

LIST OF GRAPHS

Graph No.	Graph Title	Page No.
4.1	Response surface plot showing the effect of concentration and time on different response variables (a) Tenacity (b) Fibre quantity	66
4.2	Response surface plot showing the effect of concentration and time on different response variables (a) Cellulose content (b) Lignin content	67
4.3	Desirability ramp of optimisation for Extraction (a) concentration (b) time	68
4.4	Fibre fineness and evenness	71
4.5	Chemical composition of extracted fibre	72
4.6	Oil retention ability of fibres at 1%, 3% and 5% concentration	76
4.7 (a)	Response surface plot showing the effect of temperature and concentration on sorption	82
4.7 (b)	Response surface plot showing the effect of time and concentration on sorption	82
4.7 (c)	Response surface plot showing the effect of temperature and time on sorption	83
4.8 (a)	Response surface plot showing the effect of temperature and concentration on recovery of sorbed oil	85
4.8 (b)	Response surface plot showing the effect of time and temperature on recovery of sorbed oil	85
4.8 (c)	Response surface plot showing the effect of time and concentration on recovery of sorbed oil	86
4.9 (a)	Response surface plot showing the effect of temperature and	88

	concentration on reusability of sample	
4.9 (b)	Response surface plot showing the effect of time and temperature on reusability of sample	88
4.9 (c)	Response surface plot showing the effect of time and concentration on reusability of sample	89
4.10	Desirability ramp for optimisation of acetylation treatment parameters	90
4.11	Oil retention ability of fibres at 1%, 5% and 9% concentration	93
4.12 (a)	Response surface plot showing the effect of temperature and concentration on sorption	99
4.12 (b)	Response surface plot showing the effect of time and concentration on sorption	100
4.12 (c)	Response surface plot showing the effect of time and temperature on sorption	100
4.13 (a)	Response surface plot showing the effect of temperature and concentration on recovery of sorbed oil	102
4.13 (b)	Response surface plot showing the effect of time and concentration on recovery of sorbed oil	102
4.13 (c)	Response surface plot showing the effect of time and temperature on recovery of sorbed oil	103
4.14 (a)	Response surface plot showing the effect of temperature and concentration on reusability of sample	105
4.14 (b)	Response surface plot showing the effect of time and concentration on reusability of sample	105
4.14 (c)	Response surface plot showing the effect of time and temperature on reusability of sample	106

4.15	Desirability ramp for optimisation of Cyanoethylation treatment parameters	107
4.16	Oil retention ability of fibres at 1%, 5% and 9% concentration	111
4.17 (a)	Response surface plot showing the effect of temperature and concentration on sorption	117
4.17 (b)	Response surface plot showing the effect of time and concentration on sorption	117
4.17 (c)	Response surface plot showing the effect of time and temperature on sorption	118
4.18 (a)	Response surface plot showing the effect of temperature and concentration on recovery of sorbed oil	120
4.18 (b)	Response surface plot showing the effect of time and concentration on recovery of sorbed oil	120
4.18 (c)	Response surface plot showing the effect of time and temperature on recovery of sorbed oil	121
4.19 (a)	Response surface plot showing the effect of temperature and concentration on reusability of sample	123
4.19 (b)	Response surface plot showing the effect of time and temperature on reusability of sample	123
4.19 (c)	Response surface plot showing the effect of time and concentration on reusability of sample	124
4.20	Desirability ramp for optimisation of enzyme treatment parameters	125
4.21	FTIR spectra of untreated fibre	128
4.22	FTIR spectra of Acetylated fibre	129
4.23	FTIR spectra of Cyanoethylated fibre	130

4.24	FTIR spectra of Enzyme treated fibre	130
4.25	Oil sorption capacity of untreated and treated Non-wovens	133
4.26	Recovery of sorbed oil of untreated and treated Non-wovens	134
4.27	Reusability of untreated and treated Non-wovens	135
4.28 (a)	Retention ability of untreated and treated Non-wovens for Mo	136
4.28 (b)	Retention ability of untreated and treated Non-wovens for LvCo	136
4.28 (c)	Retention ability of untreated and treated Non-wovens for HvCo	137
4.29 (a)	FTIR spectra of untreated fibre after sorption in Mo	144
4.29 (b)	FTIR spectra of Acetylated fibre after sorption in Mo	145
4.29 (c)	FTIR spectra of Cyanoethylated fibre after sorption in Mo	145
4.29 (d)	FTIR spectra of Enzyme treated fibre sorption in Mo	146
4.30 (a)	FTIR spectra of untreated fibre sorption in LvCo	147
4.30 (b)	FTIR spectra of Acetylated fibre sorption in LvCo	147
4.30 (c)	FTIR spectra of Cyanoethylated fibre sorption in LvCo	148
4.30 (d)	FTIR spectra of Enzyme treated fibre sorption in LvCo	148
4.31 (a)	FTIR spectra of untreated fibre sorption in HvCo	149
4.31 (b)	FTIR spectra of Acetylated fibre sorption in HvCo	149
4.31 (c)	FTIR spectra of Cyanoethylated fibre sorption in HvCo	150
4.31 (d)	FTIR spectra of Enzyme treated fibre sorption in HvCo	150
4.32 (a)	FTIR spectra of untreated fibre sorption in HvCoW	151
4.32 (b)	FTIR spectra of Cyanoethylated fibre sorption in HvCoW	151

LIST OF FIGURES

Figure No.	Figure Title	Page No.
3.1	Flow chart of Research Design	39