#### CHAPTER II

# THE MAXIMUM LIKELIHOOD ESTIMATION OF THE FRACTION DEFECTIVE UNDER CURTAILED MULTIPLE TWO CLASS ATTRIBUTES SAMPLING PLAN

2.1 In this chapter we define curtailed multiple sampling plan by attributes. A particular case of a curtailed multiple sampling plan, namely, the curtailed double sampling plan is studied extensively under two different situations, Situation-A and Situation-B. Situation-A takes into consideration the reporting of complete information of the records of sampling inspection whereas Situation-B occurs when censored information of Type-I on inspection records, as defined by Gupta [17] is reported. The maximum likelihood estimator (MLE) of the fraction defective and the asymptotic variance of the MLE are given under both the situations, Situation-A and Situation-B. In Situation-B the MLE is not available in the explicit form. Hence in the Appendix of this chapter we have given a SUBROUTINE which will evaluate the MLE by an iterative method. The SUBROUTINE also evaluates the asymptotic variance of the MLE.

## 2.2 Curtailed Multiple Sampling Plan :

2.2.1 In the multiple sampling plan (MSP) by attributes a sequence of k samples of size  $n_i$  (i=1,2,...,k) is taken from a lot of size N. The design of the sampling plan specifies 2k numbers  $a_i$  and  $r_i$  (i=1,2,...,k). If the accumulated number of defectives,  $d_i$ , is equal to or less than  $a_i$ , the lot is accepted. If  $d_i$  is equal to or greater than  $r_i$ , the lot is rejected. If  $d_i$  falls between  $a_i$  and  $r_i$ , the decision of acceptance or rejection of the lot is differed until the next sample of size  $n_{i+1}$  is inspected. The constants  $a_i$  and  $r_i$ , known as acceptance and rejection numbers, are predetermined numbers satisfying the following conditions :

(i) 
$$0 \le a_1 \le a_2 \le \dots \le a_{k-1} < a_k$$
,  
(ii)  $r_1 \le r_2 \le \dots \le r_k$ ,  
(iii)  $a_i + 1 < r_i$  i =1,2,...,k-1,  
(iv)  $a_k + 1 = r_k$ ,  
(v)  $a_i < \sum_{j=1}^{i} n_j$  i = 1,2,..., k,  
(vi)  $r_k \le \sum_{j=1}^{k} n_j$ .

The condition (iv) ensures that not more than k samples are

required for inspection. It also implies that only 2k-1 numbers are to be specified.

2.2.2 If the inspection has no other purpose than to determine which inspection lots to accept and which to reject, it would be obvious to stop the inspection as soon as the decision of acceptance or rejection is reached. This leads to the curtailment in the inspection. Two forms of the curtailed inspection can be distinguished. The sampling plan which considers the curtailment in the inspection arising due to observing enough defectives to reject a lot is termed here as a semi-curtailed sampling plan, following the terminology of the Statistical Research Group [44]. Similarly the sampling plan which considers the curtailment in the inspection arising due to observing either enough defectives to reject a lot or enough nondefectives to accept a lot is called a fully-curtailed sampling plan.

#### 2.2.3 Statement of a Fully-Curtailed MSP :

Consider an attributes sampling plan in which individual units randomly selected from a lot of size N are inspected one at a time till one of the following 2k events occurs :

 $(\prec_i)$  r<sub>i</sub> defectives are observed and the number of units inspected is greater than  $\sum_{j=1}^{i} n_{j-1}$  and less than or equal to  $\sum_{j=1}^{i} n_j$ ,

 $(\beta_i)$  g<sub>i</sub> nondefectives are observed and the number of units inspected is greater than  $\sum_{j=1}^{i} n_{j-1}$  and less than or equal to  $\sum_{j=1}^{i} n_j$ , for i=1,2,...,k

Here n is assigned a value zero.

Then, the decision rule is to reject the lot if one of the k events of the set  $\ll_i$  occurs and to accept the lot if one of the k events of the set  $\beta_i$  occurs.

The relations between the consants given in the above statement and those of the uncurtailed MSP are

$$n_{i}=n_{i}, r_{i}=r_{i}, g_{i} = \sum_{j=1}^{i} n_{j}-a_{i}$$

#### 2.3 Curtailed Double Sampling Plan :

2.3.1 A double sampling plan (DSP) is a particular case of MSP for k=2 given in Section 2.2.1. The design of the DSP specifies four numbers  $a_i$  and  $r_i$  (i=1,2.). The relation  $a_2+1=r_2$  ensures that not more than two samples are required to inspect. In the usual text books [3],[11],[13] and other literature [8], in the definition of DSP, the common practice is to take  $r_1=r_2=r$  and hence  $a_2+1=r$ . Due to this practice

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the design of the sampling plan specifies only two numbers  $a_1$  and  $a_2$ . We call this latter sampling plan, usual DSP (UDSP).

# 2.3.2 <u>Statement of Fully-Curtailed Sampling Plan</u>:

Statement of a fully-curtailed DSP can be easily obtained from the statement of the fully-curtailed MSP, given in Section 2.2.3, by considering k=2. The four events  $\ll_1, \ll_2, \beta_1$ , and  $\beta_2$  of fully-curtailed DSP are designated here as  $E_i(i=1,2,3,4)$  and are as given below :

 $(E_1)$   $r_1$  defectives are observed and the number of units inspected is less than or equal to  $n_1$ ,

 $(E_2)$   $r_2$  defectives are observed and the number of units inspected is greater than  $n_1$  but less than or equal to  $n_1+n_2$ ,

 $(E_3)$  g<sub>1</sub> nondefectives are observed and the number of units inspected is less than or equal to  $n_1$ ,

 $(E_4)$  g<sub>2</sub> nondefectives are observed and the number of units inspected is greater than n<sub>1</sub> but less than or equal to  $n_1+n_2$ .

The decision rule is then to reject the lot if one of the events  $E_1$  and  $E_2$  occurs and to accept the lot if one of the events  $E_3$  and  $E_4$  occurs. The constants  $r_1, r_2, g_1$  and  $g_2$  are the predetermined numbers such that

$n_1 - g_1 + 1 < r_1$	$\leq r_2 \leq n_1 + n_2$	•••(2•3•1)
0 <g1<g2< td=""><td></td><td>(2.3.2)</td></g1<g2<>		(2.3.2)

$$g_1 \leq n_1$$
 ...(2.3.3)

$$g_2 = n_1 + n_2 - r_2 + 1$$
 ...(2.3.4)

It may be noted that the constants of a fully-curtailed DSP are related to the constants of the corresponding uncurtailed DSP of Section 2.3.1 as given below :

$$n_1 = n_1, n_2 = n_2, r_1 = r_1, r_2 = r_2$$
  
 $g_1 = n_1 - a_1, g_2 = n_1 + n_2 - a_2$  ...(2.3.5)

It is then clear that the events  $E_1$  and  $E_3$  of a fully--curtailed DSP lead respectively to rejection and acceptance of a lot on the basis of enough information of the defectives and nondefectives observed during the inspection of the first sample. Similarly the events  $E_2$  and  $E_4$  lead to rejection and acceptance of a lot respectively on the basis of enough information of the accumulated total of defectives and nondefectives observed during the inspection of the second sample.

#### 2.3.3 <u>A Remark on Statement of [12]</u>.

Statement of a fully-curtailed DSP is also given by Girschick, Mosteller and Savage [12]. This statement is somewhat confusing. For ready reference we reproduce the same here :

"A sample of size  $n_1$  is drawn and items are inspected until (i)  $r_1$  ( $1 < r_1 \le n_1$ ) defectives are found, or (ii)  $n_1$ -a+1 ( $a \ge 0$ ) nondefectives are found or (iii) the sample is exhausted with neither of these events occurring. If case (iii) arises, a second sample of size  $n_2$  is drawn and inspection proceeds until a grand total of  $r_2(r_1 \le r_2 \le n_1 + n_2)$ defectives are found or  $n_1 + n_2 - r_2 + 1$  nondefectives are found. In this scheme we call  $r_1$  and  $r_2$  rejection numbers and a an acceptance number".

Following remarks will reveal the confusion involved in the above statement :

- (i) They aught to have called a-1 as an acceptance number.
- (ii) a=0 is meaningless, for a=0 implies finding  $n_1+1$ nondefectives in inspection of  $n_1$  items.
- (iii) Non-existence of a condition of the type  $n_1-g_1+1 < r_1$ as given by (2.3.1) allows in their plan to have

 $a=r_1$ . Then for instance,  $a = r_1 = 3$  and  $n_1 = 6$ will not allow us to take a second sample at all.

#### 2.4 Fully-Curtailed DSP under Situation-A :

As stated earlier, Situation-A takes into consideration the reporting of complete information of the records of sampling inspection. Now in case of fully-curtailed DSP the complete information of the sampling inspection means the information on (i) the number of units inspected (or the number of defectives found) when the inspection is stopped by finding sufficient number of nondefectives and (ii) the number of units inspected (or the number of nondefectives observed) when the inspection is stopped by finding sufficient number of defectives. A lot is accepted when (i) occurs and is rejected when (ii) occur. In the succeeding sections of this section we study fully-curtailed DSP in detail (particularly its probability function, the maximum likelihood estimate of the fraction defective, asymptotic variance of the maximum likelihood estimate etc.) under this situation. At the end of this section the results of our study are generalized to fully-curtailed MSP.

#### 2.4.1 Probability Function :

Let the process average proportion of defectives be p and for sufficiently large lots it can be considered as the probability of selecting a defective in a single trial. Furthermore, let the probability p remain constant from trial to trial and the trials be stochastically independent. This applies to the type B situation of Dodge and Romig [10], hence, the lot size  $\mathbb{N}$  does not subsequently appear.

Let Y denote the number of units inspected when the inspection is stopped due to the occurrence of the event  $E_i(i=1,2,3,4)$ . Let  $A_i(i=1,2,3,4)$  be the set of possible values attained by Y. Then

$$A_{1} = \{r_{1}, r_{1}+1, \dots, n_{1}\},\$$

$$A_{2} = \{r_{2}-r_{1}+n_{1}+1, r_{2}-r_{1}+n_{1}+2, \dots, n_{1}+n_{2}\},\$$

$$A_{3} = \{g_{1}, g_{1}+1, \dots, n_{1}\},\$$

$$A_{4} = \{g_{2}-g_{1}+n_{1}+1, g_{2}-g_{1}+n_{1}+2, \dots, n_{1}+n_{2}\}.$$

Further define a random variable T as follows :

 $T = i \text{ if } E_i \text{ occurs, } i=1,2,3,4.$ 

Then the joint probability function of the random variables Y and T can be expressed as

$$P(Y=y, T=i) = \begin{cases} f_i(y;p) & y \in A_i, i = 1,2,3,4 \\ 0 & elsewhere \\ & \dots(2.4.1) \end{cases}$$

where

$$f_1(y;p) = \begin{pmatrix} y-1 \\ r_1-1 \end{pmatrix} p^r q^{y-r_1} \dots (2.4.2)$$

$$f_{2}(y;p) = \sum_{u=1}^{b_{1}} {\binom{n_{1}}{g_{1}-u}} {\binom{y-n_{1}-1}{b_{2}-u}} p^{r_{2}} q^{y-r_{2}} \dots (2.4.3)$$

$$f_3(y;p) = \begin{pmatrix} y-1 \\ g_1-1 \end{pmatrix} \begin{pmatrix} y-g_1 \\ p \\ q \end{pmatrix} \begin{pmatrix} g_1 \\ q \end{pmatrix} \dots (2.4.4)$$

$$f_{4}(y;p) = \sum_{u=1}^{b_{1}} {\binom{n_{1}}{g_{1}-u}} {\binom{y-n_{1}-1}{g_{2}-g_{1}+u-1}} p^{y-g_{2}} q^{g_{2}} \dots (2.4.5)$$

and q = 1-p,  $u=d_1-a_1$ ,  $b_1=g_1+r_1-n_1-1$ ,  $b_2=g_1+r_2-n_1-1$ .

While calculating the various terms of the summation involved in  $f_2(y;p)$  and  $f_4(y;p)$ ,  $\binom{n}{x}$  is regarded as zero whenever x exceeds n or whenever x is negative.

The probability function of the number of units inspected, Y, which is the marginal probability function of (2.4.1) can be expressed as

$$P(Y=y) = \sum_{i=1}^{4} f_i(y;p) \qquad \dots (2.4.6)$$

Similarly the probability of occurrence of the events  $E_{i}(i = 1, 2, 3, 4)$  is given by  $\overline{m}_{i}(i = 1, 2, 3, 4)$ 

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where  $\pi_{i} = P(T=i)$ =  $\sum_{y \in A_{i}} f_{i}(y;p)$  i = 1,2,3,4 ...(2.4.7)

Then the probability that a lot is rejected is

$$\pi_1 + \pi_2$$
 ... (2.4.8)

and that it is accepted is

$$\pi_3 + \pi_4 \qquad \dots (2.4.9)$$

## 2.4.2 The Maximum Likelihood Estimate :

In this section we derive the maximum likelihood estimate (MLE) of the fraction defective, p, when m lots are inspected in accordance with the fully-curtailed DSP. Suppose for the inspection of every lot, the information about the number of units inspected and about the fact that the event  $E_i$  has occurred is supplied. This information could be concisely expressed by the following pairs.

$$(y_{ij}, T=i)$$
  $j = 1, 2, ..., m_i;$   
  $i = 1, 2, 3, 4$  ...(2.4.10)

where  $y_{ij} \in A_i$ ,  $j = 1, 2, ..., m_i$  for fixed i and  $\sum_{i=1}^{4} m_i = m$ .

The m pairs given by (2.4.10) can be considered as a random sample of size m from a bivariate distribution whose probability function is given by (2.4.1). The likelihood

function, L, based on this sample can be expressed as

,

$$\mathbf{L} = \frac{4}{\pi} \frac{m_{i}}{\substack{j=1 \\ j=1}} f(y_{ij}; p)$$
  
= (const.)  $\frac{m_{1}}{\pi} (p^{1} q^{y} j^{-r} 1) \frac{m_{2}}{\pi} (p^{2} q^{y} j^{-r} 2)$   
 $\frac{m_{3}}{\substack{j=1 \\ m_{3}}} (p^{y} j^{-g} q^{g} 1) \frac{m_{4}}{\pi} (p^{y} 4 j^{-g} 2 q^{g} 2)$   
 $j=1$  ...(2.4.11)

where we use (2.4.2) through (2.4.5) to obtain (2.4.11)

On taking logarithms of (2.4.11), differentiating partially with respect to p, equating the partial derivative to zero, and solving for p we obtain the MLE of p,  $\hat{p}$ , as

$$\hat{p} = \frac{(TD)}{(TU)}$$
 ...(2.4.12)

where (TD) = Total number of defectives observed

$$= m_1 r_1 + m_2 r_2 + \sum_{j=1}^{m_3} (y_{3j} - g_1) + \sum_{j=1}^{m_4} (y_{4j} - g_2)$$
  
...(2.4.13)

(TU) = Total number of units inspected

$$= \sum_{j=1}^{m_{1}} y_{1j} + \sum_{j=1}^{m_{2}} y_{2j} + \sum_{j=1}^{m_{3}} y_{3j} + \sum_{j=1}^{m_{4}} y_{4j} \dots (2.4.14)$$

This feature was also observed by Phatak and Bhatt [40] when the maximum likelihood estimators of the fraction

defective under semi-curtailed and fully-curtailed single sampling plans were obtained.

## 2.4.3 The Asymptotic Variance of the MLE :

Differentiating partially the logarithm of the likelihood function, L, given by (2.4.11) twice it is found that

$$\frac{\partial \log L}{\partial p^2} = \frac{q-p}{p^2 q^2} (TD) + \frac{1}{q^2} (TU) \qquad \dots (2.4.15)$$

.

Noting that

(i) E (TD) = p E (TU) = p m (ASN)

(ii) The expression for ASN is

$$ASN = \frac{r_1}{p} \left[ 1 - B \left( r_1; n_1 + 1, p \right) \right] + \frac{g_1}{q} B \left( n_1 - g_1; n_1 + 1, p \right) \\ + \sum_{t=1}^{b_1} b \left( n_1 - g_1 + t; n_1, p \right) \left[ \frac{b_2 + 1 - t}{p} \right]$$

$$\cdot \left\{ 1 - B(b_2 + 1 - t; n_2 + 1, p) \right\} + n_1 + \frac{g_2 - g_1 + t}{q} \left\{ B(b_2 - t; n_2 + 1, p) \right\} \right]$$

$$\dots (2.4.16)$$

where 
$$b(x;n,p) = \binom{n}{x} p^{x} q^{n-x}$$
 and  $B(r;n,p) = \sum_{x=0}^{r} b(x;n,p)$ .

The detail about ASN is given in Chapter IV of the thesis. (iii) The asymptotic variance of MLE of p is given by

$$\nabla (\hat{p}) = - \frac{1}{E(\frac{\partial^2 \log E}{\partial p^2})}$$

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In case-I, when inspection is terminated, inspector reports the information on (i) acceptance or rejection of a lot and (ii) the number of defectives found. Information on either number of nondefectives found or number of units inspected is not reported.

In case-II, when inspection terminates, inspector reports the information on (i) acceptance or rejection of a lot and (ii) the number of nondefectives found. Information on either number of defectives found or number of units inspected is not reported.

In the succeeding sections of 2.5 we study the various aspects (such as the MLE of the fraction defective, asymptotic variance of the MLE etc.) of fully-curtailed DSP under both the cases of Situation-B. The cases given above are mutually exclusive. Furthermore, it is observed that the evaluation of the MLE in Situation-B is not as simple as that in Situation-A. To get the MLE in both the cases of Situation-B we have to follow **a**n iterative procedure. We use the method of scoring for parameters given on page 49 of the Advanced Theory of Statistics vol.2 [29]. A SUBROUTINE is given for both the cases to evaluate the MLE by this method and the asymptotic variance of the MLE. Numerical examples are worked

out, using this SUBOUTLINE, on EC 1030 computer at Operation Research Group, Baroda.

#### 2.5.1 Probability Function under Case-I :

Let V be the number of defectives reported by the inspector along with the information about the acceptance or rejection of a lot. Recall the events  $E_i$ (i=1,2,3,4) defined in Section 2.4.1. These four events are modified to suit the Case-I of Situation-B and are given below :

- (F<sub>1</sub>) r<sub>1</sub> defectives are observed and it is reported that the lot is rejected,
- $(F_2)$   $r_2$  defectives are observed and it is reported that the lot is rejected,
- (F<sub>3</sub>) V ( $0 \leq V \leq n_1 g_1$ ) defectives are observed and it is reported that the lot is accepted,
- $(F_4) \vee (n_1 g_1 + 1 \leq V \leq n_1 + n_2 g_2)$  defectives are observed and it is reported that the lot is rejected.

Let  $B_i$  (i=1,2,3,4) be the set of possible values attained by V. Then

$$B_{1} = \{r_{1}\}$$

$$B_{2} = \{r_{2}\}$$

$$B_{3} = \{0, 1, \dots, n_{1} - g_{1}\}$$

$$B_{4} = \{n_{1} - g_{1} + 1, \dots, n_{1} + n_{2} - g_{2}\}$$

Further define a random variable I as follows :

$$I = i \text{ if } F_i \text{ occurs } i = 1, 2, 3, 4.$$

Then the joint probability function of the random variables V and I can be expressed as

$$P(V=v, I=i) = g_i(v;p) \quad v \in B_i, i=1,2,3,4$$
  
= 0 elsewhere ...(2.5.1)

where

$$g_{1}(v;p) = \sum_{y=r_{1}}^{n_{1}} (y_{1}^{y-1}) p_{q}^{r_{1}} q^{y-r_{1}} \dots (2.5.2)$$

$$g_{2}(\mathbf{v};\mathbf{p}) = \sum_{u=1}^{b_{1}} {\binom{n_{1}}{g_{1}-u}} \sum_{y=r_{2}-r_{1}+n_{1}+1}^{n_{1}+n_{2}} {\binom{y-n_{1}-1}{b_{2}-u}} p^{2} q^{2} 2$$
...(2.5.3)

$$g_3(v;p) = \begin{pmatrix} v+g_1-1 \\ (g_1-1) \end{pmatrix} p^v q^{g_1} \dots (2.5.4)$$

$$g_{4}(v;p) = \sum_{u=1}^{b_{1}} {\binom{n_{1}}{g_{1}-u}} {\binom{v+g_{2}-h_{\overline{1}}-1}{g_{2}-g_{1}+u-1}} p^{v} q^{g_{2}} \dots (2.5.5)$$

and  $b_1$  and  $b_2$  are defined in Section 2.4.1.

It may be noted that while calculating different terms (  $\frac{n}{x}$  ) is regarded as zero whenever x exceeds n or whenever x is negative.

# 2.5.2 The Maximum Likelihood Estimator under Case-I :

Let m be the number of lots which are inspected

according to the fully-curtailed DSP under Case-I. Let the event  $F_i$ (i=1,2,3,4) has occurred  $m_i$ (i=1,2,3,4) times. For the inspection of every lot, the information about the number of defectives observed and the occurrence of the event  ${\rm F}_{i}$ has supplied. This information could be expressed by the following pairs

i=1,2,3,4. ... where  $v_{ij} \in B_i$ ,  $j=1,2,\ldots,m_i$  for fixed i and  $\sum_{i=1}^4 m_i=m$ . Considering these m pairs as a random sample of size m from a bivariate distribution with probability function given by (2.5.1), the likelihood function, L, based on this sample can be expressed as

$$L = \frac{4}{\pi} \frac{m_{i}}{\pi} g_{i} (v_{ij}; p)$$

$$= (const.) \left[ \sum_{y=r_{1}}^{n_{1}} (\frac{y-1}{r_{1}-1}) p^{r_{1}} q^{y-r_{1}} \right]^{m_{1}}$$

$$\cdot \left[ \sum_{u=1}^{b_{1}} (\frac{n_{1}}{g_{1}-u}) \sum_{y=r_{2}-r_{1}+n_{1}+1}^{n_{1}+n_{2}} (\frac{y-n_{1}-1}{b_{2}-u}) p^{r_{2}} q^{y-r_{2}} \right]^{m_{2}}$$

$$\frac{m_{3}}{\pi} (p^{v_{3j}} q^{g_{1}}) \frac{m_{4}}{\pi} (p^{v_{4j}} q^{g_{2}}) \cdots (2.5.7)$$

...(2.5.6)

Taking logarithm of (2.5.7), differentiating partially with respect to p, and equating the partial derivative to zero we get the likelihood equation as given below :

$$\begin{array}{c} m_{1}(n_{1}-r_{1}+1) \ p \ \emptyset_{1} \ + \ m_{2}p \ \emptyset_{2} \ + \ (1-p) \ ( \ \sum_{j=1}^{m_{3}} v_{3j} + \ \sum_{j=1}^{m_{4}} v_{4j}) \\ -(g_{1}m_{3}+g_{2}m_{4})p \ = \ 0 \end{array}$$

$$\mathbf{\hat{p}} = \frac{\sum_{j=1}^{m_3} \mathbf{v}_{3j} + \sum_{j=1}^{m_4} \mathbf{v}_{4j}}{(g_1^{m_3} + g_2^{m_4}) + (\sum_{j=1}^{m_3} \mathbf{v}_{3j} + \sum_{j=1}^{m_4} \mathbf{v}_{4j}) - m_1(n_1 - r_1 + 1)\beta_1 - m_2\beta_2} \dots (2.5.8)$$

where

$$\begin{split} & \not{p}_{1} = b(r_{1}-1;n_{1},p)/\Delta_{1}, \\ & \not{p}_{2} = \frac{1}{\Delta_{2}} \left[ \sum_{u=1}^{b_{1}} (g_{2}-g_{1}+u)b(n_{1}-g_{1}+u;n_{1},p) \ b(r_{2}-(n_{1}-g_{1}+u) \\ & -1;n_{2},p)+n_{1} \sum_{u=1}^{b_{1}} b(n_{1}-g_{1}+u,n_{1};n_{1},p) \ B'(r_{2}-(n_{1}-g_{1}+u);n_{2},p) \\ & -n_{1}\Delta_{2} \right], \end{split}$$

$$\Delta_{1} = B'(r_{1}; n_{1}, p),$$
  
$$\Delta_{2} = \sum_{u=1}^{B_{1}} b(n_{1}-g_{1}+u; n_{1}, p) B'(r_{2}-(n_{1}-g_{1}+u); n_{2}, p),$$

and b  $(x;n,p) = {\binom{n}{x}} p^{x} q^{n-x}$ , B  $(r;n,p) = \sum_{x=0}^{r} b (x;n,p)$ ,

# 2.5.3 Asymptotic Variance of the MLE :

Differentiating partially the logarithm of the likelihood function, L, given by (2.5.7) twice it is found that

$$\frac{\partial^{2} \log L}{\partial p^{2}} = \frac{m_{1}(n_{1}-r_{4}+1)p \not a_{1}}{p^{2} q^{2}} \left[ (r_{1}-1)q + p \left\{ 1-(n_{1}-r_{1}+1)(1+\not a_{1}) \right\} \right] \\ + \frac{m_{2}p}{p^{2}q^{2}} \left[ \sum_{u=1}^{b_{1}} (g_{2}-g_{1}+u) \left\{ B_{1}((r_{2}-1) q-g_{2}p) + n_{1}pB_{1} \right\} \right] \\ + n_{1} \sum_{u=1}^{b_{1}} B_{2} \left\{ (n_{1}-g_{1}+u-1) q-(g_{1}-u)p \right\} - p \not a_{2}^{2} - p \not a_{2}(n_{1}-1) \right] \\ - \frac{1}{p^{2}q^{2}} \left[ q^{2} \left( \sum_{j=1}^{m_{3}} v_{3j} + \sum_{j=1}^{m_{4}} v_{4j} \right) + p^{2}(g_{1}m_{3}+g_{2}m_{4}) \right].$$

where

,

$$B_{1} = b(n_{1}-g_{1}+u;n_{1},p) \ b(r_{2}-(n_{1}-g_{1}+u)-1;n_{2},p)/\Delta_{2},$$
  

$$B_{1} = b(n_{1}-g_{1}+u-1;n_{1}-1,p) \ b(r_{2}-(n_{1}-g_{1}+u)-1;n_{2},p)/\Delta_{2},$$
  

$$B_{2} = b(n_{1}-g_{1}+u-1;n_{1}-1,p) \ B'(r_{2}-(n_{1}-g_{1}+u);n_{2},p)/\Delta_{2}.$$

Noting that

i) 
$$E(m_1) = mB'(r_1;n_1,p)$$
  
ii)  $E(m_2)=m\sum_{u=1}^{b_1} b(n_1-g_1+u;n_1,p) B'(r_2-(n_1-g_1+u);n_2,p)$   
iii)  $E(m_3)=mB(n_1-g_1;n_1,p)$   
iv)  $E(m_4) = m\sum_{u=1}^{b_1} b(n_1-g_1+u;n_1,p) B(n_2-g_2+g_1-u;n_2,p)$   
v)  $E(\sum_{j=1}^{m_3} v_{3j}) = \frac{mg_1p}{q} B(n_1-g_1-1;n_1,p)$ 

\*

vi) E 
$$\begin{pmatrix} \prod_{j=1}^{m_4} v_{4j} \end{pmatrix} = m \sum_{u=1}^{b_1} b(n_1 - g_1 + u; n_1, p)$$
  
 $\cdot \left\{ \frac{p(g_2 - g_1 + u)B(n_2 - g_2 + g_1 - u - 1; n_2, p)}{q} + (n_1 - g_1 + u) B(n_2 - g_2 + g_1 - u; n_2, p) \right\}$ 

and (vii) the asymptotic variance of the MLE of p is given by

$$\nabla (\hat{p}) = - \frac{1}{E(\mathbf{a}^2 \log \mathbf{L} / \mathfrak{d} p^2)}$$

one has

$$V(\hat{p}) = \frac{p^2 q^2}{mH_1}$$
 ...(2.5.9)

,

where

.

$$\begin{split} H_{1} &= p \ q \ g_{1} \ B(n_{1}-g_{1};n_{1},p) \\ &+ pq \ \sum_{u=1}^{b_{1}} (g_{2}-g_{1}+u) \ b(n_{1}-g_{1}+u;n_{1},p) \ B(n_{2}-(g_{2}-g_{1}+u-1);n_{2},p) \\ &+ q^{2} \ \sum_{u=1}^{b_{1}} (n_{1}-g_{1}+u) \ b(n_{1}-g_{1}+u;n_{1},p) \ B(n_{2}-(g_{2}-g_{1}+u);n_{2},p) \\ &+ p^{2} \ g_{1} \ B(n_{1}-g_{1};n_{1},p) \\ &+ p^{2} g_{2} \ \sum_{u=1}^{b_{1}} b(n_{1}-g_{1}+u;n_{1},p) \ B(n_{2}-(g_{2}-g_{1}+u);n_{2},p) \\ &- (n_{1}-r_{1}+1) \ p \ \emptyset_{1} \left[ (r_{1}-1) \ q + p \left\{ 1-(n_{1}-r_{1}+1)(1+\emptyset_{1}) \right\} \right] \\ &+ \beta'(r_{1};n_{1},p) \\ &- p \left\{ (r_{1}-1)q-g_{2} \ p \right\} \sum_{u=1}^{b_{1}} (g_{2}-g_{1}+u) \ b(n_{1}-g_{1}+u;n_{1},p) \\ &+ b(r_{2}-(n_{1}-g_{1}+u)-1;n_{2},p) \end{split}$$

,

cont...

,

. 47

.

$$\begin{array}{c} -p^{2}n_{1} \sum_{u=1}^{b_{1}} (g_{2}-g_{1}+u)b(n_{1}-g_{1}+u-1;n_{1}-1,p)b(r_{2}-(n_{1}-g_{1}+u) \\ & -1;n_{2},p) \\ \\ -n_{1}p \sum_{u=1}^{b_{1}} \left\{ (n_{1}-g_{1}+u-1) q-(g_{1}-u)p \right\} b(n_{1}-g_{1}+u-1;n_{1}-1,p) \\ & \cdot B^{\prime}(r_{2}-(n_{1}-g_{1}+u);n_{2},p) \\ \\ + p^{2} \emptyset_{2} \Delta_{2} \left\{ \emptyset_{2}+(n_{1}-1) \right\}. \end{array}$$

# 2.5.4 Probability Function under Case-II:

Let W be the number of nondefectives reported by the inspector along with the information of acceptance or rejection of a lot. Under this case the four events, given in Section 2.4.1, are modified as given below :

- $(G_1) W (0 \le W \le n_1 r_1)$  nondefectives are observed and it is reported that the lot is rejected.
- $(G_2) W(n_1 r_1 + 1 \le W \le n_1 + n_2 r_2)$  nondefectives are observed and it is reported that the lot is rejected.
- (G<sub>3</sub>) g<sub>1</sub> nondefectives are observed and it is reported that the lot is accepted.
- $(G_4)$  g<sub>2</sub> nondefectives are observed and it is reported that the lot is accepted.

Let  $D_i$  (i=1,2,3,4) be the set of possible values attained by W when event  $G_i$  occurs.

Then

$$D_{1} = \{0, 1, \dots, n_{1} - r_{1}\}$$

$$D_{2} = \{n_{1} - r_{1} + 1, n_{1} - r_{1} + 2, \dots, n_{1} + n_{2} - r_{2}\}$$

$$D_{3} = \{g_{1}\}$$

$$D_{4} = \{g_{2}\}$$

Further, define a random variable I=i if  $G_i$  occurs i=1,2,3,4. Then the joint probability function of the random variable W and I can be given as :

$$P(W=w,I=i) = h_i(w,p)$$
 w  $E D_i$ ,  $i=1,2,3,4$   
= 0 elsewhere ...(2.5.10)

,

where

$$h_1(w;p) = \begin{pmatrix} w+r_1-1 \\ r_1-1 \end{pmatrix} p^r q^w \dots (2.5.11)$$

$$h_{2}(w;p) = \sum_{u=1}^{b_{1}} {n_{1} \choose g_{1}-u} {w+r_{2}-n_{1}-1 \choose b_{2}-u} p^{r_{2}}q^{w} \dots (2.5.12)$$

$$h_{3}(\tilde{w};p) = \sum_{y=g_{1}}^{n_{1}} (\begin{array}{c} y-1 \\ g_{1}-1 \end{array}) \begin{array}{c} y-g_{1} \\ p \end{array} \begin{array}{c} q^{g_{1}} \\ q^{g_{1}} \end{array} \qquad ... (2 5.13)$$

$$h_{4}(w;p) = \sum_{u=1}^{b_{1}} {n_{1} \choose g_{1}-u} \sum_{y=g_{2}-g_{1}+n_{1}+1}^{n_{1}+n_{2}} {y-n_{1}-1 \choose g_{2}-g_{1}+u-1} p^{y-g_{2}} q^{g_{2}} \dots (2.5.14)$$

and  $b_1$  and  $b_2$  are as defined in Section 2.4.1. It may be noted that while calculating different terms ( $\binom{n}{x}$ ) is regarded as zero whenever x exceeds n or x is negative.

## 2.5.5 The MLE under Case-II :

Let m be the number of lots which are inspected according to the fully-curtailed DSP under Case-II. Let the event  $G_i$  (i=1,2,3,4) has occurred  $m_i$ (i=1,2,3,4) times. For the inspection of every lot, the information on the number of nondefectives observed and the occurrence of the event  $G_i$  has supplied. This information could be expressed by the following pairs :

 $(w_{ij},i)$   $j=1,2,\ldots,m_{i}$ , i=1,2,3,4  $\ldots(2.5.15)$ where  $w_{ij} \in D_{i}$ ,  $j=1,2,\ldots,m_{i}$  for fixed i and  $\sum_{i=1}^{4} m_{i}=m$ . Considering these m pairs as a random sample of size m from a bivariate distribution with probability function given by (2.5.10), the likelihood function, L, based on this sample can be expressed as

$$L = \frac{4}{\pi} \frac{m_{1}}{\pi} h_{i}(w_{ij};p)$$

$$= (const.) \frac{m_{1}}{\pi} (p^{r_{1}} q^{w_{1j}}) \frac{m_{2}}{\pi} (p^{r_{2}} q^{w_{2j}})$$

$$\cdot \left[ \sum_{y=g_{1}}^{n_{1}} (y^{-1}) p^{y-g_{1}} q^{g_{1}} \right]^{m_{3}}$$

$$\left[ \sum_{u=1}^{h_{1}} \binom{n_{1}}{g_{1}-u} \sum_{y=g_{2}-g_{1}+n_{1}+1}^{n_{1}+n_{2}} (y^{-n_{1}-1}) p^{y-g_{2}} q^{g_{2}} \right]^{m_{4}} \dots (2.5.16)$$

-2

$$m_{1}r_{1}+m_{2}r_{2}-p(m_{1}r_{1}+m_{2}r_{2}) - p(\sum_{j=1}^{m_{1}}w_{1j} + \sum_{j=1}^{m_{2}}w_{2j})$$

$$-m_{3}g_{1}p\Psi_{1} - m_{4}p\Psi_{2} = 0$$

$$\therefore \hat{p} = \frac{m_{1}r_{1} + m_{2}r_{2}}{(m_{1}r_{1} + m_{2}r_{2}) + (\sum_{j=1}^{m_{1}} w_{1j} + \sum_{j=1}^{m_{2}} w_{2j}) + m_{3}g_{1}Y_{1} + m_{4}Y_{2}}$$

$$\dots (2.5.17)$$

where

$$\begin{split} & \Psi_{1} = b(n_{1} - g_{1}; n_{1}, p) / s_{1}, \\ & \Psi_{2} = \frac{1}{s_{2}} \left[ \sum_{u=1}^{b_{1}} (g_{2} - g_{1} + u) \ b(n_{1} - g_{1} + u; n_{1}, p) \ b(n_{2} - (g_{2} - g_{1} + u); n_{2}, p) \right. \\ & \left. - n_{1} \sum_{u=1}^{b_{1}} b(n_{1} - g_{1} + u - 1; n_{1} - 1, p) \ \mathbf{B}(n_{2} - (g_{2} - g_{1} + u); n_{2}, p) + n_{1} \ s_{2} \right], \\ & s_{1} = B(n_{1} - g_{1}; n_{1}, p) \\ & s_{2} = \sum_{u=1}^{b_{1}} b(n_{1} - g_{1} + u; n_{1}, p) \ B(n_{2} - (g_{2} - g_{1} + u); n_{2}, p) \end{split}$$

and b(x;n,p), B(r;n,p), B'(r;n,p) are as defined in Section 2.5.2.

# 2.5.6 Asymptotic Variance of the MLE under Case-II :

Differentiating partially the logarithm of the likelihood function, L, given by (2.5.16) twice it is found that  $m_1 \qquad m_2$ 

$$\frac{\partial^{2} \log L}{\partial p^{2}} = -\frac{q^{2}(m_{1}r_{1}+m_{2}r_{2})}{p^{2}q^{2}} - \frac{p^{2}(\sum_{j=1}^{n}w_{1j} + \sum_{j=1}^{m_{2}}w_{2j})}{p^{2}q^{2}}$$

$$-\frac{m_{3}g_{1}p}{p^{2}q^{2}} \left[ \left\{ \psi_{1} \left\{ (n_{1}-g_{1})q + p(1-g_{1}+\psi_{1}) \right\} \right\} \right]$$

$$-\frac{m_{4}p}{p^{2}q^{2}} \left[ \sum_{u=1}^{b_{1}} (g_{2}-g_{1}+u) L_{1} \left\{ (r_{2}-1)q - g_{2}p + p\psi_{2} \right\} \right]$$

$$-n_{1} \sum_{u=1}^{b_{1}} \left\{ -pL_{1}(g_{2}-g_{1}+u) + L_{2}((n_{1}-g_{1}+u-1)q - (g_{1}-u)p + p\psi_{2}) \right\}$$

$$+p\psi_{2} \left]$$

whe re

.

$$\begin{split} \mathbf{L}_{1} &= b(\mathbf{n}_{1} - \mathbf{g}_{1} + u; \mathbf{n}_{1}, \mathbf{p}) \ b(\mathbf{n}_{2} - (\mathbf{g}_{2} - \mathbf{g}_{1} + u); \mathbf{n}_{2}, \mathbf{p}) / \mathbf{s}_{2}, \\ \mathbf{L}_{1}^{*} &= b(\mathbf{n}_{1} - \mathbf{g}_{1} + u - 1; \mathbf{n}_{1} - 1, \mathbf{p}) \ b(\mathbf{n}_{2} - (\mathbf{g}_{2} - \mathbf{g}_{1} + u); \mathbf{n}_{2}, \mathbf{p}) / \mathbf{s}_{2}, \\ \mathbf{L}_{2} &= b(\mathbf{n}_{1} - \mathbf{g}_{1} + u - 1; \mathbf{n}_{1} - 1, \mathbf{p}) \ B(\mathbf{n}_{2} - (\mathbf{g}_{2} - \mathbf{g}_{1} + u); \mathbf{n}_{2}, \mathbf{p}) / \mathbf{s}_{2}. \end{split}$$

Noting that

(i) 
$$E(m_1) = m B'(r_1; n_1, p)$$
  
(ii)  $E(m_2) = m \sum_{u=1}^{b_1} b(n_1 - g_1 + u; n_1, p) B'(r_2 - (n_1 - g_1 + u); n_2, p)$   
(iii)  $E(m_3) = mB(n_1 - g_1; n_1, p)$ 

iv) 
$$E(m_4) = m \sum_{u=1}^{b_1} b(n_1 - g_1 + u; n_1, p) B(n_2 - (g_2 - g_1 + u); n_2, p)$$
  
v)  $E(\sum_{j=1}^{m_1} w_{1j}) = \frac{mr_1 q}{p} B'(r_1 + 1; n_1, p)$   
vi)  $E(\sum_{j=1}^{m_2} w_{2j}) = m \sum_{u=1}^{b_1} b(n_1 - g_1 + u; n_1, p) \left[ \frac{(r_2 - (n_1 - g_1 + u))q}{p} \right]$   
 $B'(r_2 - (n_1 - g_1 + u) + 1; n_2, p) + (g_1 - u)B'(r_2 - (n_1 - g_1 + u); n_2, p) \right]$ 

and

vii) the asymptotic variance of the MLE of p is given by

$$v(p) = -\frac{1}{E(\partial^2 \log L/\partial p^2)}$$

one has

$$V(\hat{p}) = p^2 q^2 / mH_2$$
 ...(2.5.18)

where

$$\begin{split} H_{2} &= q^{2}r_{1} \quad \mathbb{B}^{\prime}(r_{1};n_{1},p) + q^{2}r_{2} \qquad \sum_{u=1}^{b_{1}} \quad \mathbb{b}(n_{1}-g_{1}+u;n_{1},p) \\ &\cdot \mathbb{B}^{\prime}(r_{2}-(n_{1}-g_{1}+u);n_{2}p) \\ &+ pqr_{1} \quad \mathbb{B}^{\prime}(r_{1}+1;n_{1},p) \\ &+ pq \quad \sum_{u=1}^{b_{1}}(r_{2}-(n_{1}-g_{1}+u)) \\ &+ pq \quad \sum_{u=1}^{b_{1}}(r_{2}-(n_{1}-g_{1}+u)) \\ &+ p^{2} \quad \sum_{u=1}^{b_{1}}(g_{1}-u) \\ &+ p^{2} \quad \sum_{u=1}^{b_{1}}(g_{1}-u) \\ &+ \delta_{1}pg_{1} \left\{ \psi_{1}((n_{1}-g_{1})q + (1-g_{1}+\psi_{1})p) \right\} \\ &+ cont... \end{split}$$

,

$$\begin{array}{c} & \begin{array}{c} & & & & \\ & + & p & \sum\limits_{u=1}^{b_{1}} (g_{2}-g_{1}+u) (r_{1}-1) (q-g_{2}p) \delta_{2} L_{1} \\ & + & n_{1}p^{2} & \sum\limits_{u=1}^{b_{1}} (g_{2}-g_{1}+u) \delta_{2}L_{1}^{*}-n_{1}p & \sum\limits_{u=1}^{b_{1}} \{(n_{1}-g_{1}+u-1)q-(g_{1}-u)p\} \\ & & & \\ & & & \cdot & \delta_{2} L_{2} \\ & & & + & p^{2} \delta_{2} \psi_{2} \{\psi_{2} - (n_{1}-1)\} \end{array}$$

#### 2.5.7 Evaluation of the MLE and its Asymptotic Variance :

We observe that the expressions (2.5.8) and (2.5.17)are not in the explicit forms. Hence the actual evaluation of the MLE is not as simple as it is under the Situation-A. It is required to use an iterative procedure for the actual evaluation of the MLE. We have used an iterative procedure which is known as "The Method of Scoring for Parameters" due to Fisher (1925) explained in the usual text books such as [29]. According to this method the expression for the MLE,  $\hat{p}$ , is

$$\hat{\mathbf{p}} = \mathbf{t} + \left(\frac{\partial \log \mathbf{L}}{\partial \mathbf{p}}\right)_{\mathbf{t}} \left[ \mathbf{V}(\hat{\mathbf{p}}) \right]_{\mathbf{t}} \qquad \dots (2.5.19)$$

where t = initial value of  $\hat{p}$  and  $v(\hat{p})$  is the asymptotic variance at  $\hat{p} = t$ . The method is as given below :

"Find  $(\partial \log \frac{1}{2}/\partial p)$  and  $v(\hat{p})$  for initial value of t, and hence find  $\hat{p}$  using (2.5.19). Initial value of t is the first approximation of  $\hat{p}$ , denote it by  $\hat{p}_{0}$  (the procedure for the determination of the initial value is further explained in the next Section 2.5.8). If  $|\hat{\mathbf{p}} - \hat{\mathbf{p}}_0|$  is negligible stop the iteration and the MLE of p is  $\hat{\mathbf{p}}$ . If the absolute difference is not negligible take  $\mathbf{t} = \hat{\mathbf{p}}$ , where  $\hat{\mathbf{p}}$  is the new approximation of the MLE. Using this new value of t, find ( $\partial \log L/\partial \mathbf{p}$ ),  $\nabla(\hat{\mathbf{p}})$ , and hence obtain  $\hat{\mathbf{p}}$  from (2.5.19). Compare  $\hat{\mathbf{p}}$  obtained at the second iteration with that of first iteration. If the difference is negligible we stop iteration and take this last  $\hat{\mathbf{p}}$  as the MLE. If the difference is large repeat the iterative procedure till the difference between the two consecutive approximations of  $\hat{\mathbf{p}}$  is negligible. Once this is achieved, the MLE is the value of  $\hat{\mathbf{p}}$  obtained at the final iteration. Using this value of  $\hat{\mathbf{p}}$  one gets the estimate of the asymptotic variance. The method converges rapidly for large m [29]."

In the Appendix of this chapter we have given a SUBROUTINE, written in programming language FORTRAN IV, to evaluate the MLE and the asymptotic variance using the method given above for both the cases discussed in Sections 2.5.1 through 2.5.6. Some important points about the SUBROUTINE are given below :

(1) SUBROUTINE is called by the main program through the name AMLE.

- (2) The input parameters of the SUBROUTINE AMLE are explained below :
  - i) L1 = size of the first sample.
  - ii) L2 = size of the second sample.
  - iii) R1 = number of defectives required for the rejection of a lot on the basis of first sample.

  - v) G1 = number of nondefectives required for the acceptance of a lot on the basis of first sample.
  - vi) G2 = number of nondefectives required for the acceptance of a lot on the basis of second sample.

  - viii) TND= Total number of defectives observed when m lots have undergone the inspection under Case-II. It is regarded as zero under Case-I.
    - ix) J1 = Number of rejected lots when a lot is rejected on the basis of first sample.
    - x) J2 = number of rejected lots when a lot is rejected on the basis of second sample.

- xi)  $J_{j}^{3}$  = number of accepted lots when a lot is accepted on the basis of first sample.
- xii)  $J_{\frac{1}{2}}^{4}$  = number of accepted lots when a lot is accepted on the basis of second sample.
- xiii) AD = number of defectives observed in the accepted
   lots under Case-I. (Assign a zero value to this
   parameter under Case-II) .
- (3) The output parameters of the SUBROUTINE AMLE are :i) P = the MLE of p.
  - ii) AV = the asymptotic variance of the MLE.
  - iii) I = the total number of iterations.
- (4) We have considered both the cases in the SUBROUTINE.
   The value of AD will distinguish these two cases. When
   AD≠0 evaluation will be according to Case-I. When
   AD = 0, evaluation will be according to Case-II.

The main program is also given along with the SUBROUTINE.

#### 2.5.8 Numerical Example :

Two examples are worked out, one for each case, using the SUBROUTINE given in the appendix. For this purpose we have used EC 1030 computer available at <sup>O</sup>perations Research Group, Baroda. We have considered the following fully curtailed DSP:

$$n_1 = 5, n_2 = 10, r_1 = 3, r_2 = 5, g_1 = 4, g_2 = 11.$$

Using the model sampling method the above plan was administered on 25 lots each with fraction defective equal to 0.2. The results of the sampling inspection under Case-I and Case-II are respectively given in Table 2.1 and Table 2.2.

Lot	Num	per of	defect	tives	Lot	Num	ber of	Defec	tives
No.	a.1	<b>r.</b> 1	a.2	r.2	No.	a.1	r.1	a.2	<b>r.</b> 2
1		3	-	-	14	1	-	-	
2	1	-		-	<b>1</b> 5	1		-	
3	1	-	-	-	16		. <del></del>	4	
4	0	-	-	- ,	17	0		-	
5	1				18	-	3		
6		3		-	<b>1</b> 9	1			
7	0			-	20	1		-	
8		-		5	21	1			
9	0	-		-	22	1	-	-	
10	1	-		-	23	0	-		
11	0	-	-	-	24	-	-	2	
12	0	-		-	25			2	-
13	0	-	-	-	•				

Table	2.1	•	Regulte	of	the	Sampling	Inspection	under	Case-T.
Taure	<b>C</b> • 1	÷	reputip	U1	ษแย	namhrrug	TUSPECTION	under	vase-1.

Lot	Number of Nondefectives				Lot	Numb	er of	Nondefectives	
No.	a.1	r.1	a.2	r.2	No•	a.1	r.1	a.2	r.2
1		1		-	14	4			
2	4	-	<b></b> }	-	15	4		-	-
3	4	-		-	16	-	-	11	-
4	4	-		-	17	4		-	
5	4	-		-	18	-	0	-	
6	-	1		_	19	4		-	
7	4	-	-	-	20	4	-	-	-
8	-	-	-	5	21	4	-	_	
9	4	-		-	22	4	-	· _	
0	4			-	23	4	-	-	-
1	4	-			24	-	-	11	
2	4		-	-	25			11	
3	4		-	-					

Table 2.2 : Results of the Sampling Inspection Under Case-II.

Note: a.1 = lot accepted on the basis of first sample. a.2 = lot accepted on the basis of second sample. r.1 = lot rejected on the basis of first sample. r.2 = lot rejected on the basis of second sample.

It is observed that  $m_1 = 3$ ,  $m_2 = 1$ ,  $m_3 = 18$ , and  $m_4 = 3$ . The numeric values of the input parameters of the SUBROUTINE obtained from the results of the sampling inspection and given plan are as given below :

L1=5 R1 = 3 G1 = 4 J1 = 3 J3 = 18 L2 = 10 R2 = 5 G2 = 11 J2 = 1 J4 = 3 Values of TD, AD, TND and RND under different cases are given in Table 2.3. In the same table values of the output parameters are also given.

Table 2.3: Results.

	TD	AD	TND	RND	p	V(p̂)	Itera- tion
Case-I	32	18		-	0.21538216	0.00074314	8
Case-II	-	-	112	7	0.22211182	0.00199202	12

It may be noted that the initial value  $\hat{p}_0(\text{or t})$  for the first iteration can be given by the following expressions :

Case-I 
$$\hat{p}_{0} = TD/TU$$
  
Case-II  $\hat{p}_{0} = 1 - \frac{TND}{TU}$ 

where TU = Total number of units inspected. But information on TU is not available under the Situation-B. Hence TU can be approximated by averaging the possible number of units inspected under events  $E_i$  (i=1,2,3,4) of the Situation-A. ... Let  $l_i$  be the average number of units inspected when  $E_i$ (i=1,2,3,4) occurs, then the total number of units inspected when m lots have undergone the inspection can be approximated as  $\sum_{i=1}^{4} l_i m_i$ .

# 2.5.9 <u>Curtailed SP under Situation-B</u>:

We have noted in Section 2.4.4 (Situation-A) that the results of fully-curtailed DSP can be generalized to fully--curtailed MSP. Unlike this, it may be pointed out that the results of fully curtailed DSP cannot be generalized to fully-curtailed MSP in this situation, namely, Situation-B.

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## APPENDIX

0 0 0 0 0 0	PROGRAM FOR COMPUTATION OF MLE OF FRACTION DEF P BY ITERATIVE PROCEDURE WHEN CENSORED SAMPLING OF TYPE I IS CONSIDERED UNDER FULLY CURTAILED DOUBLE SAMPLING PLAN=ASYMPTOTIC VAR OF THE MLE IS ALSO COMPUTED-FOR COMPUTA TION OF MLE AND ITS ASY VAR SUBROUTINE IS GI VEN-PROGRAM BY DKS-DPT OF STATISTICS REALN1,N2,NR1,NR2,NG1,NG2,NTD,NTND REALM1,M2,M3,M4,NAD,NRND READ(5,105)L 105 FORMAT(1X,12) DO 110 J =1,L READ(5,5)N1,N2,NR1,NR2,NG1,NG2,NTD READ(5,5)NTND,M1,M2,M3,M4,NAD,NRND 5 FORMAT(1X,7F5,1)
	CALL AMLE(N1,N2,NR1,NR2,NG1,NG2,NTD,NTND,M1,M2,M3,M4,NAD,NRND, 1P;V,I) WRITE(6,6) P,V,I 6 FORMAT(1X,9HMLE OF P=,F12,8,2X,6HASYVP=,F14_8,2X,5H1TER=,I4) 110 CONTINUE MAIN PROGRAM IS OVER STOP
	END' SUBROUTINE AMLE(L1,L2,R1,R2,G1,G2,TD,TND,J1,J2,J3,J4,AD,RND,P,AV, 1 I) L1 IS THE SIZE OF FIRST SAMPLE, L2 IS THE SIZE OF SECOND SAMPLE.R1,R2,
	G1,G2 ARE THE PREDETERMINED NUMBERS OF A FULLY-CURTAILED DSP, TD IS TOTAL NUMBER OF DEFECTIVES AND TND IS TOTAL NUMBER OF NONDEFECTIVES OBSERVED IN M LOTS. OUT OF M LOTS JL LOTS ARE REJECTED ON THE BASIS OF FIRST SAMPLE, J2 LOTS ARE REJECTED ON THE BASIS OF 2ND SAMPLES, J3 LOT S ARE ACCEPTED ON THE BASIS OF FIRST SAMPLE, AND J4 LCTS ARE ACCEPTED ON THE BASIS OF 2ND SAMPLES, J=J1+J2+J3+J4 . AD IS NUMBER OF DEFECTI- VES OBSERVED IN ACCEPTED LOTS UNDER CASE I. RND IS THE NUMBER OF NOND- EFECTIVES OBSERVED IN REJECTED LOTS UNDER CASE II. P IS THE MLE AND AV IS THE ASYMPTOTIC VARIANCE OF THE MLE. I IS THE ITERATIONS REQUIRED.
	REAL $L_1 + L_2 + J_1 + J_2 + J_3 + J_4$ DIMENSION PR1(10) + PL1(12) + PI1(10) DIMENSION PR2(10) + PL2(12) + PI2(10) DIMENSION PR3(10) + PL3(12) + PI3(17) DIMENSION PR4(10) + PL4(12) + PI3(17) DIMENSION PR5(10) + PL5(12) + PI5(17) F1=(L1+R1)/2 + F2=(R2-R1+L1+1+L2)/2 + F3=(G1+L1)/2 + F4=((G2-G1+L1+1+1)+(L1+L2))/2 + F4=((G2-G1+L1+1)+(L1+L2))/2 + F4=((G2-G1+L1+1)+(L1+L2))/2 + F4=((G2-G1+L1+1)+(L1+L2))/2 + F4=((G2-G1+L1+1+1)+(L1+L2))/2 + F4=((G2-G1+L1+1+1)+(L1+1+1+1)+(L1+1+1)+(L1+1+1)+(L1+1+1)+(L1+1+1)+(L1+1+1)+(L1+1+1)+(L1+1+1)+(L1+1+1)+(L1+1+1)+(L1+1+1)+(L1+1+1)+(L1+1+1+1)+(L1+1+1)+(L1+1+1+1+1+1+1)+(L1+1+1+1+1)+(L1+1+1+1+1+1+1+1)+(L1+1+1+1+1+1+1+1+1+1+1+1+
	TTR=F1*J1+F2*J2+F3*J3+F4*J4 IF(AD.EQ.Ø.) GOTO 50 P=TD/TTR 1=1
	<pre>X = 1. 20 Q=1,-P NN=L1 NN1=L1-1, NM=L2 M11=R1 M21=NN-M11+1 M25=NN-M15+1 CALL BIN(P,M11,M21,QR1,QL1,QI1) CALL BIN(P,M15,M25,QR2,QL2,Q12) DELT1=QR1 PHI1=QI1/DELT1 T1=Q*C1*QL2*P T4=(P**2)*C1*QL2</pre>

```
T61=((R1=1.)*Q+(1.-(L1-R1+1.)*(1.+PHI1))*P)
   T6=(L1-R1+1.)*P*PHI1*T61*DELT1
   S1=Ø.
   S2=Ø.
   DELT2=0.
   T21=Ø.
   T31=0.
   T51=Ø,
   T71=0.
   T81=Ø.
   T91=Ø.
   DO 11 J=1,K
   AJ=J
   M12=L1-G1+AJ+1.
   M22=NN-M11+1
   M13=L1-G1+AJ
   M23=NN1-M13+1
   M14=R2-L1+G1-AJ
   M24=NM-M14+1
   M16=L2-G2+G1=AJ+1.
   M26=NM-M16+1
   M17=L2-G2+G1-AJ
   M27=NM-M17+1
   CALL BIN(P,M12,M22,PR1(J),PL1(J),PI1(J))
   CALL BIN(P,M13,M23,PR2(J),PL2(J),PI2(J))
   CALL BIN(P,M14,M24,PR3(J),PL3(J),PI3(J))
   CALL BIN(P,M16,M26,PR4(J),PL4(J),P14(J))
   CALL BIN(P,M17,M27,PR5(J),PL5(J),PI5(J))
   S=G2=G1+AJ
.
   S1=S1+S*PI1(J)*PI3(J)
   S2=S2+PI2(J)*PR3(J)
   DELT2=DELT2+PI1(J)*PR3(J)
   T21=T21+PI1(J)*(G2=G1+AJ)*PL5(J)
   T31=T31+PI1(J)*(L1=G1+AJ)*PL4(J)
   T51=T51+P11(J)*PL4(J)
   T71=T71+S*PI1(J)*PI3(J)
   T81=T81+S*PI2(J)*PI3(J)
   T92=(L1-G1+AJ-1.)*Q-(G1-AJ)*P
   T91=T91+T92*PI2(J)*PR3(J)
11 CONTINUE
   PHI2=(S1+L1*S2-L1*DELT2)/DELT2
   T2=Q*P*T21
   T3=(Q**2)*T31
   T5=(P**2)*G2*T51
   T7=P*((R1-1,)*Q-G2*P)*T71
   T8=(P**2)*L1*T81
   T9=L1*P*T91
   T10=(P**2)*PHI2*DELT2*(PHI2+L1-1.)
   H1=T1+T2+T3+T4+T5-T6-T7-T8-T9+T10
   AV = ((P * * 2) * (Q * * 2)) / ((J_1 + J_2 + J_3 + J_4) * H_1)
   IF(X.EQ.Ø,) GO TO 210
   DN1=G1*J3+G2*J4
   DN2=L1-R1+1
   BRK=J1*DN2*P*PHI1+J2*P*PHI2+AD*Q=DN1*P
   DERI=BRK/(P+Q)
   PE=P+DERI#AV
   DIF=ABS(P-PE)
   IF(DIF.LT.0.000005) GOTO 15
   P=PE
   1 = 1 + 1
   GOTO 20
15 P=PE
   X = \emptyset,
   1=1+1
```

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GO TO 20
210 GOTO 100
50 Q=TND/TTR
    P=1,-Q
    1=1
    X = 1.
 70 Q=1,-P-
    NN=L1
    NN1=L1-1.
    NM=L2
    M11=L1-G1+1,
    M21=NN-M11+1
    M15=R1
    M25=NN-M15+1
    M16=R1+1.
    M26 = NN = M16 + 1
    CALL BIN(P, M11, M21, WR1, QL1, QI1)
    CALL BIN(P,M15,M25,QR2,QL2,QJ2)
    CALL BIN(P, M16, M26, WR3, QL3, Q13)
    DLT1=QL1
    T1=(Q**2)*R1*QR2
    SI1=QI1/DLT1
    T3=P*Q*R1*QR3
    T61 = (L1 - G1) * Q + (1 - G1 + SI1) * P
    T6 = DLT1 + P + G1 + (SI1 + T41)
    S1=0.
    S2=Ø.
    OLT2=Ø.
    T21=Ø,
    T41=0.
    T51=Ø,
    T71=Ø,
    т81=0.
    T91=Ø.
    DO 13 J=1,K
    L=CA
    M12=L1-G1+AJ+1.
    M22=NN-M12+1
    M13=L1-G1+AJ
    M23=NN1-M13+1
    M14=L2-G2+G1-AJ+1.
    M24=NM+M14+1
    M17=R2-L1+G1-AJ
    M27=NM-M12+1
    M18=R2-L1+G1-AJ+1.
    M28=NM-M18+1
    CALL BIN(P, M12, M22, PR1(J), PL1(J), PI1(J))
    CALL BIN(P,M13,M23,PR2(J),PL2(J),PI2(J))
    CALL BIN(P,M14,M24,PR3(J),PL3(J),PI3(J))
    CALL BIN(P,M17,M27,PR4(J),PL4(J),PI4(J))
    CALL BIN(P,M18,M28,PR5(J),PL5(J),PI5(J))
    S = (G_2 - G_1 + A_J)
    S1=S1+S*PI1(J)*PI3(J)
    S2=S2+PI2(J)+PL3(J)
    DLT2=DLT2+PI1(J)*PL3(J)
    T21=T21+PI1(J)+PR4(J)
    T41=T41+PI1(J)*(R2=L1+G1=AJ)*PR5(J)
    T51=T51+P[1(J)*(G1-AJ)*PR4(J)
    T72=((R1+1.)*Q-G2*P)*S
    T71=T71+T72*PI1(J)*PI3(J)
    *81=T81+5*P12(J)*P13(J)
    T92=((L1=G1+AJ-1.)*Q-(G1=AJ)*P)
    T91=T91+T92*PI2(J)*PL3(J)
 13 CONTINUE
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SI2=(S1-L1\*S2+L1\*DLT2)/DLT2 T2=(Q\*\*2)\*R2\*T21 T4=P\*Q\*T41 T5=(P\*+2)+T51 T7=P\*T71 T8=L1\*(P\*\*2)\*T81 T9=L1\*P\*T91 - - -T10=(P\*\*2)\*DLT2\*SI2\*(SI2-L1+1,) H2=T1+T2+T3+T4+T5+T6+T7+T8+T9+T10  $AV = ((P * * 2) * (Q * * 2)) / ((J_1 + J_2 + J_3 + J_4) * H_2)$ IF(X.EQ.Ø.) GO TO 100 DN4=J1\*R1+J2\*R2 DN5=J3+P+G1+SI1 DN6=J4\*P\*S12 BRK=DN4\*Q=P\*RND-DN5-DN6 DERI=BRK/(P\*Q) PE=P+DER +AV DIF=ABS(P-PE) IF(DIF.LT.0.000005) GOTO 60 P=PE 1=1+1 GOTO 70 . . 60 P=PE  $x = \emptyset$ . I = I + 1GO TO 70 100 RETURN END \*\* SUBROUTINE BIN(X, MM, NT, P, PP, PIND) PROGRAM FOR CALCU INDIVIDUAL AND CUMULATIVE С С PROBABILITY OF BINOMIAL DISTRIBUTION 34 DIMENSION AA(301) DOUBLE PRECISION AA, RN, AANOT, RK NN=NT+MM+1 RN = NNAANOT = (1, -X) \* \* RNAA(1)=(RN+X+AANOT)/(1.-X) D0 25 K=2,NN RK=K 25 AA(K)=(X\*(RN+RK+1.)\*AA(K=1))/(RK\*(1.=X)) P=Ø DO 4 I=MM,NN 4 P=P+AA(I) PP=1.-P M=MM-1 IF(M.EQ.0) GO TO 6 PIND=AA(M) GO TO 7 PIND=AANOT 6 7 CONTINUE C P GIVES PROB FROM M+1 TO N PP GIVES PROB FROM Ø TO M C C PIND GIVES PROB AT M C MM=M+1 C NT=NUMBER OF TERMS IN SUM FROM M+1 TO N C NT=N-MM+1=N-M MM+NT = BINOMIAL INDEX N +1 Ç RETURN END -