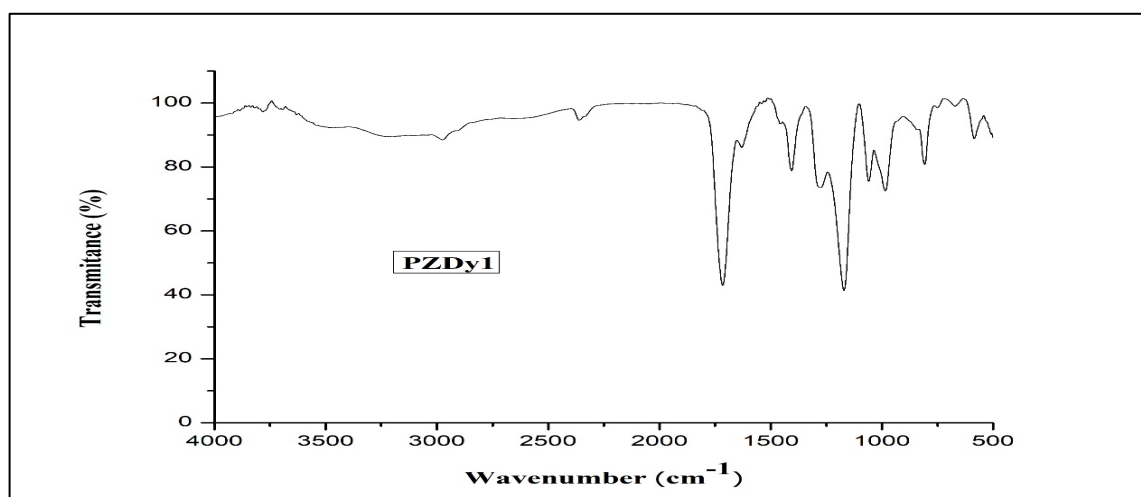
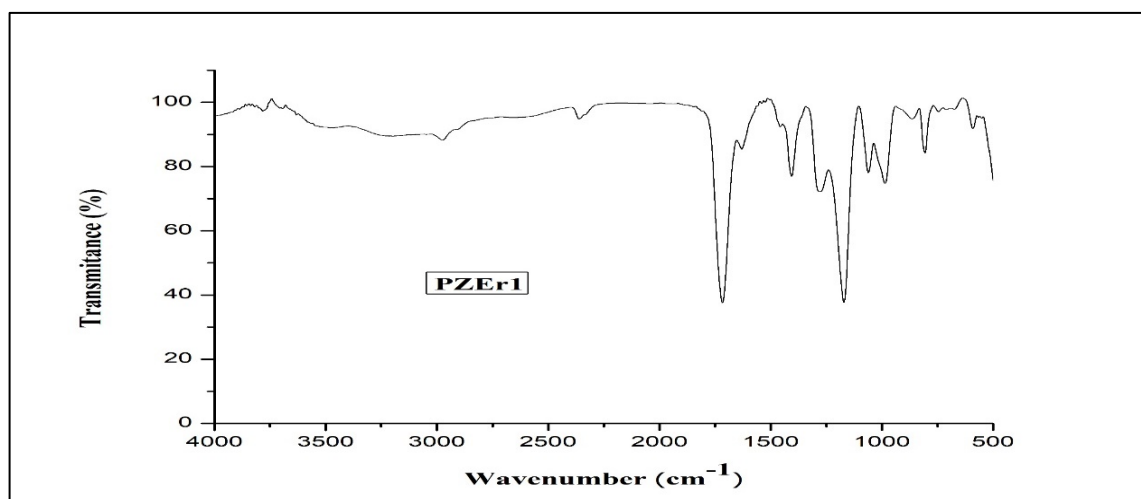
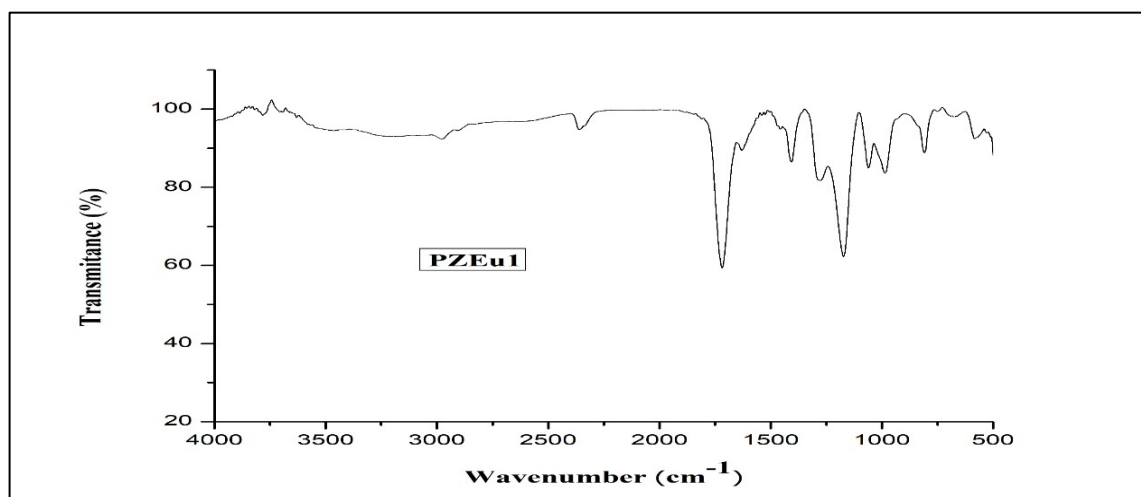
FTIR spectroscopic studies were done using JASCO FT/IR-4700 spectrometer recorded in the range 500-4000 cm<sup>-1</sup>. FTIR spectra of pure PAA and 1 mol% ZrO<sub>2</sub>:RE – PAA nanocomposites (PZRE1) are shown in **Figures 4.15 to 4.22**. FTIR spectra of 2 mol% ZrO<sub>2</sub>:RE – PAA nanocomposites (PZRE2) are shown in **Figures 4.23 to 4.29**. The presence of different functional groups with respective wavenumber is shown in **Table 4.22**.

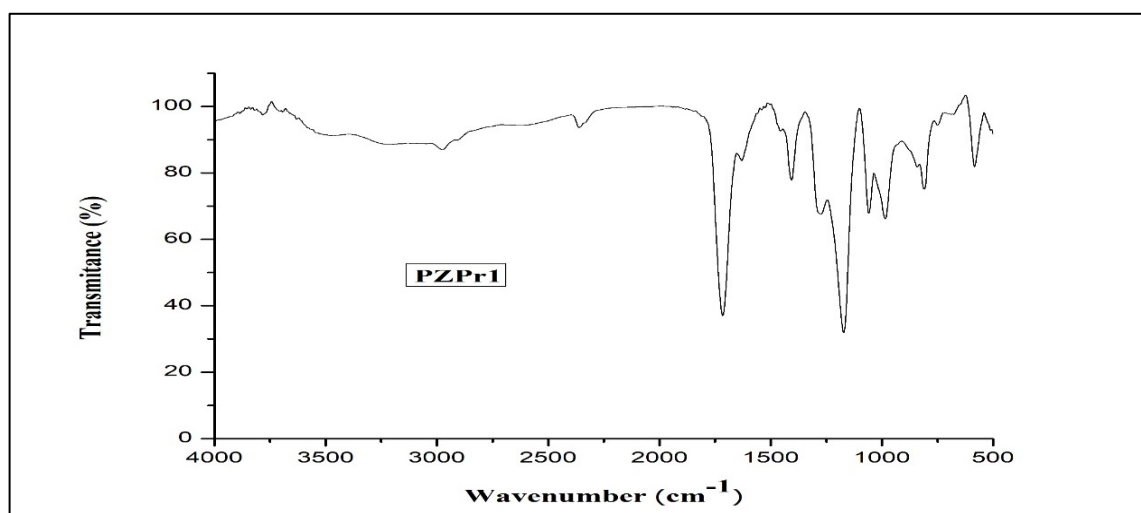
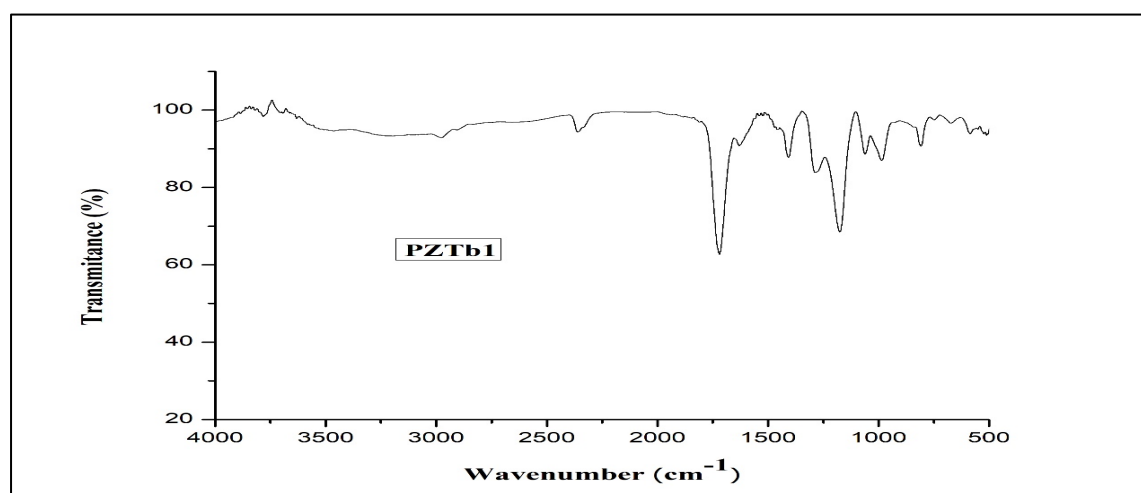
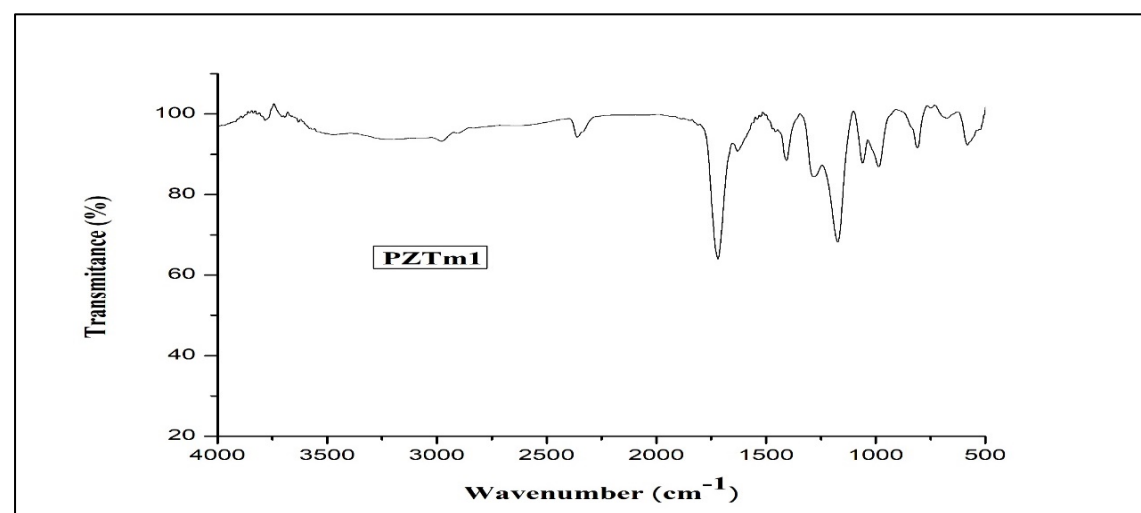


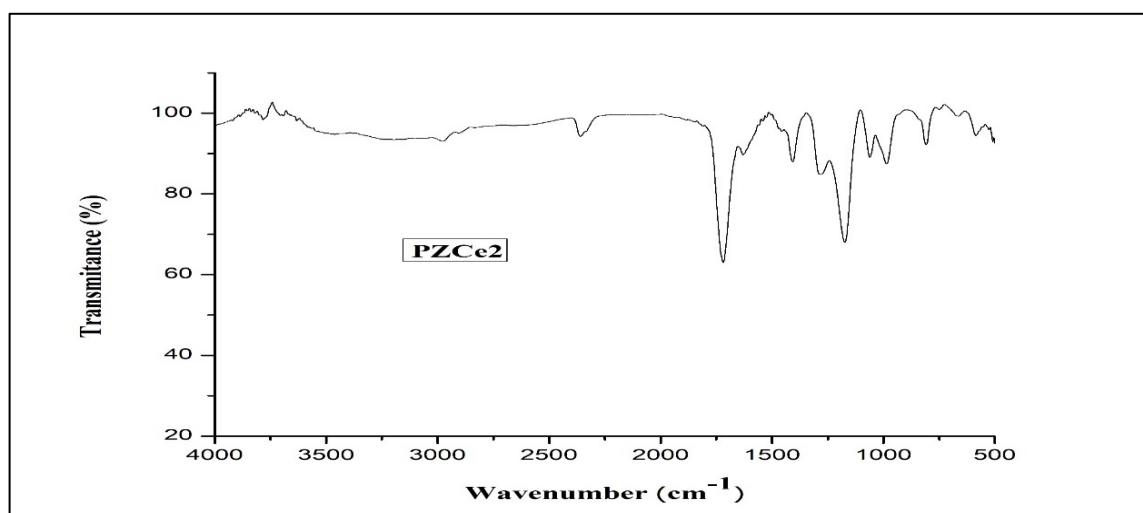
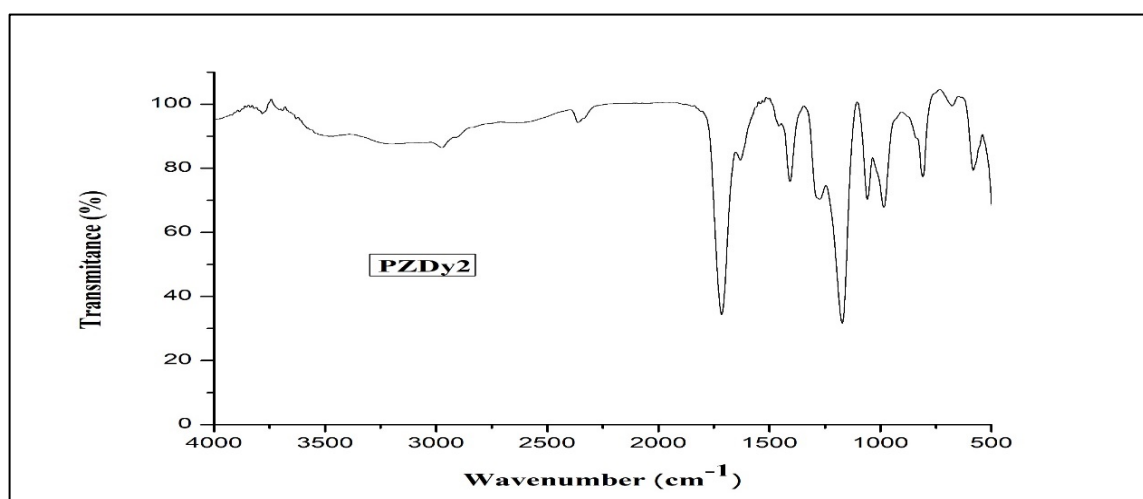
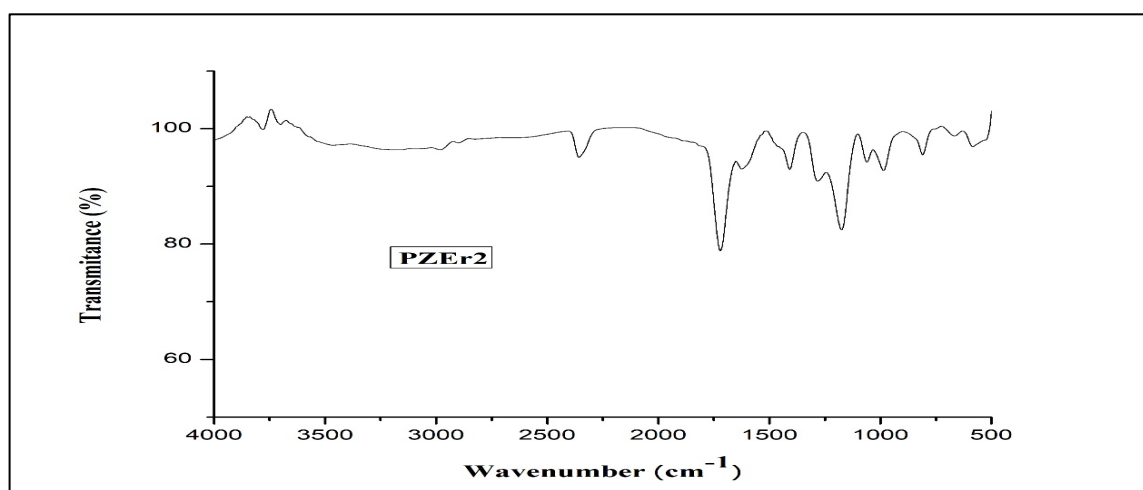
**Figure 4.15:** FTIR spectra of pure PAA

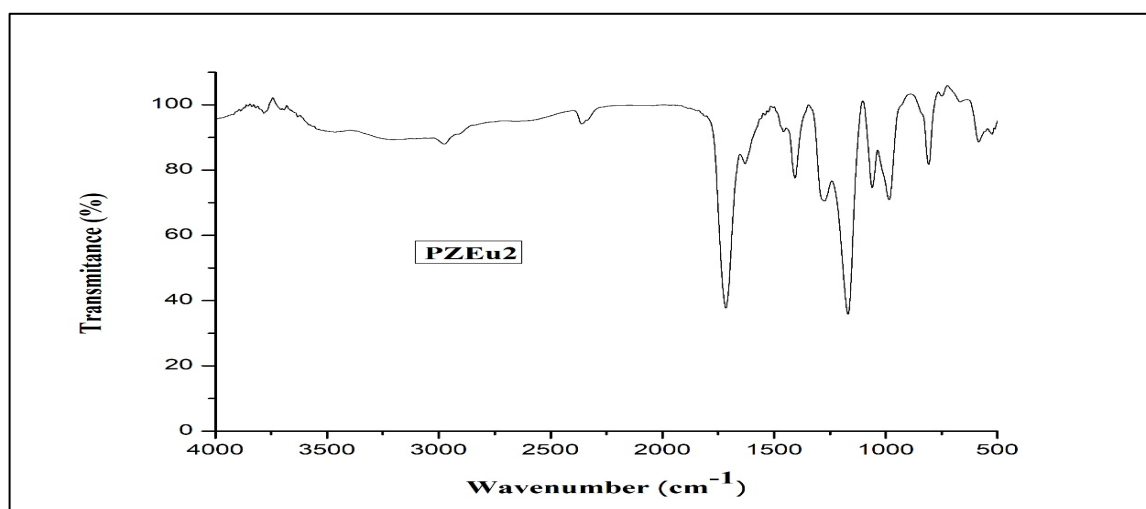
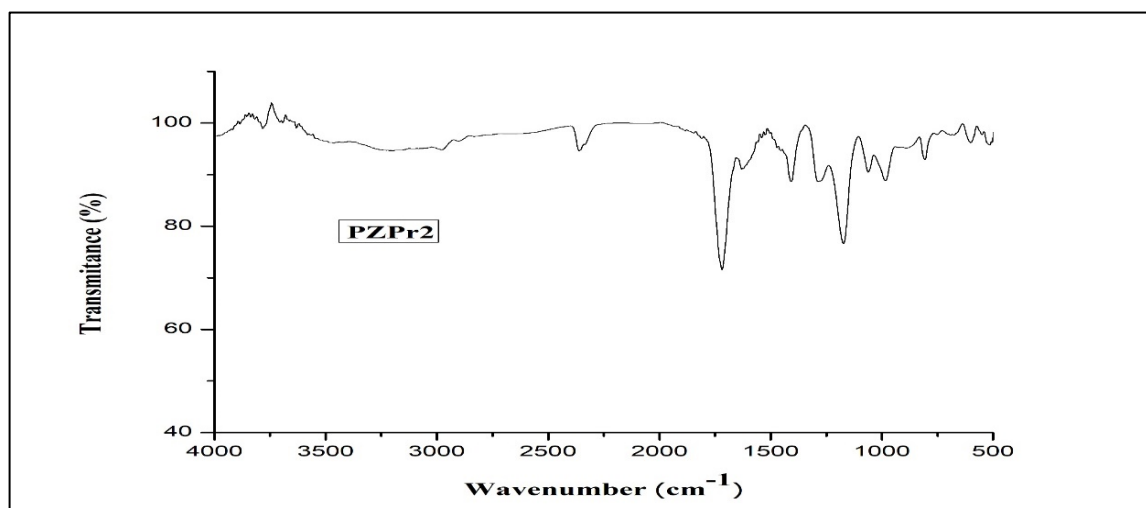
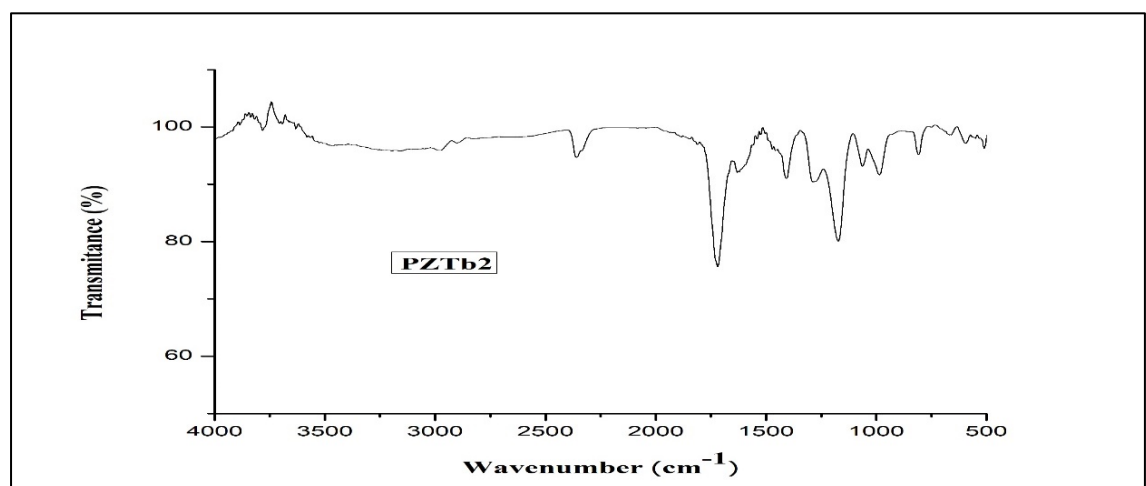


**Figure 4.16:** FTIR spectra of PZCe1 sample

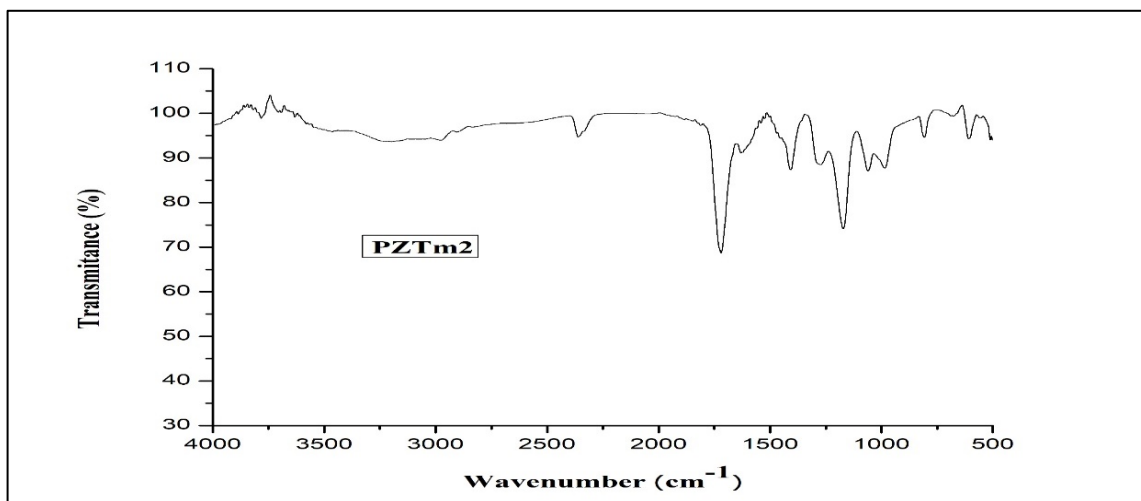
**Figure 4.17:** FTIR spectra of PZDy1 sample**Figure 4.18:** FTIR spectra of PZEr1 sample**Figure 4.19:** FTIR spectra of PZEu1 sample

**Figure 4.20:** FTIR spectra of PZPr1 sample**Figure 4.21:** FTIR spectra of PZTb1 sample**Figure 4.22:** FTIR spectra of PZTm1 sample

**Figure 4.23:** FTIR spectra of PZCe2 sample**Figure 4.24:** FTIR spectra of PZDy2 sample**Figure 4.25:** FTIR spectra of PZEr2 sample

**Figure 4.26:** FTIR spectra of PZEu2 sample**Figure 4.27:** FTIR spectra of PZPr2 sample**Figure 4.28:** FTIR spectra of PZTb2 sample





**Figure 4.29:** FTIR spectra of PZTm2 sample

**Table 4.22:** Functional group of PAA, PZRE1 and PZRE2 nanocomposites

Wavenumber (cm <sup>-1</sup> )	Functional group
~3500	–OH stretching vibration of water associated with the oxide matrix.
~2970	C–H stretching mode of PAA
~2360	CO <sub>2</sub> linearly adsorbed on the Zr <sup>4+</sup> ions
~1720	C=O stretching mode of carboxylic group in PAA [3]
~1630	–OH bending mode of hydroxyl groups present on the surface due to moisture
~1460	–COO <sup>–</sup> group of PAA [3]
~1405	CH <sub>2</sub> bonding mode of PAA [3]
~1400 and ~590	Zr–O stretching vibrations of ZrO <sub>2</sub> monoclinic phase [4]
~1170	–(C–O)H stretching mode of PAA [3]
~1060	C–CH <sub>2</sub> stretching mode of PAA
~985	various vibrations of the Zr–O bond [4]
~805	CH <sub>2</sub> rocking mode of PAA [3]
Bands at 740	characteristics of tetragonal and monoclinic phases of zirconia
Peaks in the range 500 to 1500	Various Zr–O vibration modes [4]

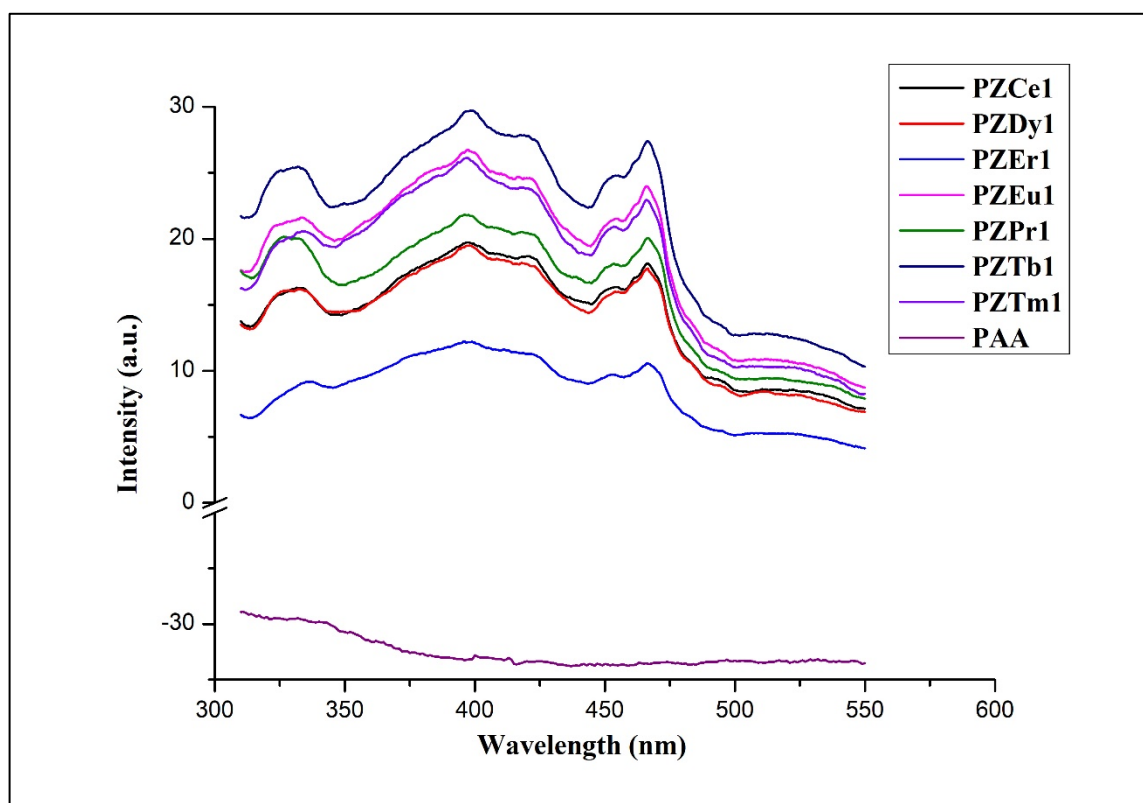
## 4.4 Optical Properties:

Study of fluorescence emission of ZrO<sub>2</sub>:RE-polyacrylicacid nanocomposites was carried out by Photo-Luminescence (PL) Spectroscopy. UV-Visible Spectroscopy was used to determine the optical properties of the prepared nanocomposites.

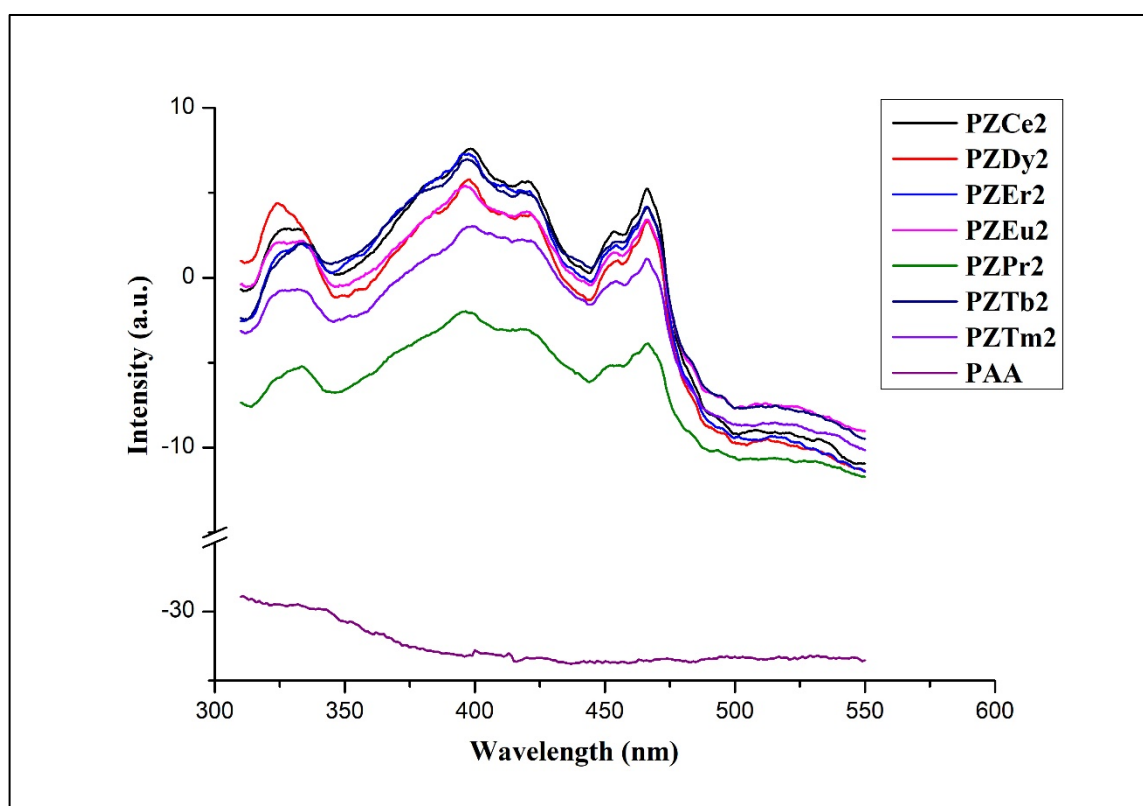
### 4.4.1 Photoluminescence Spectroscopy (PL)

Photoluminescence study was done using JASCO FP-6500 spectrofluorometer. **Figure 4.30** presents the PL spectra of 1 mol% ZrO<sub>2</sub>:RE – PAA nanocomposites (PZRE1). The spectra along with that for pure PAA was recorded at 300 nm excitation wavelength. PL spectra of 2 mol% ZrO<sub>2</sub>:RE – PAA nanocomposites (PZRE2) and pure PAA recorded at 300 nm excitation wavelength is shown in **Figure 4.31**. The PL spectra exhibits peaks centered at 330 nm in UV emission band and other wide emission peaks centered at 400 nm and 470 nm in the violet-blue emission band, while there is no significant emission in pure PAA at 300 nm excitation.

From **Figure 4.30** and **Figure 4.31**, it can be observed that the overall emission pattern of samples in the UV and violet-blue emission bands remain almost constant. The change occurs only in intensities of PL signals at different wavelength, which can be due to the change in the density of defect levels. The emission peaks are slightly shifted as a function of RE doping percentage.



**Figure 4.30:** PL spectra of PZRE1 (RE= Ce, Dy, Er, Eu, Pr, Tb, Tm) samples



**Figure 4.31:** PL spectra of PZRE2 (RE= Ce, Dy, Er, Eu, Pr, Tb, Tm) samples

#### 4.4.2 UV-Vis Spectroscopy (UV-Vis)

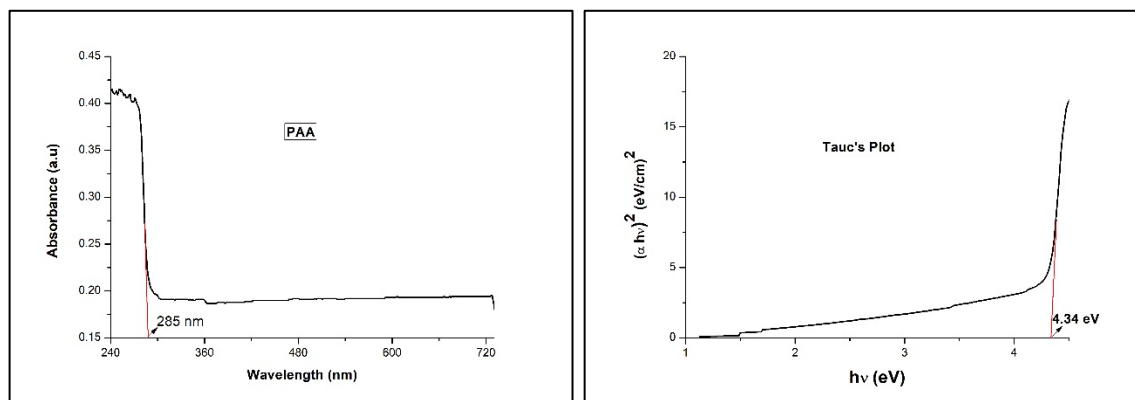
The optical properties of prepared samples were investigated by UV-Visible absorption spectra. UV-Visible spectroscopic studies were done using UV-3600 Shimadzu spectrometer recorded in the wavelength range 200 to 800 nm. The optical bandgap was evaluated by Tauc's plot. The UV-Visible absorption spectra and corresponding Tauc's plot of pure PAA and 1 mol% ZrO<sub>2</sub>:RE – PAA nanocomposites (PZRE1) are shown in **Figures 4.32 to 4.39**. The different optical parameters calculated from UV-Visible absorption spectra are given in **Table 4.23**.

The absorption edge of all the samples lies below 326 nm. The peak absorption wavelengths vary in a range between 272 nm to 292 nm. Hence, there is no substantial change in the absorption pattern.

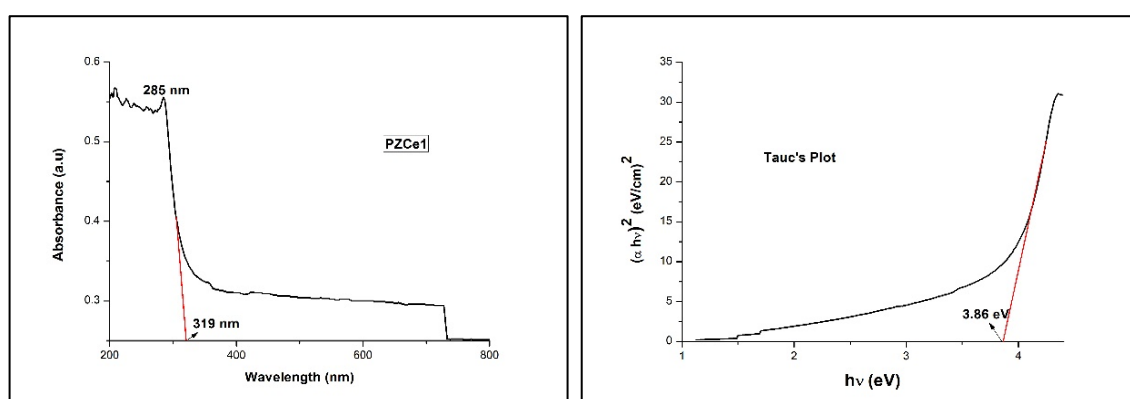
The optical bandgap of all the RE:ZrO<sub>2</sub>-PAA composite samples lie between 3.75 eV to 4.18 eV. The bandgap values of these composite samples are obviously higher compared to pure ZrO<sub>2</sub> which has a band gap of 3.6 eV. The band gap of PAA studied for this work was found to be 4.34 eV. The refractive index of the samples varies in a very short range from 2.12 to 2.20. Eu doped ZrO<sub>2</sub> and Dy doped ZrO<sub>2</sub> samples show lowest and highest refractive index respectively. This is higher in comparison to reported value of 1.395. The calculated value of refractive index for pure PAA is 2.06.

**Figure 4.40** shows variation of absorption coefficient with wavelength. All the samples show higher absorption below 310 nm. After that, the absorption remains constant throughout the visible range. Tm, Tb and Eu doped ZrO<sub>2</sub> samples show relatively higher absorption and found to be decreasing in a pattern given by PZTm1>PZTb1>PZEu1>PZPr1>PZCe1>PZDy1>PZEr1.

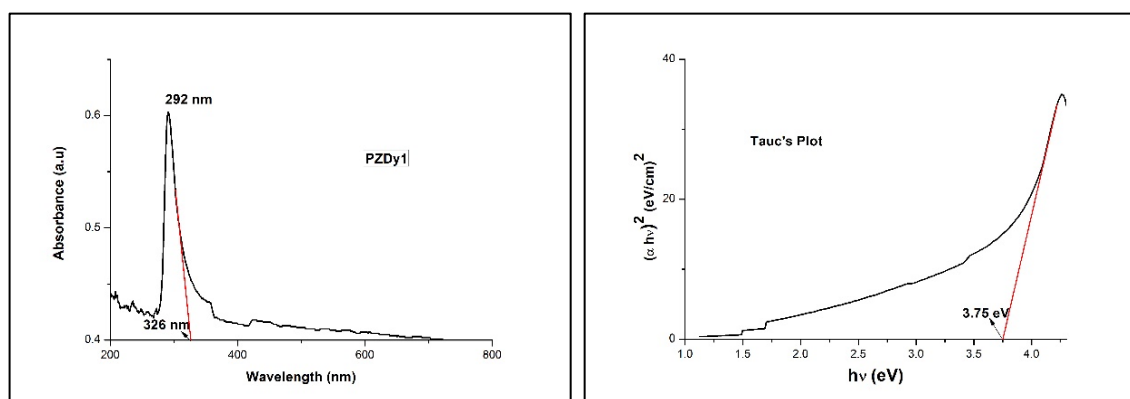
**Figure 4.41** shows variation of extinction coefficient with wavelength. The value of extinction coefficient remains high for all the samples below 310 nm. The change in extinction coefficient for samples is very small and remains almost uniform throughout the entire range. The values of extinction coefficient rise towards the visible region and near IR. The values are highest for Pr, Dy and Tb doped samples.



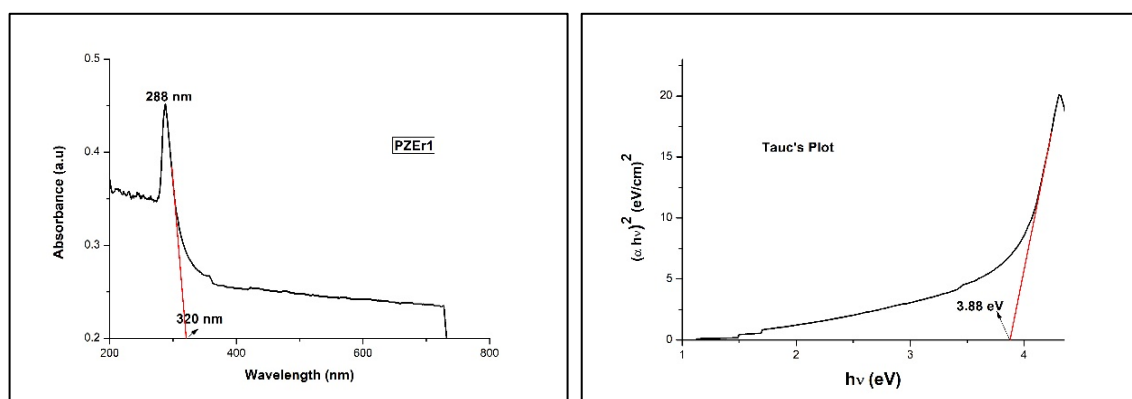
**Figure 4.32:** UV-Vis absorption spectra and Tauc's plot of pure PAA



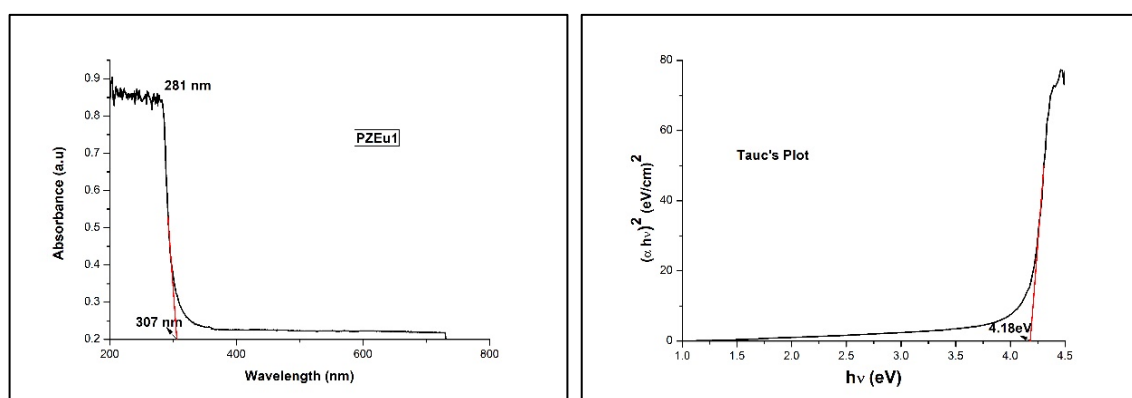
**Figure 4.33:** UV-Vis absorption spectra and Tauc's plot of PZCe1 sample



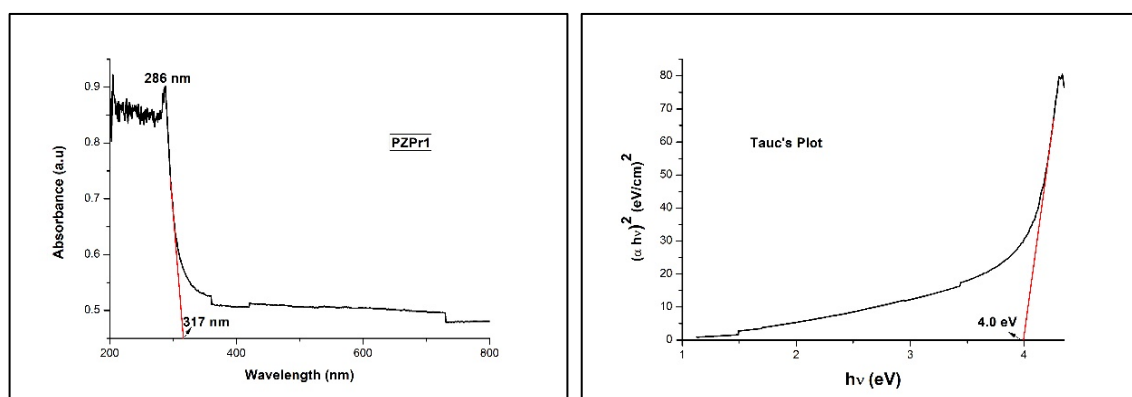
**Figure 4.34:** UV-Vis absorption spectra and Tauc's plot of PZDy1 sample



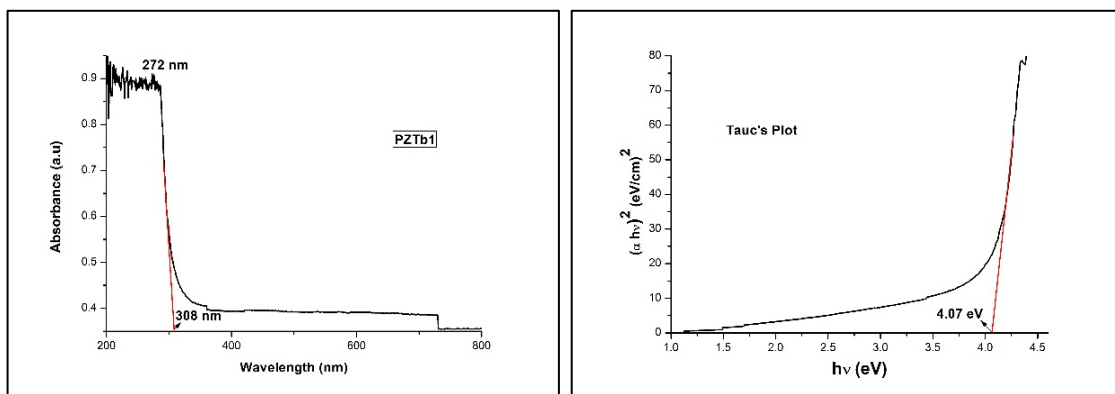
**Figure 4.35:** UV-Vis absorption spectra and Tauc's plot of PZEr1 sample



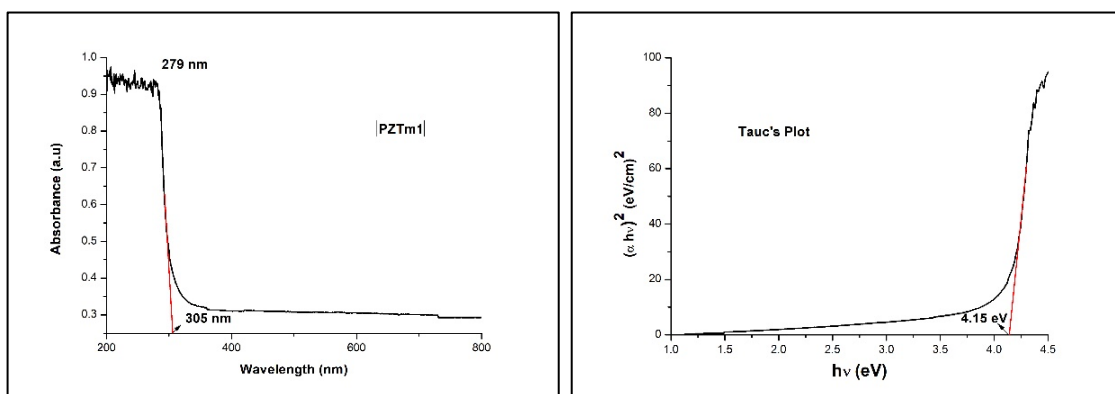
**Figure 4.36:** UV-Vis absorption spectra and Tauc's plot of PZEu1 sample



**Figure 4.37:** UV-Vis absorption spectra and Tauc's plot of PZPr1 sample



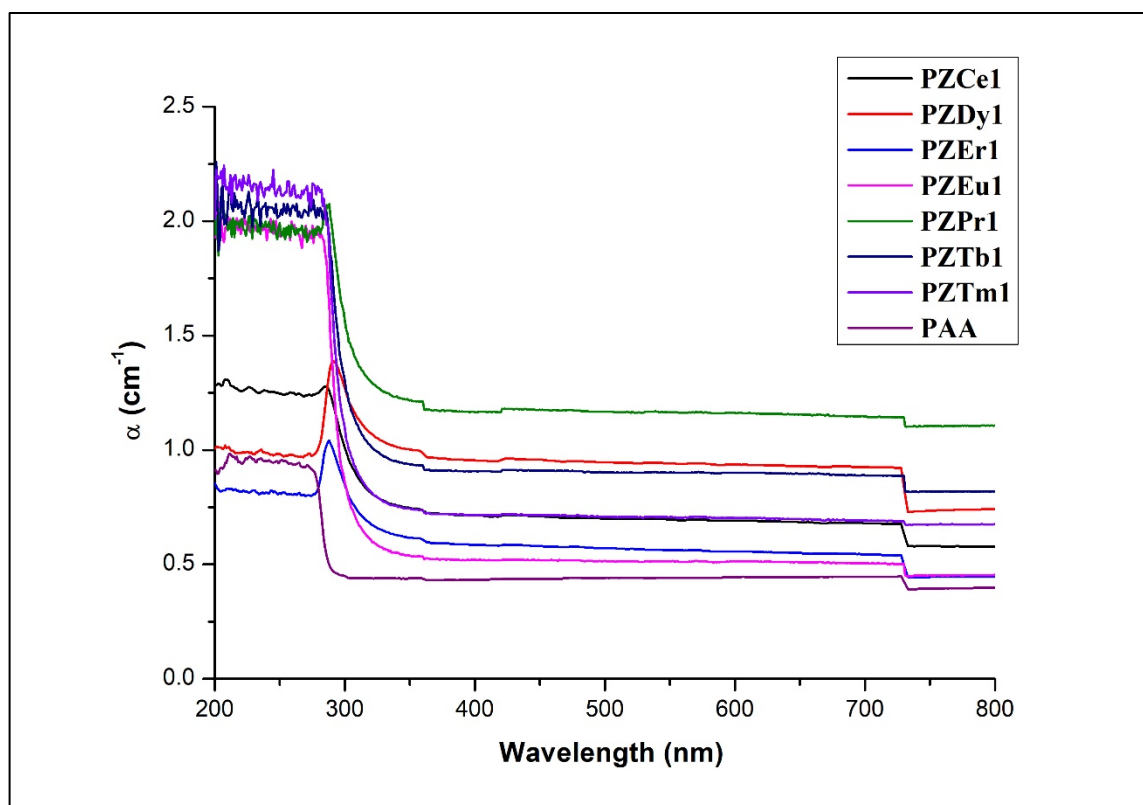
**Figure 4.38:** UV-Vis absorption spectra and Tauc's plot of PZTb1 sample



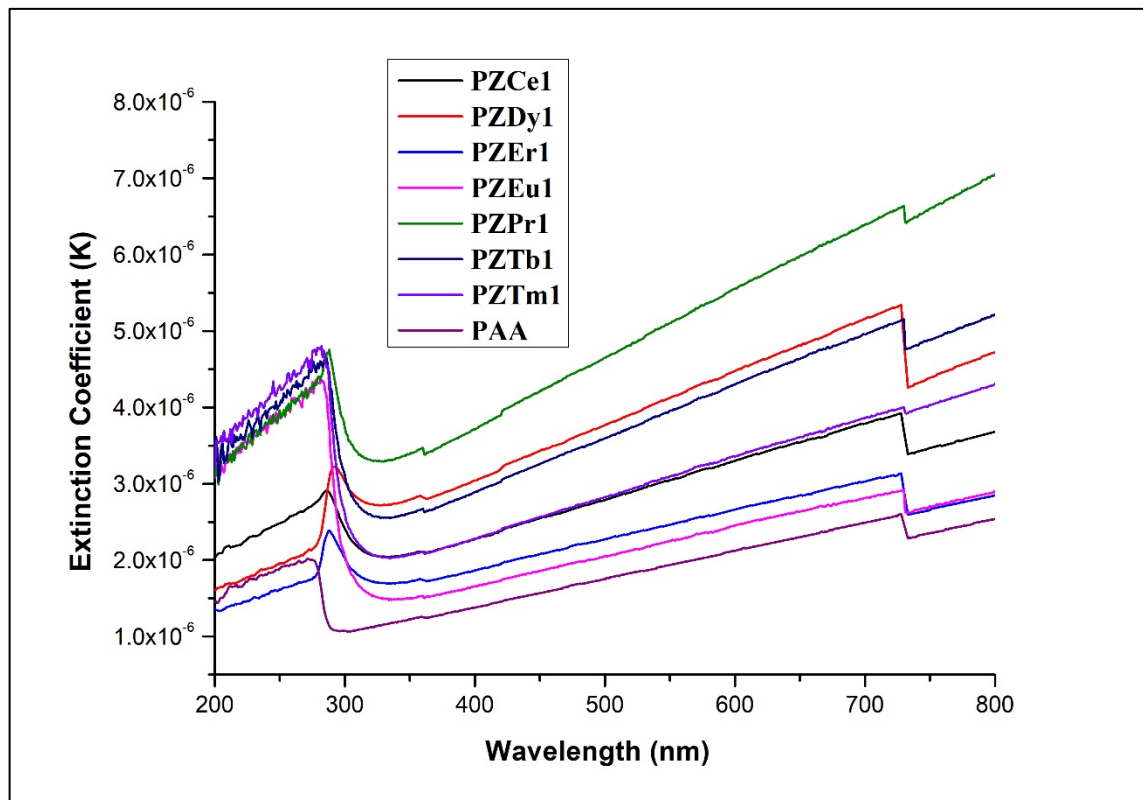
**Figure 4.39:** UV-Vis absorption spectra and Tauc's plot of PZTm1 sample

**Table 4.23:** Optical parameters of PZRE1 (RE= Ce, Dy, Er, Eu, Pr, Tb, Tm)

Sample	Peak Absorption	Optical Bandgap	Refractive Index
PAA	285	4.34 eV	2.06
PZCe1	285	3.86 eV	2.18
PZDy1	292	3.75 eV	2.20
PZEr1	288	3.88 eV	2.18
PZEu1	281	4.18 eV	2.12
PZPr1	286	4.00 eV	2.15
PZTb1	272	4.07 eV	2.14
PZTm1	279	4.15 eV	2.13



**Figure 4.40:** Variation of Absorption coefficient with wavelength for PZRE1



**Figure 4.41:** Variation of Extinction coefficient with wavelength for PZRE1



The UV-Visible absorption spectra and corresponding Tauc's plot of 2 mol% ZrO<sub>2</sub>:RE – PAA nanocomposites (PZRE2) shown in **Figures 4.42 to 4.48**. The different optical parameters calculated from UV-Visible absorption spectra are given in **Table 4.24**.

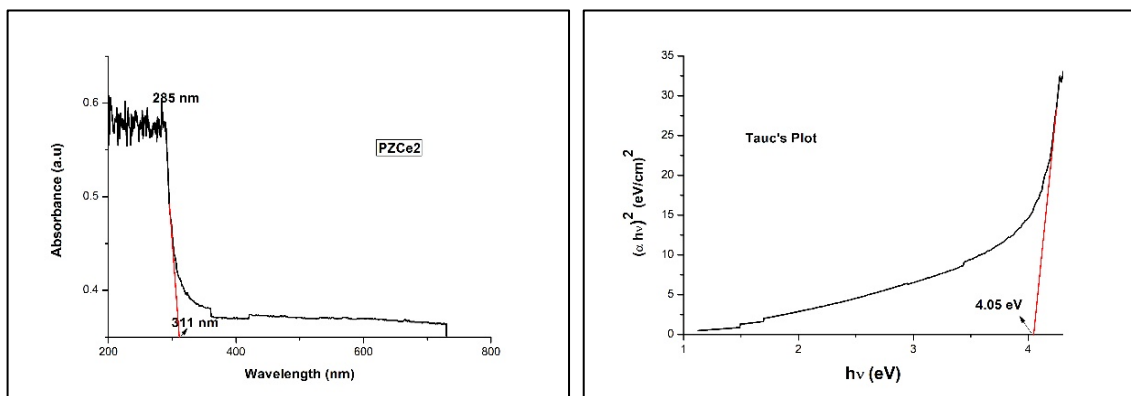
The absorption edge of all the samples lies below 310 nm. The peak absorption wavelengths vary in a range between 272 nm to 292 nm. Hence, there is no substantial change in the absorption pattern. The optical bandgap of all the samples lie between 4.00 eV to 4.25 eV.

The refractive index of the samples vary in a very short range from 2.11 to 2.16. Tm doped ZrO<sub>2</sub> and Dy doped ZrO<sub>2</sub> samples show lowest and highest refractive index respectively.

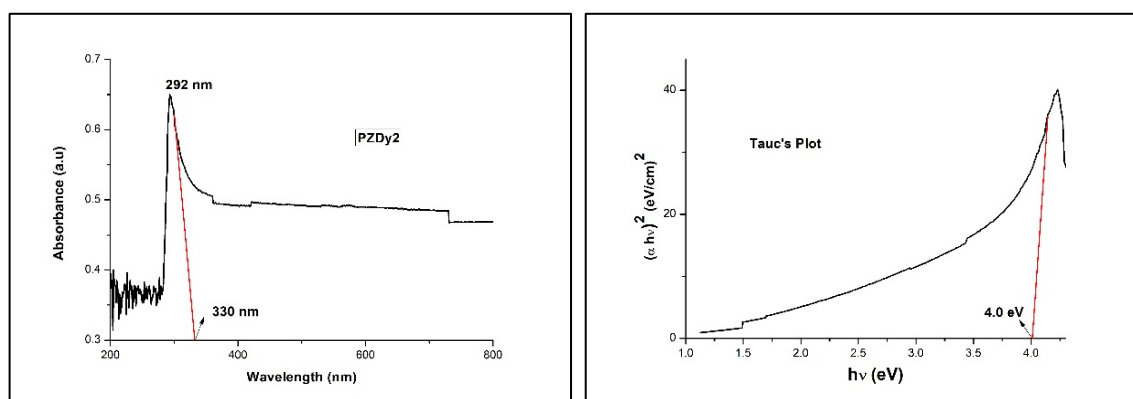
**Figure 4.49** shows variation of absorption coefficient with wavelength. All the samples show higher absorption below 310 nm. After that, the absorption remains constant. Ce, Er and Eu doped ZrO<sub>2</sub> sample shows relatively higher absorption and found to be decreasing in a pattern given by PZCe2>PZEr2>PZEu2>PZPr2>PZTm2>PZTb2>PZDy2. However, it is lower than the samples with 1 mol% blending.

**Figure 4.50** shows variation of extinction coefficient with wavelength. The value of extinction coefficient is low for all the samples below 310 nm. The change in extinction coefficient for samples is very small and remains almost uniform throughout the entire range. The values of extinction coefficient rise sharp towards the visible region and near IR. This indicates higher scattering of light in these samples, especially for Dy doped sample.

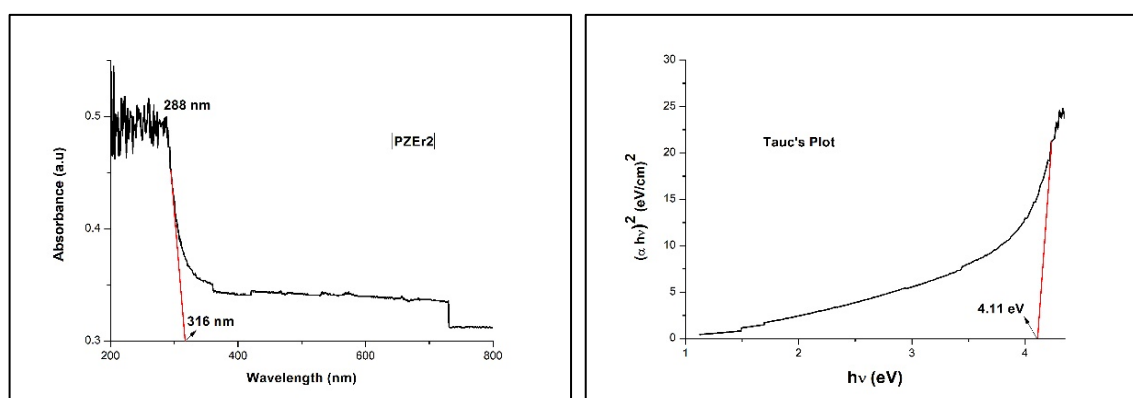
Hence, PZRE1 set of samples show higher absorption of UV in comparison to PZRE2 samples.



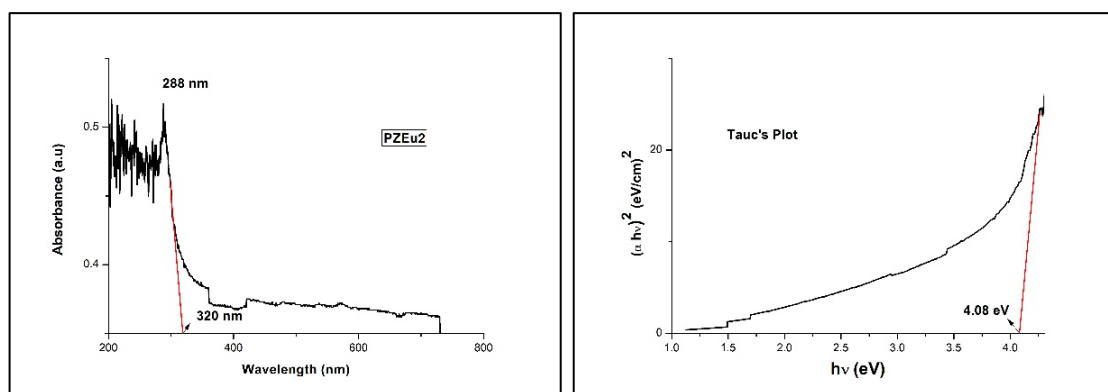
**Figure 4.42:** UV-Vis absorption spectra and Tauc's plot of PZCe2 sample



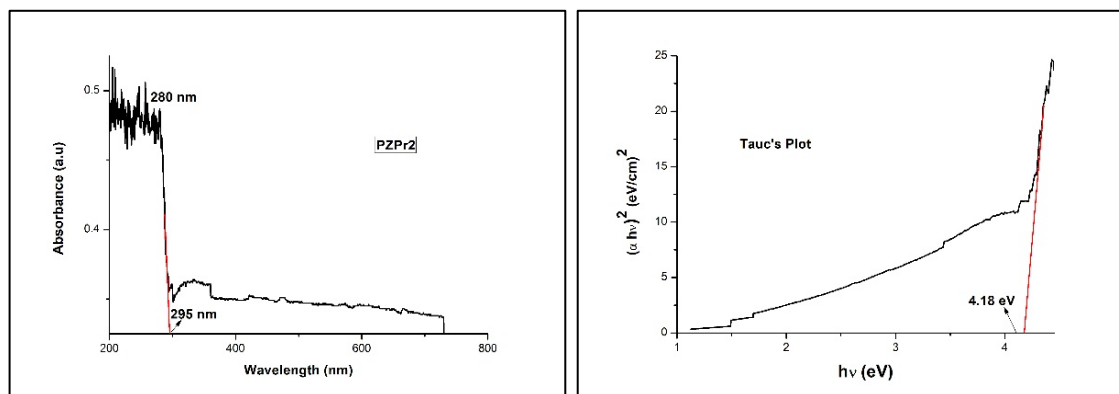
**Figure 4.43:** UV-Vis absorption spectra and Tauc's plot of PZDy2 sample



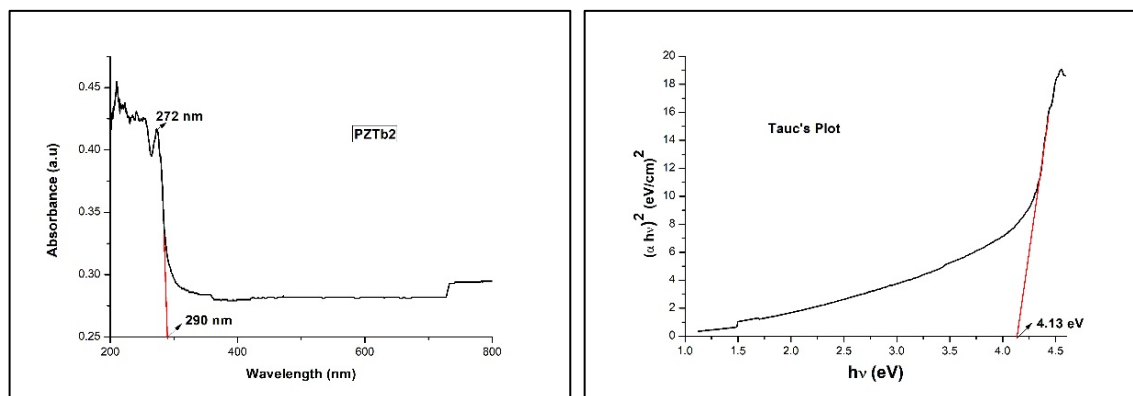
**Figure 4.44:** UV-Vis absorption spectra and Tauc's plot of PZEr2 sample



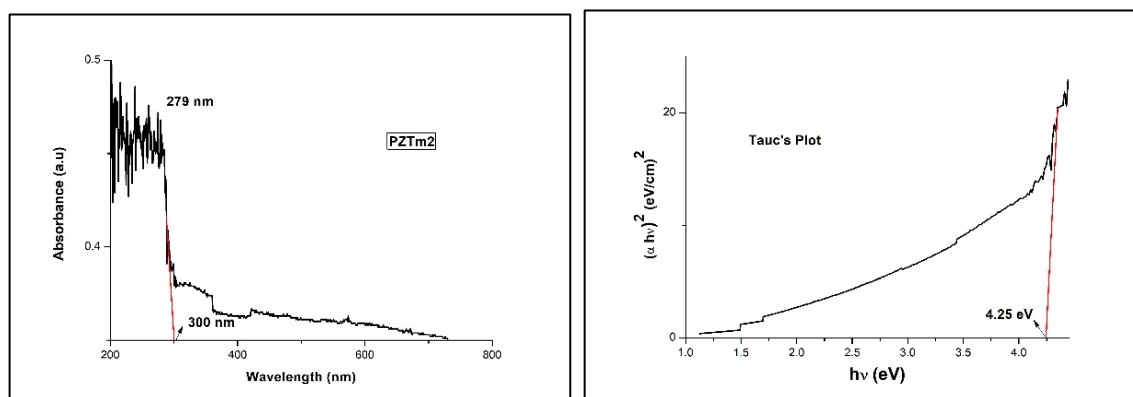
**Figure 4.45:** UV-Vis absorption spectra and Tauc's plot of PZEu2 sample



**Figure 4.46:** UV-Vis absorption spectra and Tauc's plot of PZPr2 sample



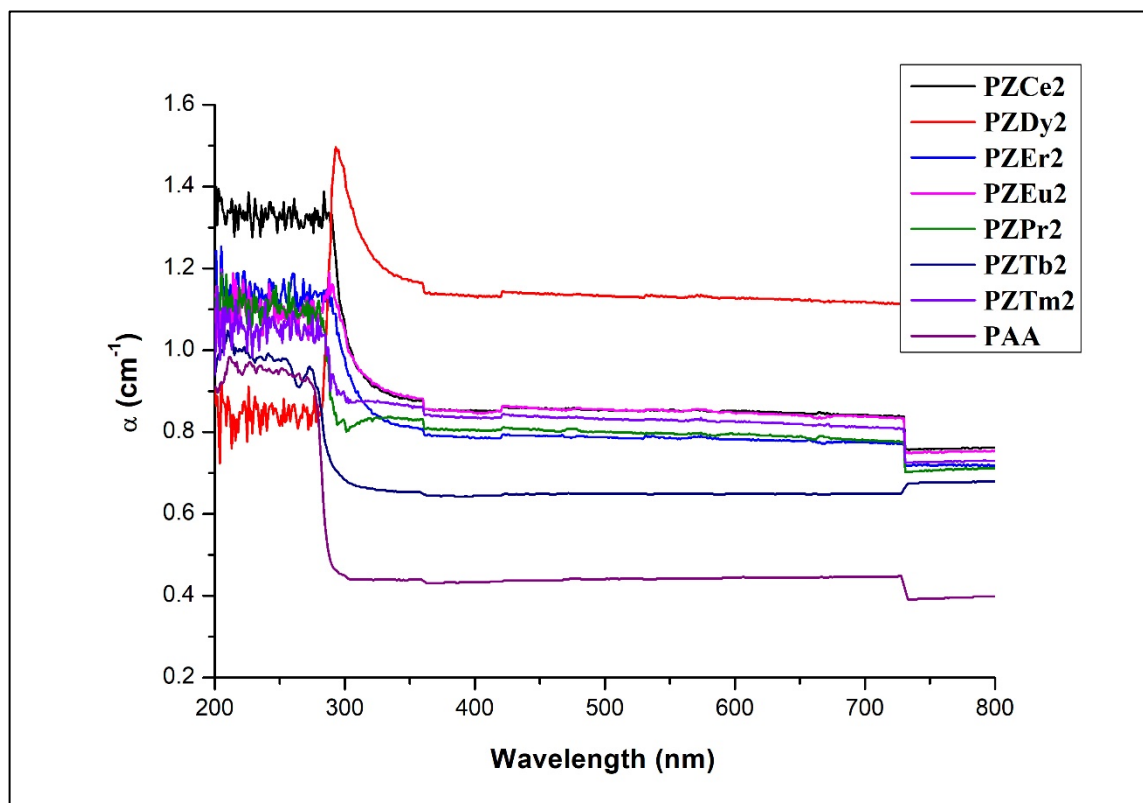
**Figure 4.47:** UV-Vis absorption spectra and Tauc's plot of PZTb2 sample

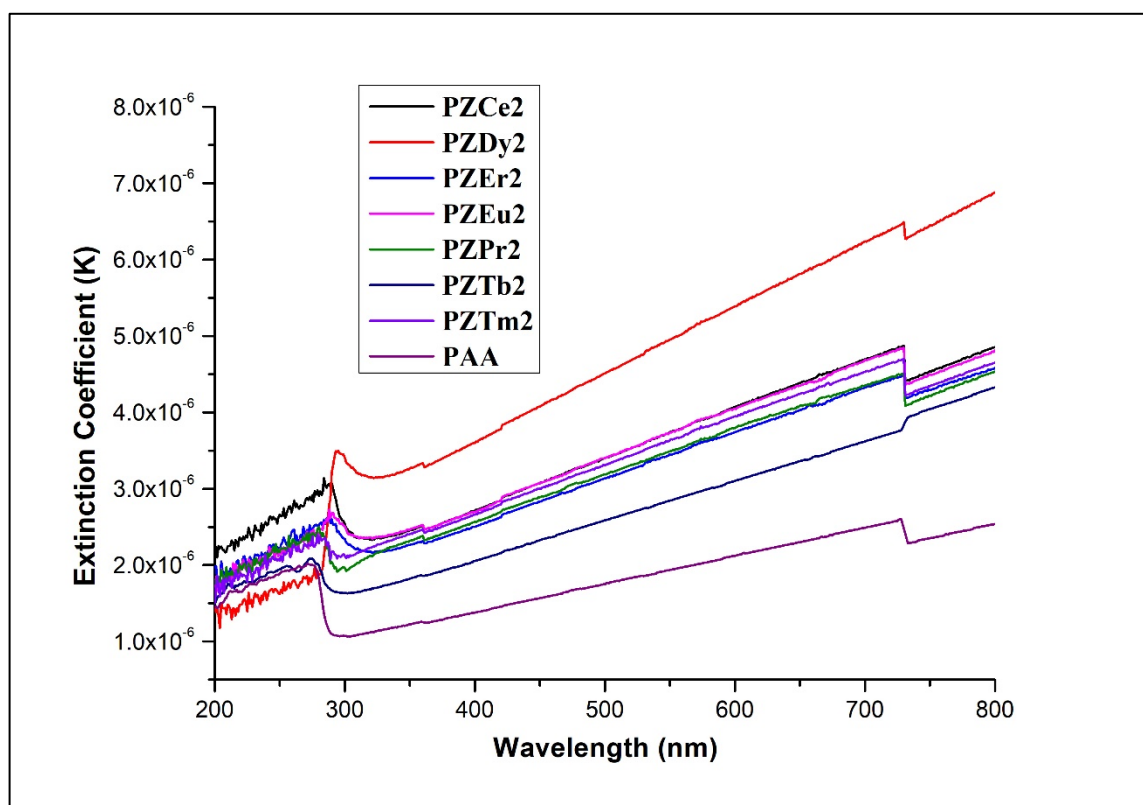


**Figure 4.48:** UV-Vis absorption spectra and Tauc's plot of PZTm2 sample

**Table 4.24:** Optical parameters of PZRE2 (RE= Ce, Dy, Er, Eu, Pr, Tb, Tm)

Sample	Peak Absorption	Optical Bandgap	Refractive Index
PAA	285	4.34 eV	2.06
PZCe2	285	4.05 eV	2.15
PZDy2	292	4.00 eV	2.16
PZEr2	288	4.11 eV	2.14
PZEu2	288	4.08 eV	2.14
PZPr2	280	4.18 eV	2.12
PZTb2	272	4.13 eV	2.13
PZTm2	279	4.25 eV	2.11

**Figure 4.49:** Variation of Absorption coefficient with wavelength for PZRE2



**Figure 4.50:** Variation of Extinction coefficient with wavelength for PZRE2

#### 4.5 Summary:

Rare earth doped ZrO<sub>2</sub> – PAA nanocomposites were prepared using hydrothermal method and doctor blade method. The XRD results revealed the formation of material as nano crystallite and confirms the material structure formation and it matches with the standard JCPDS results. DLS results give particle size distribution in nano meters. The EDS spectra of samples indicates the presence of Zirconium, Oxygen and rare earth elements. The FTIR spectra confirms the presence of different functional groups with respective wavenumber for PAA. The Photoluminescence study exhibits wide peaks in UV region and violet-blue region.

The optical properties of material were analysed by UV- Visible Spectroscopy. The bandgap values of the composites are between that of pure ZrO<sub>2</sub> and pure PAA. The refractive index is higher than pure PAA. The variation of absorption coefficient with wavelength shows higher absorption in UV range. The value of extinction coefficient is high for all the samples below 310 nm. The results of the optical studies are correlated and can be used for its possible applications. PZRE1 (1 mol%) set of samples show higher absorption of UV in comparison with PZRE2 (2 mol%) samples.

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