## LIST OF TABLES

SR. NO.	TABLE NO.	TABLE DESCRIPTION	<b>PAGE</b>
			NO.
1	2.1	Tensile strength of cotton with grading	12
2	2.2	Cotton's fineness after grading	13
3	2.3	Contamination in cotton	15
4	2.4	Waste water types from various textile processes	23
5	2.5	Pollution generated by several chemical processes	24
6	NO.  TABLE DESCRIPTION  2.1 Tensile strength of cotton with grading  2.2 Cotton's fineness after grading  2.3 Contamination in cotton  2.4 Waste water types from various textile processes  2.5 Pollution generated by several chemical processes  2.6 Typical chemicals used in textile manufacturing, their uses and their impact on issues with health and safety  2.7 GPCB, MPCB and CPCB discharge effluent parameters  2.8 Several eco labels' eco criteria applied to textiles  2.9 Several enzyme varieties and how best to use them pH and temperature  2.10 Comparisons of various Bioscouring and Alkaline Scouring parameters  2.11 Environmentally friendly substitute chemicals  2.12 Chemicals used as flame retardants and their eco-substitute  2.13 Cellulase enzymes available on the market  2.14 Enzyme applications  2.15 Difference between Thermoplastic and Thermosetting Polymer  3.1 Formulation component of EDA  3.2 Formulation component of PWA  3.3 Cotton and Viscose rayon fabrics specification  3.4 Different types of products used for the process  3.5 Instruments used and their manufacturer  4.1 Tegawa rating of cotton and viscose woven pretreated fabric Mitteness and yellowness index of fabrics after current and modified pretreatment  4.3 Core pH of fabrics after current and modified pretreatment		25
7	2.7	GPCB, MPCB and CPCB discharge effluent parameters	26
8	2.8	Several eco labels' eco criteria applied to textiles	27
9	2.9		30
10	2.10	Comparisons of various Bioscouring and Alkaline Scouring	33
11	2.11	Environmentally friendly substitute chemicals	57
12	2.12	Chemicals used as flame retardants and their eco-substitute	59
13	2.13	Cellulase enzymes available on the market	60
14	2.14	Enzyme applications	69
15	2.15		74
16	3.1	Formulation component of EDA	82
17	3.2	Formulation component of PWA	83
18	3.3	Cotton and Viscose rayon fabrics specification	92
19	3.4	Different types of products used for the process	92
20	3.5	Instruments used and their manufacturer	92
21	4.1	Tegawa rating of cotton and viscose woven pretreated fabric	139
22	4.2		141
23	4.3	Core pH of fabrics after current and modified pretreatment	142
24	4.4	Colour strength of current and modified pretreated fabrics	142

25	4.5	Tensile strength of current and modified pretreated fabrics	143
26	4.6	Tearing strength of current and modified pretreated fabrics	145
27	4.7	Approximate quantity of effluent generated after pretreatment of cotton and viscose process	146
28	4.8	Pretreatment effluent testing of cotton woven fabric by current and modified process	147
29	4.9	Pretreatment effluent testing of viscose woven fabric by current and modified process	147
30	4.10	Pretreatment effluent testing of cotton knitted fabric by current and modified process	147
31	4.11	Calculating the cost of chemicals for pretreating cotton fabric	148
32	4.12	Calculation of water savings for pretreatment of cotton woven fabrics	149
33	4.13	Calculating steam savings for treating cotton woven fabric	150
34	4.14	Calculating time savings for pretreating cotton woven fabrics	150
35	4.15	Calculating the cost of chemicals for pretreatment of viscose rayon woven	152
36	4.16	Calculating water savings for pretreatment of viscose woven fabrics	152
37	4.17	Steam saving calculation for viscose woven pretreatment	153
38	4.18	Calculating time savings for pretreatment of viscose woven fabrics	153
39	4.19	Calculating the cost of chemicals for pretreating knit cotton	154
40	4.20	Calculation of water savings for pretreatment of cotton knits	155
41	4.21	Calculating steam savings for pretreatment of cotton knits	156
42	4.22	Calculating time savings for pretreatment of cotton knits	156
43	4.23	Total saving with the modified pretreatment process	160