## LIST OF FIGURES

Fig. 1.1	Layer construction of disposable sanitary napkin	4
Fig. 1.2	Mechanism of fluid flow through layers of sanitary napkin	5
Fig. 2.1	Global market of technical textiles (2019-20)	8
Fig. 2.2	Region wise global consumption of technical textiles (2019-20)	9
Fig. 2.3	Technical Textiles v/s conventional textiles in Indian Market (2019-20)	9
Fig. 2.4	Indian Technical Textile Market (2019-20)	10
Fig. 2.5	World fibre consumption of various fibres in technical textiles	10
Fig. 2.6	Classification of high functional fibres based on their characteristics	11
Fig. 2.7	Schematic diagram of manufacturing processes of various technical	12
	textiles	
Fig. 2.8	Consumption of various meditech products in India (2019-20)	14
Fig. 2.9	Classification of medical textiles based on application	15
Fig. 2.10	Schematic diagram showing various processes used in manufacture of	18
	medical textiles	
Fig. 2.11	Classification of fibres for medical applications	21
Fig. 2.12	Principle of Nonwoven Manufacture	33
Fig. 2.13	End use applications of various nonwovens	34
Fig. 2.14	Schematic diagram of nonwoven manufacture	37
Fig. 2.15	Dry-laid bonded nonwoven process	37
Fig. 2.16	Wet-laid bonded nonwoven process	38
Fig. 2.17	Spun-bonded nonwoven process	39
Fig. 2.18	Construction design of typical Sanitary napkin	41
Fig. 2.19	Menstruation cycle	45
Fig. 2.20	Expectancy from sanitary napkins using Likert scale analysis	46
Fig. 2.21	Selection process of sanitary napkins using Likert scale analysis	47
Fig. 2.22	Homemade Cloth – Greece	54
Fig. 2.23	Homebased pads from woven cotton – Roman	54
Fig. 2.24	Tampon-shaped device – Egyptians	55
Fig. 2.25	Design of grass mats – Africa	55
Fig. 2.26	Homemade pads - 17th Century (Europe)	55
Fig. 2.27	Cloth / reusable sanitary napkins	57
Fig. 2.28	Disposable Sanitary napkin	57

Fig. 2.29	Representation of 8-digit HSN code	62
Fig. 2.30	India's import of sanitary napkin from top 5 countries (2018-2022)	64
	(*1000 US \$)	
Fig. 2.31	India's export of sanitary napkin to top 5 countries (2018-2022)	65
	(*1000 US \$)	
Fig. 2.32	India's export of spun-bond nonwovens to top 5 countries (*1000 US \$)	66
Fig. 2.33	India's import of spun-bond nonwovens from top of last 5 years	68
	(*1000 US \$)	
Fig. 2.34	Organic cotton production of various countries (tons)	70
Fig. 2.35	Global production share of organic cotton of various countries	70
Fig. 2.36	India export of silk waste of last 5 years (*1000 US \$)	73
Fig. 2.37	India Import of silk waste of last 5 years (*1000 US \$)	74
Fig. 2.38	India export of wood pulp of last 5 years (*1000 US \$)	77
Fig. 2.39	India's import of wood pulp of last 5 years (*1000 US \$)	79
Fig. 2.40	India Export of SAP powder of last 5 years (*1000 US \$)	80
Fig. 2.41	India's import of SAP powder of last 5 years (*1000 US \$)	80
Fig. 3.1	(a) Hydrophobic nonwoven	84
Fig. 3.1	(b) Hydrophilic nonwoven	84
Fig. 3.2	Hot air through oven top Sheet	85
Fig. 3.3	Single-perforated top sheet	86
Fig. 3.4	Double-perforated top sheet	86
Fig. 3.5	Laminated perforated composite	87
Fig. 3.6	Organic cotton nonwoven	87
Fig. 3.7	Mulberry silk nonwoven	88
Fig. 3.8	Corn-PLA nonwoven	88
Fig. 3.9	PP hot air through nonwoven	89
Fig. 3.10	Corn-PLA hot air through nonwoven	89
Fig. 3.11	Tissue paper	90
Fig. 3.12	Superabsorbent polymer powder	91
Fig. 3.13	Pine wood fluff pulp	92
Fig. 3.14	SAP- Tissue paper	92
Fig. 3.15	Air laid wood pulp sheet	93
Fig. 3.16	Air laid bamboo pulp sheet	93
Fig. 3.17	Corn starch powder	94

Fig. 3.18	Corn starch sheet	94
Fig. 3.19	Polyethylene back sheet	96
Fig. 3.20	PBAT and PLA Back sheet	96
Fig. 3.21	Construction adhesive	97
Fig. 3.22	Positioning adhesive	97
Fig. 3.23	Bio-based hot melt polymer	97
Fig. 3.24	Release paper	99
Fig. 3.25	Types of sanitary napkins with wing and without wing	101
Fig. 3.26	Types of sanitary napkin different sizes of Maxi type	101
Fig. 3.27	Layer wise material used in Maxi Napkin sample $SN_{\mathrm{L1}}$ and sample $SN_{\mathrm{XL1}}$	102
Fig. 3.28	Layer wise material used in Maxi Napkin sample $SN_{\rm L2}$ and sample $SN_{\rm XL2}$	102
Fig. 3.29	Layer wise material used in Maxi Napkin Sample $SN_{L3}$ and Sample $SN_{XL3}$	103
Fig. 3.30	Layer wise material used in Maxi Napkin sample $SN_{L4}$ and sample $SN_{XL4}$	103
Fig. 3.31	Layer wise material used in Ultra-thin Napkin Sample SN <sub>L5</sub> and Sample	104
	SN <sub>XL5</sub>	
Fig. 3.32	Layer wise material used in Ultra-thin Napkin Sample $SN_{\rm L6}$ and Sample $SN_{\rm XL6}$	104
Fig. 3.33	Layer wise material used in Sample Ultra-thin Napkin SN <sub>L7</sub> and Sample	104
	SN <sub>XL7</sub>	
Fig. 3.34	Layer wise material used in Skiny-thin Sample $SN_{L8}$ and Sample $SN_{\rm XL8}$	105
Fig. 3.35	Layer wise material used in Skiny-thin Napkin Sample $SN_{L9}$ and Sample $SN_{XL9}$	105
Fig. 3.36	Layer wise material used in Skiny-thin Napkin Sample SN <sub>L10</sub> and Sample	105
	${ m SN}_{ m XL10}$	
Fig. 3.37	Schematic diagram of manufacturing sanitary pad	107
Fig. 3.38	HCH Sanitary napkin manufacture machine	108
Fig. 3.39	Flow chart for manufacturing Sanitary Napkin	109
Fig. 3.40	Hammer mill (Cylinder roller)	110
Fig. 3.41	Cursing drum, Transfer drum	110
Fig. 3.42	Forming drum	111
Fig. 3.43	Forming Drum for Core Design	111
Fig. 3.44	Core Mesh Drum (forming drum)	111
Fig. 3.45	Conveyor and Web Assembly	112
Fig. 3.46	Channel module	112
Fig. 3.47	Seal Module Assembly	113

Fig. 3.48	MRP - Cutter Unit	113
Fig. 3.49	Final Cutter Unit of Machine	114
Fig. 3.50	Thickness tester for Sanitary napkin	116
Fig. 3.51	Tensile testing machine	118
Fig. 3.52	Liquid strike through equipment	120
Fig. 3.53	Wetback equipment	122
Fig. 3.54	Flow diagram for preparation of synthetic blood	124
Fig. 3.55	Absorption and rewet instrument for sanitary napkins	125
Fig. 3.56	Universal testing machine	127
Fig. 3.57	pH Meter	130
Fig.4.1	SEM images of untreated pine wood pulp	133
Fig.4.2	SEM images of bamboo wood pulp	133
Fig.4.3	Absorbency, rewet, and distribution length of sanitary napkin $(SN_{\rm L1})$	144
Fig.4.4	Absorbency, rewet, and distribution length of sanitary napkin (SN <sub>XL1</sub> ).	144
Fig.4.5	Absorbency, rewet, and distribution length of sanitary napkin $(SN_{L2})$	144
Fig.4.6	Absorbency, rewet, and distribution length of sanitary napkin $(SN_{XL2})$	145
Fig.4.7	Absorbency, rewet, and distribution length of sanitary napkin ( $SN_{L3}$ ).	145
Fig.4.8	Absorbency, rewet, and distribution length of sanitary napkin (SN <sub>XL3</sub> )	145
Fig.4.9	Absorbency, rewet, and distribution length of sanitary napkin (SNL4)	146
Fig.4.10	Absorbency, rewet, and distribution length of sanitary napkin ( $SN_{XL4}$ )	146
Fig.4.11	Absorbency, rewet, and distribution length of sanitary napkin $(SN_{L5})$	150
Fig.4.12	Absorbency, rewet, and distribution length of sanitary napkin $(SN_{XL5})$	150
Fig.4.13	Absorbency, rewet, and distribution length of sanitary napkin ( $SN_{L6}$ )	150
Fig.4.14	Absorbency, rewet, and distribution length of sanitary napkin (SN <sub>XL6</sub> )	151
Fig.4.15	Absorbency, rewet, and distribution length of sanitary napkin ( $SN_{L7}$ ).	151
Fig.4.16	Absorbency, rewet, and distribution length of sanitary napkin ( $SN_{XL7}$ ).	151
Fig.4.17	Absorbency, rewet, and distribution length of sanitary napkin ( $SN_{L8}$ )	154
Fig.4.18	Absorbency, rewet, and distribution length of sanitary napkin ( $SN_{XL8}$ )	154
Fig.4.19	Absorbency, rewet, and distribution length of sanitary napkin ( $SN_{L9}$ )	155
Fig.4.20	Absorbency, rewet, and distribution length of sanitary napkin (SN <sub>XL9</sub> ).	155
Fig.4.21	Absorbency, rewet, and distribution length of sanitary napkin $(SN_{\rm X10})$	155
Fig.4.22	Absorbency, rewet, and distribution length of sanitary napkin $(SN_{\rm X10})$	156
Fig.4.23	Absorption time and rewet for large size of maxi type sanitary napkins.	141
	(SNL <sub>1</sub> , SNL <sub>2</sub> , SNL <sub>3</sub> and SNL <sub>4</sub> )	

Fig.4.24	Absorption time and rewet for extra-large size of maxi type sanitary	143
	napkins. (SN $_{XL1}$ , SN $_{XL2}$ , SN $_{XL3}$ and SN $_{XL4}$ )	
Fig.4.25	Absorption time and rewet for large size of ultra-thin type sanitary	147
	napkins. (SNL5, SNL6, and SNL7)	
Fig.4.26	Absorption time and rewet for extra-large size of ultra-thin type sanitary	149
	napkins. (SN <sub>XL5</sub> , SN <sub>XL6</sub> , and SN <sub>XL7</sub> )	
Fig.4.27	Absorption time and rewet for large size of skiny-thin type sanitary	152
	napkins. (SN-L <sub>8</sub> , SN-L <sub>9</sub> , and SN-L <sub>10</sub> )	
Fig.4.28	Absorption time and rewet for extra-large size of skiny-thin type sanitary	157
	napkins. (SN <sub>XL8</sub> , SN <sub>XL9</sub> , and SN <sub>XL10</sub> )	
Fig.4.29	Comparison of absorption time for large size maxi, ultra-thin and skiny-	157
	thin sanitary napkins for cycle 1 and cycle 2	
Fig.4.30	Comparison of absorption time for extra-large size maxi, ultra-thin and	157
	skiny-thin sanitary napkins for cycle 1 and cycle 2	
Fig.4.31	Comparison of rewet for large size maxi, ultra-thin and skiny-thin sanitary	158
	napkins for cycle 1 and cycle 2	
Fig.4.32	Comparison of rewet for extra-large size maxi, ultra-thin and skiny-thin	158
	sanitary napkins for cycle 1 and cycle 2	
Fig.4.33	Peel strength of 240 mm large size of sanitary napkins	161
Fig.4.34	Peel strength of 280mm extra-large size of sanitary napkins	162
Fig.4.35	Seal strength of 240 mm large size sanitary napkins	165
Fig.4.36	Seal strength of 280 mm extra-large size sanitary napkins	166
Fig.4.37	Adhesive residue property of 240 mm large size sanitary napkins	171
Fig.4.38	Adhesive residue property of 280 mm extra-large size sanitary napkins	173