

Table of Contents

Abstract	I
Certificate	III
Acknowledgements	IV
List of Figures	V
List of Tables	XI
Abbreviations Used	XV
1. INTRODUCTION	1-8
1.1 Introduction	1
1.2 Turning Centre	2
1.3 Response Surface Methodology	7
2. REVIEW OF LITERATURE	9-49
2.1 Introduction	9
2.2 Review of Literature	10
2.3 Statement of Problem	47
3. DESIGN OF MACHINE TOOL STRUCTURE AND ANALYSIS	50-89
3.1 Introduction	50
3.2 Functions of Machine Tool Structure and Requirements	50
3.3 Classification of Machine Tool Structure	52
3.4 Materials of Machine Tool Structure	52
3.5 Basic Design Procedure for Machine Tool Structure	62
3.6 Profiles of Machine Tool Structures	65
3.7 Factors Affecting on Stiffness of Machine Tool Structure	67
3.8 Evaluation of Machine Tool Structure	79
3.9 Analysis of Machine Tool Structure	83

4.	FEA OF MACHINE TOOL STRUCTURE COMPONENTS	90-118
4.1	Introduction	90
4.2	Load Calculation and FEA for Bed	90
4.3	Load Calculation and FEA for Head	96
4.4	Load Calculation and FEA for Saddle	101
4.5	Sensitivity Study	107
4.6	Optimization	109
5.	REGRESSION MODELLING AND EXPERIMENTS	119-148
5.1	Introduction	119
5.2	Linear Regression Models	120
5.3	Estimation of the Parameters in Linear Regression Models	121
5.4	Hypothesis Testing in Multiple Regression	126
5.5	Introduction to Surface Finish	129
5.6	Factors Affecting on Surface Roughness	134
5.7	Measurement of Surface Roughness	136
5.8	Tool Geometries for Improved Surface Finish	139
5.9	Experimental Design and Conditions	140
5.10	Regression Analysis	142
5.11	Confirmation Test	147
6.	EXPERIMENTAL DESIGN ANALYSIS AND RESPONSE SURFACE METHODOLOGY	149-199
6.1	Introduction	149
6.2	Response Surface Methodology	151
6.3	Experimental Details for AISI 1040 Steel	155
6.4	Experimental Details for AISI 410 Steel	167
6.5	Experimental Details for Mild steel	178
6.6	Experimental Details for Aluminium	189

7. CONCLUDING REMARKS AND FUTURE SCOPE	200-208
7.1 Introduction	200
7.2 Structural Analysis for Turning Centre Components	200
7.3 Investigations on Cutting Parameters for Turning operations	203
7.4 Future Scope	207
REFERENCES	209-216
APPENDIX- I (Paper Published Based on Research Work)	217-218
APPENDIX- II (Photo Gallery)	219-220