

Table of Contents

Anti-plagiarism Certificate	iv
Declaration of Authorship.....	v
Acknowledgement	vi
ABSTRACT.....	viii
Table of Contents	xi
List of Abbreviation	xiv
List of Symbols	xvi
List of Figures.....	xix
List of Tables	xxvii
List of Appendices	xxix
CHAPTER - 1 Introduction.....	1
1.1 Introduction of 7XXX aluminium alloy	1
1.2 Castability of 7XXX aluminium alloys.....	5
1.3 Objective of the present work.....	5
1.4 Structure of the thesis	6
CHAPTER - 2 Literature Review	7
2.1 Introduction of 7075 aluminium alloy.....	7
2.2 Phase diagram of 7XXX aluminium alloy	9
2.3 Effect of Grain Refiners and Modifiers on the 7XXX aluminium alloys	19
2.4 Solidification of the 7XXX aluminium alloys	35
2.4.1 Development of cellular and dendritic structure and constitutional solidification	44
2.5 Heat Treatment of 7XXX aluminium alloys	57
2.5.1 Precipitation hardening or age hardening treatment of 7XXX aluminium alloy	60
2.6 Different casting techniques	65
2.7 Application of 7XXX aluminium alloys	67
2.8 Research Gap	68
CHAPTER - 3 Experimental Work	70
3.1 Flow of the Experimental Work	70
3.2 Raw materials and their characterization	70
3.3 Experimental Set-up.....	71
3.4 Experimental procedure.....	72

3.4.1	Effect of the oxide addition into cast Al7075	72
3.4.2	Effect of quenching medium on cast Al 7075.	73
3.4.3	Effect of double-step ageing on the oxide-added cast Al 7075.....	74
3.4.4	Effect of different casting techniques of Al 7075	75
3.4.5	Development of cast Al 7075 by alloy addition.	76
3.5	Metallography procedure, and microscopy	76
3.6	XRD analysis	77
3.7	Mechanical testing	78
3.7.1	Hardness testing	78
3.7.2	Tensile testing	79
3.8	Tribology	79
3.9	Structure-property relationship	81
CHAPTER - 4	Results and Discussion	82
4.1	Investigation of raw materials.....	82
4.2	Phase I: Effect of the oxide addition into cast Al 7075	84
4.2.1	Chemical analysis of oxide-added Al 7075.....	84
4.2.2	Microscopy of Phase I.....	85
4.2.3	XRD analysis of as-cast and oxide added Al 7075	89
4.2.4	Grain size measurement	90
4.2.5	Mechanical properties	91
4.2.6	Structure-property relationship	92
4.2.7	Natural ageing behaviour of as-cast and oxide added Al 7075	93
4.3	Phase II: Effect of quenching medium on cast Al 7075.....	97
4.3.1	Microscopy of Phase II.....	97
4.3.2	Natural ageing behaviour of cast Al 7075 by different quenching medium .	98
4.3.3	Mechanical properties of Phase II.....	100
4.3.4	XRD analysis of Phase II	101
4.3.5	Grain size measurement of Phase II.....	103
4.4	Phase III: Effect of double-step ageing on the oxide-added cast Al 7075	104
4.4.1	Chemical analysis of cast Al 7075	105
4.4.2	Microscopy of before and after the double-step ageing process	106
4.4.3	XRD analysis of Phase III	112
4.4.4	Mechanical Properties of Phase III	115
4.4.5	Grain size measurement of Phase III	115

4.4.6	Tribology of Phase III	116
4.5	Phase IV: Effect of different casting techniques on cast Al 7075	120
4.5.1	Microscopy of Phase IV	121
4.5.2	Mechanical Properties for Phase IV	124
4.6	Phase V: Development of cast Al 7075 by alloy addition.....	124
CHAPTER - 5	Conclusions and Future Scope.....	128
5.1	Conclusions.....	128
5.1.1	Phase I	128
5.1.2	Phase II.....	128
5.1.3	Phase III.....	129
5.1.4	Phase IV.....	129
5.1.5	Phase V.....	130
5.1.6	Summarized Conclusion from all the Phases	130
5.2	Major Contribution.....	130
5.3	Future Scope	131
REFERENCES	132
List of Publications	152
APPENDIX	157